YOUR HOME IN ORDER THATS WHAT WE STRIVE FOR



PRODUCT CATALOGUE 2024 Fittings for Furniture Production



About us

Aristo is one of the leading suppliers and manufacturers of aluminium profiles, fittings and accessories for sliding door wardrobes, interior partitions, dressing rooms and shelf storage systems.

In more than 20 years of fruitful work on the furniture fitting market the company has taken a leading part in sliding and meshed storage systems segment and has proved itself as a reliable supplier and a high quality products manufacturer.

A recognized brand, proven reputation, hightech production, efficient logistics, vast franchise and distribution networks all over the world have made Aristo a top company on the furniture market.

Our Benefits

- Best quality guaranteed
- In-house manufacture and quality control
- Continuous availability of stock
- Latest solutions
- Transparent pricing policy
- Available training
- Technical support

Our Mission

We strive for the development of high-quality storage solutions to bring coziness and comfort to every home.

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The advantages of our products

For 20 years already Aristo has been producing and supplying component parts from primary aluminum and fittings for sliding wardrobes, interior partitions and walk-in closets. A wide range of items and a large stock make it possible to create made-to-order designs. More than 30 tons of products are shipped from our warehouses daily.

Our company is focused on continuous improvement of technologies and progressive methods of work.

Thanks to its vast experience Aristo designs, manufactures and erects aluminum structures of any design and complicacy.

The warranty life of the products is 30 years which is an indisputably strong proof of the quality of our products.

We are proud that the fittings developed by Aristo know no equals and many item names first appeared in the International market thanks to us. The mechanisms and tracks we use make it possible to perform up to 110 000 door opening - closing cycles during the service life that makes according to the factory tests about 30 years lasting performance (with 10 openings - closings daily).

Anodized profiles including those with additional coating of cataphoretic varnish (glossy ones) are produced on expensive Japanese vertical production lines.

The profiles processed on the unique vertical production lines have the following advantages:

The production lines are fully automatic. All processing parameters (time, temperature, current strength, moving of profiles between the baths) are controlled and regulated by the computer thus guaranteeing uniformity and consistency of the product quality;

- Vertically mounted profiles, when moving between the baths, do not keep air bubbles and get solutions flow down preventing stains on the coatings;
- Chemical alignment makes the surface of the profiles smooth and velvety.
- Our equipment gives an unavailable at other production facilities opportunity of using unique colorants. For example, Champagne and Bronze finishes by Aristo have a more attractive «warm» color unlike profiles produced on widespread horizontal production lines.

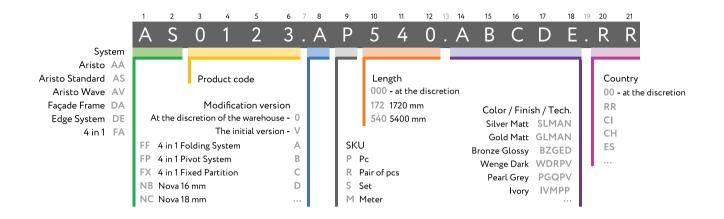
Profiles with white and black finishes are painted with the best European polymer powder paints on Swiss vertical automatic production lines.

Advanced technologies, high quality materials and highly qualified experienced staff guarantee high level of the finished product. Besides, Aristo carries out a strict quality control of products coming from foreign partners.

Our company has an extensive network of partners that makes Aristo products available all over the world.

Dear Colleagues,

Aristo has switched to a new system of product codes:



Examples:

AS0533.VP540.WDRPV.RA

System AS Aristo Standard
Product code 0533 Stile Flat
Version V The original
Set P Pc
Length 540 5400 mm
Decor WDRPV Wenge Dark
Country RA Russia

AV0457.BP540.SLMAN.CJ

AV Aristo Wave
0457 Double top track
B Version №3
P Pc
540 5400 mm

SLMAN Silver Matt
CJ China

NA0480.VP540.CHGED.CJ

System NA Nova
Product code 0480 Connecting profile
Version V The original
Set P Pc
Length 540 5400 mm
Decor CHGED Champagne Glossy
Country CJ China

WA0284.VP195.MG0PC.RA

WA Wardrobe System

0284 Top-hung rail

V The original

P Pc

195 1948 mm

MG0PC Metallic

RA Russia

Standard System

Our long-tested and fully advanced basic sliding solution.

Standard System is a recommended basic line of the profiles. It is the embodiment of reliability and a base for any imaginable experiments. It features a wide color range, unique geometry, big sizes of doors and quality warranty.







Door width









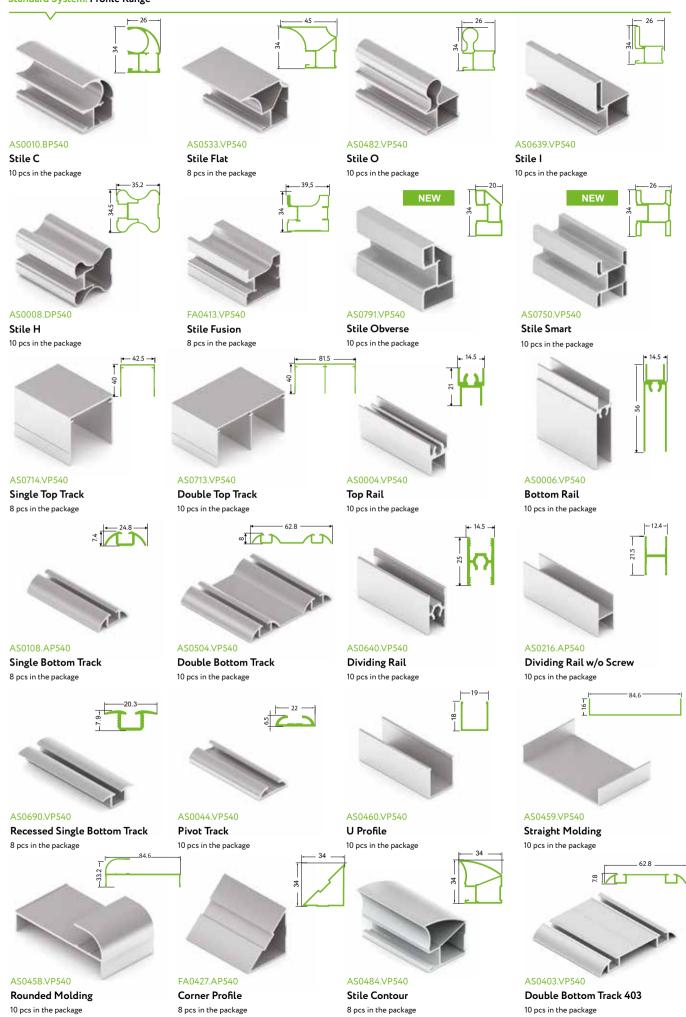


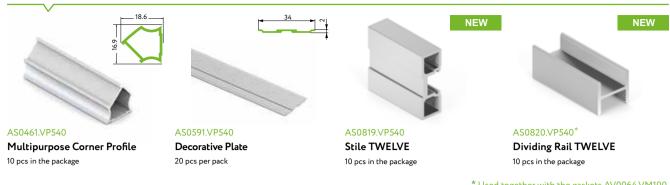




Interior:

Stile C Anthracite Color Standard Sliding System





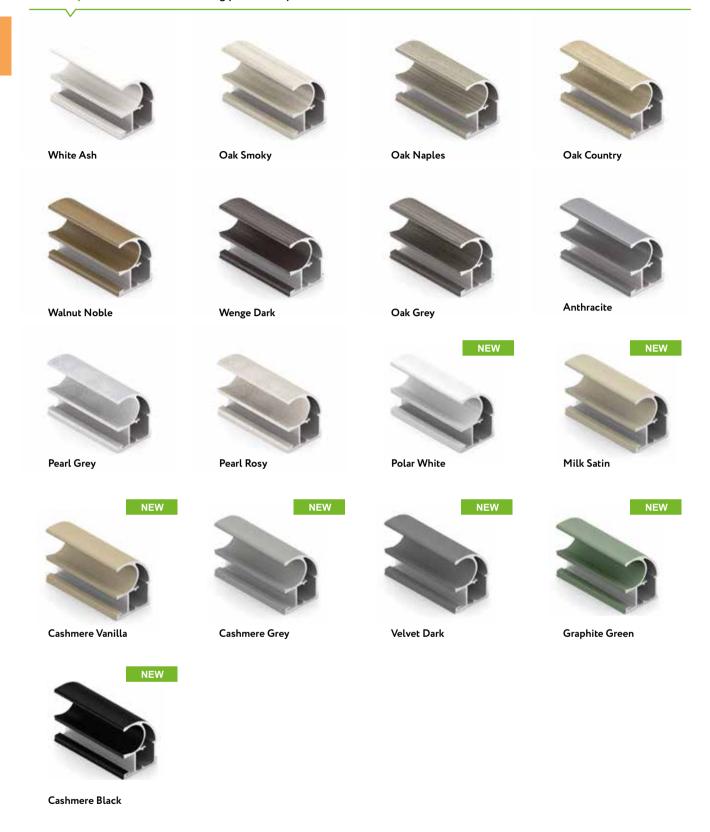
* Used together with the gaskets AV0064.VM100, AV0063.VM100, AV0069.VM100

Standard System. Color Chart. Anodizing and Powder Coating (EXW China).



Standard System. Color Chart. Powder Coating (EXW China). "Kingdom of Stones" Collection.







Interior:

Stile C Karelian Birch Color Standard Sliding System



Anodizing Finish

The anode treatment via chemical reactions creates a thin oxide film on the surface of the aluminum.

This additional layer protects the surface from mechanical damage and corrosion, allows you to paint the product according to your requirements, and also gives a profile a noble look.

- The thickness of Aristo anodization makes for glossy profiles not less than 16 microns and for matt ones not less than 10 microns.
- The coating is scratch-resistant and doesn't get dirty in operation.
- The color remains pure and consistent with every batch.



PVC Coating

This technology coats the surface of an aluminium profile with various decorative PVC films. The method gives freedom to apply different textures and patterns on a standard aluminum profile.

- Aristo profiles use only German and Japanese films of the highest quality certified according to European standards 180 microns thick.
- Barberan Spanish modern production line Provides coating regularity.
- The PVC film offers a high level of damage resistance in operation: colors do not fade with time and it has immune to cleaning agents and UV-rays affecting.



Powder Coating

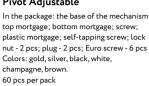
For achieving a high-quality polymer powder coating surface we only use state-of-the-art automated lines.

- The coating is damage-resistant and we pay special attention to the protection of the surface whilst production and transportation.
- We guarantee color stability from batch to batch.



In the package: the base of the mechanism: top mortgage; bottom mortgage; screw; plastic mortgage; self-tapping screw; lock nut - 2 pcs; plug - 2 pcs; Euro screw - 6 pcs Colors: gold, silver, black, white, champagne, brown.







Top Track Stopper Self-adhesive

2 pcs per set 20 pcs per pack



AA0493.VP000.ZN0EP.CO

Middle door soft closer AIR

In the kit: soft closer 1 pc, actuator for a middle door 1 pc



AS0102.VP000

Bottom Track Stopper

200 pcs per pack



AS0030.VP000

Single Bottom Track End

black, white 10 pcs per pack



AS0160.VS000, AS0161.VS000

Rollers Set

The set includes: top roller - 2 pcs; bottom roller - 2 pcs; screws - 4 pcs, adjusting screws - 2 pcs, protective cap - 1 pc. 100 sets per pack



AS0162.VS000

Rollers Set TWELVE

The set includes: top roller - 2 pcs: bottom roller - 2 pcs; screw - 4 pcs; adjusting screw -2 pcs; protective cap - 1 pc; plate - 1 pc.



100 sets per pack



AA0230.VR000; AA0250.VR000;

Universal Soft Closers for Sliding Door

The set includes: soft closer, right - 1 pc; soft closer, left - 1 pc; recurrent plate - 2 pcs; screws 4*16 - 8 pcs; plate "60470" - 2 pcs; screws 4*9 - 2 pcs; attachment element - 2 pcs; additional spring "10-15kg" (only for "10-30kg" and 30-50kg sets) - 2 pcs; additional spring "50-70kg" (only for "30-50kg" sets);

1,5 mm plate - 2 pcs 25 pcs per pack.





100 pcs per pack



AS0103.VP000

Bottom Track positioner crown

100 pcs per pack



AS0101.VP000

Bottom Track Positioner

100 pcs per pack



AA0040.VP000.IN0EP.CO

Weather Strip Clip 9×5, Inox

100 pcs per pack



AA0040.VP000.BK000.CO

Weather Strip Clip 9×5, Black

100 pcs per pack





AA1123.VR000.ZN0EP.CO

Soft closer for one-line

actuator for one-line doors 1 pc

In the kit: soft closer 1 pc,

doors AIR

AS0001.AP000.TR000.CY

Top Track Positioner

125 pcs per pack



AS0026.VP000

Double Top Track End Cover, Metal

Colors: gold, sivler, champagne, bronze, white, black



AS0025.VP000

Single Top Track End Cover, Metal

Colors: gold, sivler, champagne, bronze, white, black

Cover, Metal

Colors: gold, silver, champagne, bronze,



AS0029.VP000

Double Bottom Track End Cover, Metal

Colors: gold, silver, champagne, bronze, black, white 10 pcs per pack



AS0501.VS000

Magnetic Latch W/Base

1/500 pcs per pack



AS0502.VS000

Magnetic Push Latch W/ Base

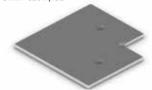
1/500 pcs per pack



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



AA0010.VR000

Top Track Corner Joints

10/400 pcs per pack



FH0101.VP000

Lock Fusion for Two-level Doors

Colors: silver, bronze, white, black, champagne, black sandy 1 pc. per pack



AS0052.VP000

End Cover C

Colors: gold, silver, champagne, bronze, 100 pcs per pack



AS0022.VP000

Single Bottom Track End Cover,

Colors: gold, silver, champagne, bronze 1/10 pcs per pack



AS0111.VS000

Pivot Set

2 pcs per set 20/500 sets per pack



AA0100.VM500

Dust Protection Gasket

500m/roll



AA0011.VR000

Bottom Track Corner Joints

10/400 pcs per pack



AS0813.VP000

Lock for Asymmetrical Stiles

Colors: silver, gold, champagne, white, black



AS0053.VP000

Hole Cover, Self-adhesive

Colors: gold, silver, champagne, bronze, 100 pcs per pack



AS0027.VP000

Double Top Track End Cover, Plastic

Colors: gold, silver, champagne, bronze 1/10 pcs per pack



AA0075.VP000, FA0646.VP000

Screw 6×30/6×40

5000 pcs per pack



AA0084.VM100

Silicon Gasket U Shape, Multi-purpose

Colors: black, transparent 4 mm, 100 m/roll



AA0956.VM200

Weather Strip, 9×5

Height - 5 mm, Width - 9 mm, 200 m/roll



Universal Lock for Sliding Doors

Colors: silver, gold, champagne, white, black 1/100 pcs per pack



AV0064.VM100. AV0063.VM100.

Gasket U shape, PVC, low, 4 mm, 5 mm, 8 mm

Color: transparent, black 100 m/roll



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



AA0037.VP000

Overhead Handle

180x40x10 mm

Colors: silver matt, white matt, champagne matt, black matt, champagne glossy, gold glossy

Standard System. Matrix for Combining the Weather Strips to the Various Profiles



AA0956.VM200.WH000 White

Brown



Grey

White Matt White Ash Ivory Glossy

Wenge Dark **Bronze Matt** Silver Matt Champagne Matt Champagne Glossy Oak Naples Oak Grey Pearl Grey Anthracite **Graphite Green** Cashmere Grey

Velvet Dark



Bronze

Gold

AA0956.VM200.GL000



Black

Bronze Glossy Gold Matt

Black Sandy

Cashmere Black

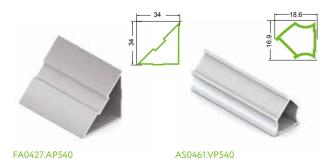




New Opportunities - The Ideal Corner

The corner profile enables junctions at 45°, 90° and 135°. The connectors help you to connect the tracks at 90°. The istallation is easy: FA0427.AP540 is used together with the Stile Fusion in the Standard System and the «4 in 1» System. AS0461.VP540 can be used with all other stile types by connecting it to the gap for the weather strip.

Corner Solution



Corner Profile10 pcs in the package

AS0461.VP540

Multipurpose Corner Profile
10 pcs in the package



AA0011.VR000

Bottom Track Corner Joints
10/400 pcs per pack



AA0010.VR000 **Top Track Corner Joints**10/400 pcs per pack

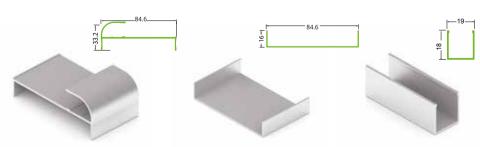






Extra Opportunities - The Perfect Doorway

Even if your walls or doorways are not even, we can help you out with a set of special accessories. They are designed to correct and cover uneven walls, floors and ceilings. They can add the final touch to a flawless design of built-in wardrobes.



AS0458.VP540

Rounded Molding 10 pcs in the package

AS0459.VP540 Straight Molding 10 pcs in the package

U Profile

10 pcs in the package

AS0460.VP540



Weather-strip Pin Installation



Top Rail Positioner Installation



lacksquare

lacksquare

 $\boxed{\bullet}$

Installation of the Swinging Mechanism



Silver Matt	Gold Matt	Champagne Matt	Champagne Glossy	Bronze Glossy	Bronze Matt
White Matt	Oak Country	Oak Naples	Oak Naples	Walnut Noble	Wenge Dark
Oak Smoky	Walnut Noble				Oak Grey
Anthracite	Oak Naples	1 1	I I	1	Oak Black
Pearl Grey	White Ash			1	Wenge Dark
Pearl Rosy	i i	i I	i	!	i
Ivory Glossy	I I	I I	I I	1	I I
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Standard System. Dust Protection Gasket

• Multifunctional

The gasket matches all colors and the whole product range of Aristo profiles.

Aesthetic

It covers the grooves of the bottom track, giving them a finished look.

Smooth

It lets the doors slide smoothly and prevents them from moving autonomously.

Protective

It stops the dust from collecting in the grooves of the bottom track.

A Gasket Installation Before the Bottom Track Assembly

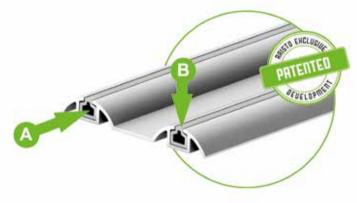
The first option is to insert the dust protection gasket in the bottom track before installation. Pull the gasket along the track's entire length.

B Gasket Installation After the Bottom Track Assembly

The second option is to insert the dust protection gasket into the groove of the bottom track after installing it. Pull the gasket along the track's entire length

Calculation of the Length of the Dust Protection Gasket Track type Calculation

Track type	Calculation	
Single Bottom Track	L Gasket = L Track + 20 mm	
Double Bottom Track	L Gasket = L Track * 2 + 40 mm	





It is recommended to install the dust protection gasket along the whole track. Use top track positioner and soft closers to fix the door in the required position.



Bottom Rollers

All of our rollers are made from the most durable materials available. The bottom rollers use state-of-the-art metal bearings. They do not require lubrication and provide silent and super-smooth running of doors. Our customer's experience has shown that you can fully rely on the strength and durability of our rollers.

At the moment, the rollers are amongst the best in the world. The maximum load that one bottom roller can carry is up to 50 kg.

The mechanisms and systems by Aristo allow you to carry out up to 110.000 open-close cycles throughout their lifetime.

This adds up to approx. 30 years at the rate of 10 cycles daily (according to independent factory tests).

Top Rollers (patented)

Hd

We have constantly increased our rollers' durability and we guarantee you an easy and precise placement inside the tracks. The wheels are strictly parallel to the top-side of the door. Therefore, the doors move smoothly and silently. The quality of our rollers guarantee easy movements throughout the entire period of operation.



Pivot Door Calculation

Ldw

Ld

Sliding System. Door Size Calculation

Sliding Door Calculation

Lr

Lp

Ld

Hp Hdw Hd

Name	Shown as
Doorway height	Hdw
Doorway width	Ldw
Door height	Hd
Door width	Ld
Panel height	Нр
Panel width	Lp
Length of top (dividing, bottom) rail	Lr

PERMISSIBLE SIZE AND WEIGHT OF DOORS AND PARTITIONS					
Door height, mm Door width, mm Door weight, kgs					
Standard Sliding Doors*	up to 3200	500-1500	up to 100		
Standard Pivot Doors	up to 2700	up to 500	up to 25		
Standard Pivot Doors with a New Universal Pivot Mechanism	up to 3200	up to 900	up to 40		

^{*} For sliding doors and partitions the permissible height-to-width ratio is recommended to be 3:1, max. 4:1. For formulas, please check the following pages

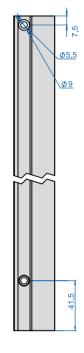
Pivot System

DOOR SIZE CALCULATION			
Name	Sign	Formula	
Door height	Hd	Hd = Hdw - 30 mm	
Door width	Ld	Ld = Ldw - 6 mm	

Making the Holes: Drilling Scheme for the Stiles of the Pivot System

Sliding System

DOOR SIZE CALCULATION			
Name	Sign	Formula	
Door height	Hd	Hd = Hdw - 40 mm	
Door height with door soft closer	Hd	Hd = Hdw - 45 mm	
Rails length	Lr	Lr = Ldw	



	DOOR WIDTH CALCULATION ACCORDING TO THE QUANTITY AND LOCATION					
Door qty	Mode	Sign	Formula (without weather strip)	Formula (with weather strip)		
2 pcs	Ld B B Ldw		Ld = (Ldw + 25 mm)/2	Ld = (Ldw + 15 mm)/2		
3 pcs	Ld G		Ld = (Ldw + 50 mm)/3	Ld = (Ldw + 40 mm)/3		
4 pcs	Ldw	Ld	Ld = (Ldw + 75 mm)/4	Ld = (Ldw + 65 mm)/4		
4 pcs	Ldw		Ld = (Ldw + 50 mm)/4	Ld = (Ldw + 30 mm)/4		
5 pcs	Ldw Ldw		Ld = (Ldw + 100 mm)/5	Ld = (Ldw + 90 mm)/5		

Pivot And Sliding Systems

LENGTH CALCULATION OF THE HORIZONTAL PROFILES			
Name Sign Formula			
Length of top (dividing , bottom) rails	Lr	Lr = Ld – 52 mm	

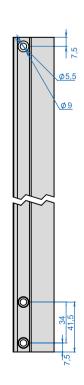
Making the Holes: Drilling Scheme for the Stiles of the Sliding System

CALCULATION OF PANEL HEIGHT				
Panel type	Formula			
Chipboard, 10 mm	Hip	Hip = Hd - 57 mm		
Chipboard, 8 mm	Hip	Hip = Hd - 59 mm		
Glass (Mirror), 4 mm	Hip	Hip = Hd - 60 mm		

CALCULATION OF PANEL WIDTH			
Panel type Sign Formul			
Chipboard, 10 mm	Lip	Lip = Ld- 36 mm	
Chipboard, 8 mm	Lip	Lip = Ld- 38 mm	
Glass (Mirror), 4 mm	Lip	Lip = Ld- 39 mm	

One dividing rail with screw reduces height and width of the panel in possible combinations to the following values:				
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)				
9 mm	11 mm	12 mm		
Chipboard (8 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)		
10 mm	10.5 mm	11,5 mm		

One dividing rail with screw reduces height and width of the panel in possible combinations to the following values:				
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)				
2 mm	4 mm	5 mm		
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)		
3 mm	3.5 mm	4,5 mm		



Sliding System

DOOR SIZE CALCULATION FOR SLIDING SYSTEM		
Name	Sign	Formula
Door height	Hd	Hd = Hdw - 40 mm
Door height with door soft closer	Hd	Hd = Hdw - 45 mm
Rails length	Lr	Lr = Ldw

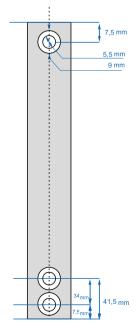
	DOOR WIDTH CALCULATION ACCORDING TO THE QUANTITY AND LOCATION				
Door qty	Mode	Sign	Formula (without weather strip)	Formula (with weather strip)	
2 pcs	Ld D		Ld = (Ldw + 35 mm)/2	Ld = (Ldw + 25 mm)/2	
3 pcs	Ld Ldw		Ld = (Ldw + 70 mm)/3	Ld = (Ldw + 60 mm)/3	
4 pcs	Ldw Ldw	Ld	Ld = (Ldw + 105 mm)/4	Ld = (Ldw + 95 mm)/4	
4 pcs	Ldw Ldw		Ld = (Ldw + 70 mm)/4	Ld = (Ldw + 50 mm)/4	
5 pcs	Ld 		Ld = (Ldw + 140 mm)/5	Ld = (Ldw + 130 mm)/5	

LENGTH CALCULATION OF THE HORIZONTAL PROFILES			
Name Sign Formula			
Length of top (dividing, bottom) rails	Lr	Lr = Ld – 70 mm	

CALCULATION OF PANEL HEIGHT			
Panel type	Formula		
Chipboard, 10 mm	Hip	Hip = Hd - 57 mm	
Chipboard, 8 mm	Hip	Hip = Hd - 59 mm	
Glass (Mirror), 4 mm	Hip	Hip = Hd - 60 mm	

CALCULATION OF PANEL WIDTH			
Panel type Sign		Formula	
Chipboard, 10 mm	Lip	Lip = Ld - 54 mm	
Chipboard, 8 mm	Lip	Lip = Ld - 56 mm	
Glass (Mirror), 4 mm	Lip	Lip = Ld - 57 mm	

Making the Holes: Drilling Scheme for the Stiles of the Sliding System



One dividing rail with a screw reduces height and width of the panel in possible combinations to the following values:				
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)				
9 mm	11 mm	12 mm		
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)		
10 mm	10.5 mm	11,5 mm		

One dividing rail without a screw reduces height and width of insert part in possible combinations to the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
2 mm	4 mm	5 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
3 mm	3.5 mm	4,5 mm	

Sliding System

DOOR SIZES CALCULATION FOR SLIDING SYSTEM		
Name	Sign	Formula
Door height	Hd	Hd = Hdw - 40 mm
Door height with door soft closer	Hd	Hd = Hdw - 45 mm
Track length	Lr	Lr = Ldw

	DOOR WIDTH CALCULATION ACCORDING TO THE QUANTITY AND LOCATION				
Door qty	Mode	Sign	Formula (without weather strip)	Formula (with weather strip)	
2 pcs	Ldw		Ld = (Ldw + 39.5 mm)/2	Ld = (Ldw + 29.5 mm)/2	
3 pcs	Ld B		Ld = (Ldw + 79 mm)/3	Ld = (Ldw + 69 mm)/3	
4 pcs	Ldw	Ld	Ld = (Ldw + 118.5 mm)/4	Ld = (Ldw + 108.5 mm)/4	
4 pcs	Ldw		Ld = (Ldw + 79 mm)/4	Ld = (Ldw + 59 mm)/4	
5 pcs	Ldw		Ld = (Ldw + 158 mm)/5	Ld = (Ldw + 148 mm)/5	

HORIZONTAL PROFILE LENGTH CALCULATION			
Name Sign Formula			
Length of top (dividing, bottom) tracks	Lr	Lr = Ld – 76.4 mm	

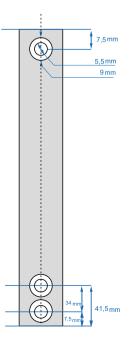
CALCULATION OF PANEL HEIGHT			
Panel type Sign Formula			
Chipboard, 10 mm	Hip	Hip = Hd - 57 mm	
Chipboard, 8 mm	H ip	Hip = Hd - 59 mm	
Glass (Mirror), 4 mm	H ip	Hip = Hd - 60 mm	

CALCULATION OF PANEL WIDTH		
Panel type	Sign	Formula
Chipboard, 10 mm	Lip	Lip = Ld - 60 mm
Chipboard, 8 mm	Lip	Lip = Ld - 62 mm
Glass (Mirror), 4 mm	Lip	Lip = Ld - 63 mm

Making the Holes: Drilling Scheme for the Stiles of the Sliding System

One dividing rail with a screw reduces height and width of the panel in the available set-ups to the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
9 mm	11 mm	12 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
10 mm	10.5 mm	11,5 mm	

One dividing rail without a screw reduces height and width of the panel in the available set-ups to the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
2 mm	4 mm	5 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
3 mm	3.5 mm	4,5 mm	



Pivot System

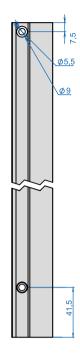
DOOR SIZES CALCULATION			
Name	Sign	Formula	
Door height	Hd	Hd = Hdw - 30 mm	
Door width	Ld	Ld = Ldw - 12 mm	

Sliding System

DOOR SIZES CALCULATION OF DOORWAY PARAMETERS			
Name Sign Formula			
Door height	Hd	Hd = Hdw - 40 mm	
Door height with soft closer	Hd	Hd = Hdw - 45 mm	
Rails length	Lr	Lr = Ldw	

	DOOR WIDTH CALCULATION ACCORDING TO THE QUANTITY AND LOCATION				
Door qty	Mode	Sign	Formula (without weather strip)	Formula (with weather strip)	
2 pcs	Ld Ld Ldw		Ld = (Ldw + 45 mm)/2	Ld = (Ldw +3 5 mm)/2	
3 pcs	Ldw		Ld = (Ldw + 90 mm)/3	Ld = (Ldw +80 mm)/3	
4 pcs	Ld B B C	Ld	LLd = (Ldw + 135 mm)/4	Ld = (Ldw+ 125 mm)/4	
4 pcs	Ldw Ldw		Ld = (Ldw + 90 mm)/4	LLd = (Ldw + 70 mm)/4	
5 pcs	Ld Ld Ldw		Ld = (Ldw + 180 mm)/5	Ld = (Ldw + 170 mm)/5	

Making the Holes: Drilling Scheme for the Stiles of the Pivot System



For covering the holes, please use the weather strip

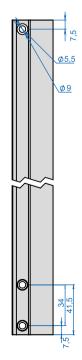
Pivot And Sliding Systems

LENGTH CALCULATION OF THE HORIZONTAL PROFILES			
Name Signs Formula			
Length of top (dividing, bottom) rails	Lr	Lr = Ld – 51 mm	

CALCULATION OF PANEL HEIGHT			
Panel type Sign Formula			
Chipboard, 10 mm	H ip	Hip = Hd - 57 mm	
Chipboard, 8 mm	H ip	Hip = Hd - 59 mm	
Glass (Mirror), 4 mm	H ip	Hip = Hd - 60 mm	

CALCULATION OF PANEL WIDTH			
Panel type	Sign	Formula	
Chipboard, 10 mm	Lip	Lip = Ld - 35 mm	
Chipboard, 8 mm	Lip	Lip = Ld - 37 mm	
Glass (Mirror), 4 mm	Lip	Lip = Ld - 38 mm	

Making the Holes: Drilling Scheme for the Stiles of the Sliding System



One dividing rail with a screw reduces height and width of the panel in the available set-ups to the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
9 mm	11 mm	12 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
10 mm	10.5 mm	11,5 mm	

One dividing rail without a screw reduces height and width of the panel in the available set-ups to the following values:			
Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm) Mirror (4 mm) / Mirror (4 mm)			
2 mm	4 mm	5 mm	
Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
3 mm	3.5 mm	4,5 mm	

Sliding System

Door sizes calculation according to the doorway parameters			
Name	Formula		
Door height	Hd	Hd = Lr - 45 mm	
Door height with recessed track	Hd	Hd = Lr - 39 mm	
Tracks length	Lt	Lt = Ldw	

	Door width calculation according to their quantity and location				
Doors	Mode	Sign	Formula w/o weather strip	Formula w/ weather strip	
2 pcs	Ldw		Ld = (Ldw + 12 mm)/2	Ld = (Ldw + 2 mm)/2	
3 pcs	Ld B		Ld = (Ldw + 24 mm)/3	Ld = (Ldw + 14 mm)/3	
4 pcs	Ldw	Ld	Ld = (Ldw + 36 mm)/4	Ld = (Ldw + 26 mm)/4	
4 pcs	Ldw		Ld = (Ldw + 24 mm)/4	Ld = (Ldw + 4 mm)/4	
5 pcs	Ldw		Ld = (Ldw + 48 mm)/5	Ld = (Ldw + 38 mm)/5	

	Horizontal profiles length calculation			
	Name	Sign	Formula	
L	ength of top (dividing, bottom) rails	Lr	Lr = Ld – 23 mm	

Calculation of panel height according to the type of panel			
Panel type	Sign	Formula	
Chipboard, 10 mm	Hip	Hip = Hd - 57 mm	
Chipboard, 8 mm	Hip	Hip = Hd - 59 mm	
Glass/mirror, 4 mm	Hip	Hip = Hd - 60 mm	

Calculation of panel width according to the type of panel			
Panel type	Sign	Formula	
Chipboard, 10 mm	Lip	Lip = Ld - 7 mm	
Chipboard, 8 mm	Lip	Lip = Ld - 9 mm	
Glass/mirror, 4 mm	Lip	Lip = Ld - 10 mm	

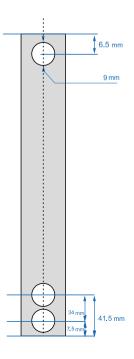
Dividing Rail

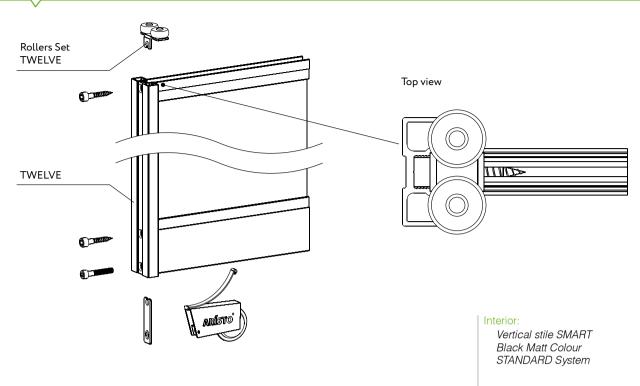
One dividing rail with a self-tapping screw reduces height and width of the panel in the possible combinations by the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
9 mm	11 mm	12 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
10 mm	10.5 mm	11.5 mm	

One dividing rail <u>w/o a self-tapping screw</u> (AS0216.AP540) reduces height and width of the panel in the possible combinations by the following values:			
Chipboard (10 mm) / Chipboard (10 mm)	Chipboard (8 mm) / Chipboard (8 mm)	Mirror (4 mm) / Mirror (4 mm)	
2 mm	4 mm	5 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
3 mm	3.5 mm	4.5 mm	

One dividing rail <u>w/o a self-tapping screw</u> (AS0820.VP540) reduces height and width of the panel in the possible combinations by the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror		Mirror (4 mm) / Mirror (4 mm)	
1 mm	3 mm	4 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
2 mm	2.5 mm	3.5 mm	

Scheme of drilling holes in the vertical profile of the Sliding system









2 Double Top Track

3 Double Bottom Track

4 Top Rail

5 Bottom Rail

6 Gasket U Shape, PVC

7 Dividing Rail

8 Bottom Track Positioner

9 Bottom Roller

10 Top Asymmetric Roller

11 Top Symmetric Roller

12 Weather Strip

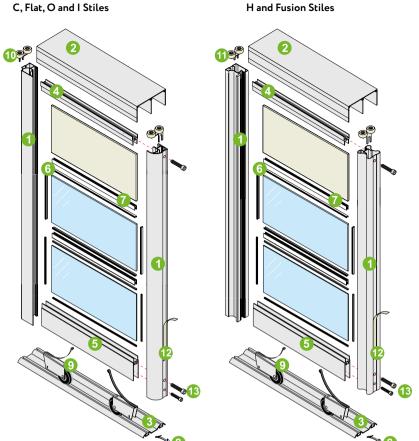
13 Assembly Screw

Recommendation:

The Bottom Track in the cabinet or opening is fixed with double-sided adhesive tape.



C, Flat, O and I Stiles



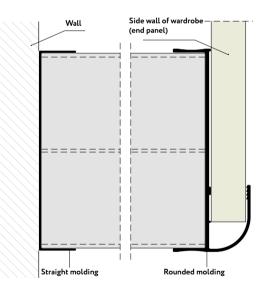
Optional Solution

Installation of Straight and Rounded Moldings

Horizontal Sectional Drawing of Straight and Rounded Moldings

U-profile Straight molding Rounded molding Side wall of wardrobe (end panel) U-profile

Overhead view



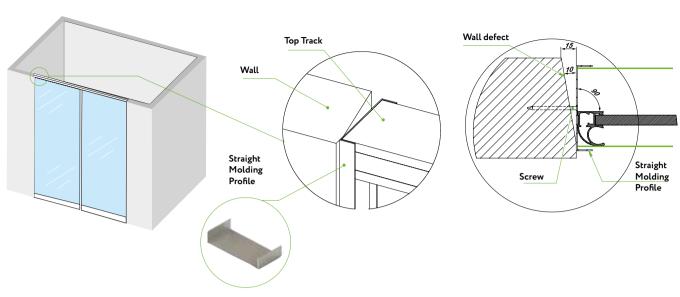
Recommendation:

The Straight/Rounded moldings are fixed to the side panels

of the cabinet with double-sided adhesive tape.

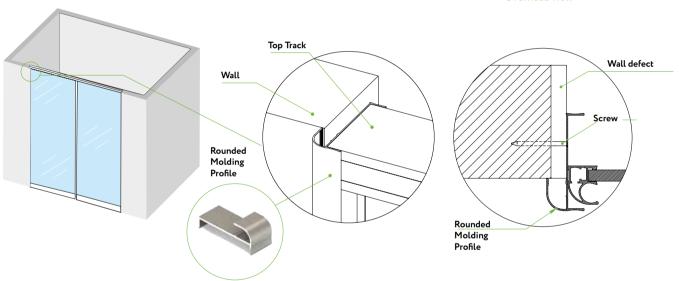
Straight Molding





Rounded Molding. Angle 90°





Rounded Molding. Angle 45°

Top Track

Wardrobe side

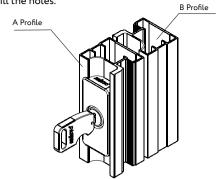
Screw

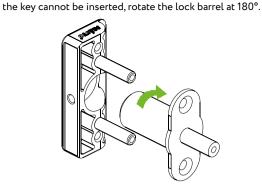
Rounded

Molding

Profile

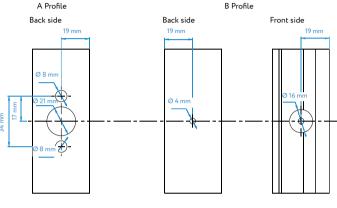
1 Mark the spots on profiles A and B where the holes for the lock will be located. Drill the holes.

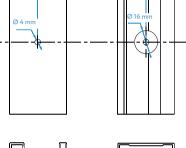


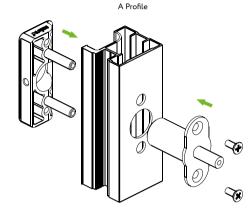


The key should be inserted into the lock as shown in the picture. If

3 Attach the lock to profile A with the provided screws.

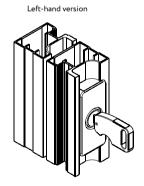


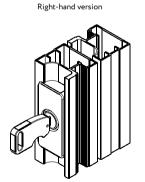


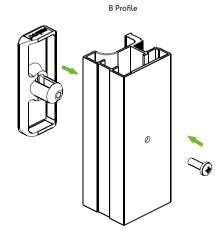


4 Insert the backside element into profile B and install.









Universal soft closer installation. Types of sets

One Set of Soft Closers for a Door of 10-30kg Contains:
Soft Closer, Left - 1 pc.

Soft Closer, Right - 1 pc. Actuator - 2 pcs
Screws for Mounting the Actuator 4×16 - 8 pcs
Square Plate - 2 pcs
Seff-tapping Screw 4×9 - 2 pcs
Attachment Element - 2 pcs

Spring «10-15 kg» - 2 pcs Round Plate - 2 pcs Spring «30-50 kg» - 2 pcs One Set of Soft Closers for a Door

of 30-50kg Contains: Soft Closer, Left - 1 pc. Soft Closer, Right - 1 pc. Actuator - 2 pcs Screws for Mounting the Actuator 4×6 - 8 pcs Square Plate - 2 pcs Seff-tapping Screw 4×9 - 2 pcs Attachment Element - 2 pcs

Round Plate - 2 pcs Spring «50-70 kg» - 2 pcs Spring «15-30 kg» - 2 pcs

One Set of Soft Closers for a Door of 50-70kg Contains:
Soft Closer, Left - 1 pc.

Soft Closer, Right - 1 pc. Actuator - 2 pcs

Screws for \dot{M} ounting the Actuator 4×16 - 8 pcs

Square Plate - 2 pcs Seff-tapping Screw 4×9 - 2 pcs Attachment Element - 2 pcs

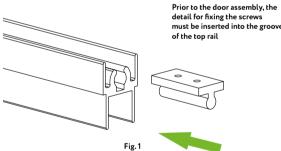
Round Plate - 2 pcs

Door Height Calculation with the Soft Closer Gap After the door installation, adjust the height of the recurrent plate (see the manual). The gap between the roller and the recurrent plate should be minimal to prevent the door from "jumping" when the door soft closer is triggered.

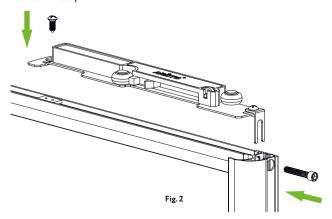
The door soft closer can be combined with the whole Aristo profile range.

Hdoor = Hs - 45.

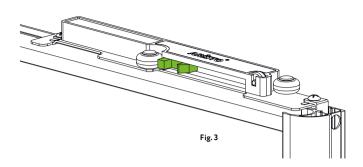
• Install the embedded details for fixing the screws (Fig. 1). If the door has been assembled previously, it's necessary to partly disassemble the door to install the embedded details. (You may also use a rubber mallet to push the element into the groove but this can damage the aluminium.)



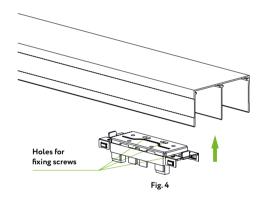
Connect the door soft closer to the door (Fig. 2). When installing the soft closer on a previously assembled door, you must take off the top rollers (the soft closer will be installed instead and will substitute them). The soft closer is fixed at two points: first - with an assembly screw to the stile (instead of a top roller), and second - with a self-tapping screw (included in the set) to the embedded detail which was installed in step 1.



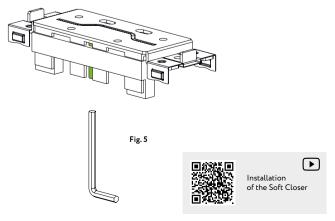
3 Install the door in the tracks of the wardrobe. Do not activate the soft closers (Fig. 3).



4 Install the actuator in the top track all the way up. Place it on that side where the door will be (Fig. 4). Install the door in the tracks away from the actuator. After that, slide the door to the edge of the wardrobe using your hands (the actuator will take the proper place automatically). Then slide the door back, to activate the soft closer. Fix the actuator with the self-tapping screws.



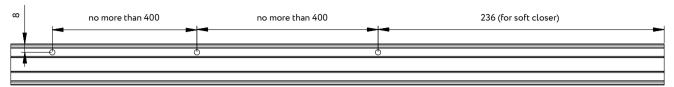
5 Test the mechanism of the soft closer. Before further adjustment make sure that the actuator is lifted up to the maximum position, turn the adjustment screw counterclockwise until it does not move anymore (use a 3 mm Allen Key). Close the door (sharply) and watch whether it «jumps.» If it does, you need to lower the actuator turning the adjusting screw clockwise.



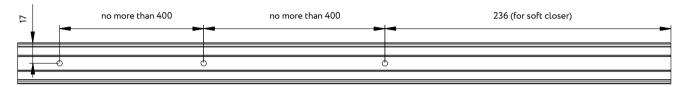
 $oldsymbol{1}$ Prepare $\emptyset 4.5$ mm holes in the plate with a pitch of no more than 400 mm.

L plate = L top rail - 2 mm

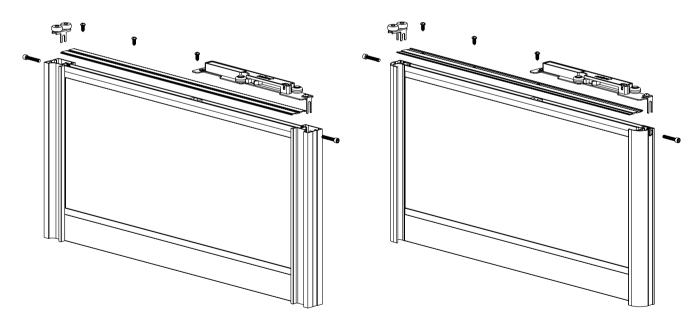
For asymmetrical profile



For symmetrical profile

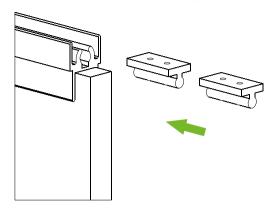


2 Fix the soft closer to the top rail through the plate with the self-tapping screw included in the kit. Additionally, secure the plate to the top rail with 3.9×9.5 mm self-tapping screws.

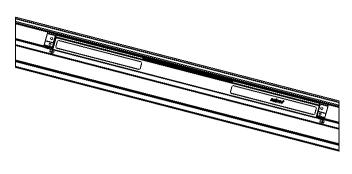


Middle door soft closer set includes: Soft Closer – 1 pc Actuator – 1 pc Embedded element – 2 pcs Self-tapping screw 4x9 – 2 pcs Self-tapping screw 4x16 – 2 pcs

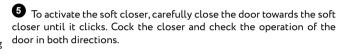
1 Insert the embedded elements into the groove of the top rail.

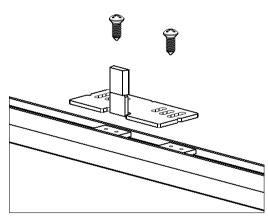


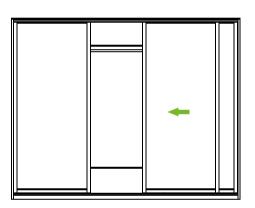
4 Fix the soft closer with the self-tapping screws.



2 Fix the actuator in the center of the door with the self-tapping screws.

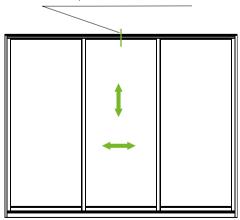






3 Install the wardrobe doors. Adjust the middle door for the width and height of the door opening. Mark the position of the actuator on the top track.

The position of the actuator



Note

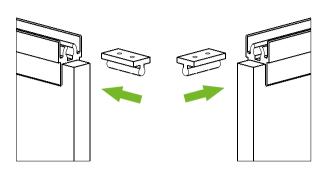
H door = H door opening - 45 mm

Soft closer for one-line doors set includes:

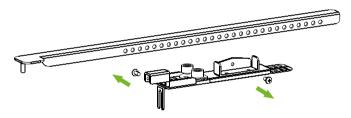
Actuator – 1 pc Embedded element – 2 pcs Self-tapping screw 4x9 – 2 pcs

Soft Closer – 1 pc

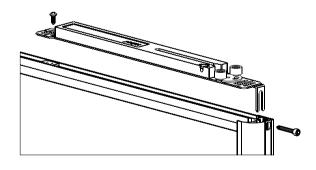
1 Insert the embedded elements into the groove of the top rail in the left and right doors.

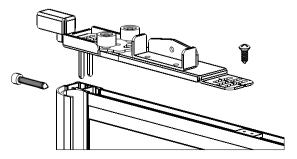


2 Unscrew the screws and separate the actuator into two parts – the grip and the base.



3 Fix the soft closer on the left door with the screws, and the base on the right door.

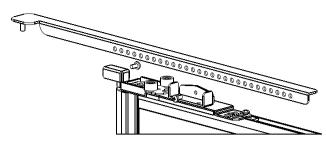




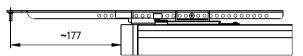
Note

H door = H door opening - 45 mm

4 Connect the two parts of the actuator with the screws – the grip and the base.



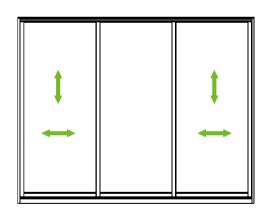
C, O, I, Flat, Smart, Avers



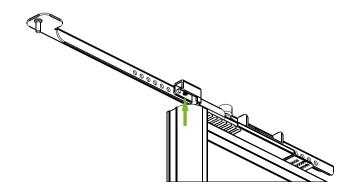
Fusion, H



Install and adjust the doors to the wardrobe or the door opening.



6 Check door operation. If necessary, adjust the height of the actuator grip using the adjusting screw.



Left side opening (goes together with the kit)



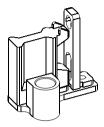


One set includes:

- 1. Pivot System Base
- 2. Top Attachment Element
- 3. Bottom Attachment Element
- 4. Screw

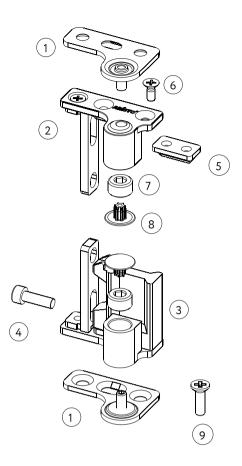
Right side opening (re-assembled manually)





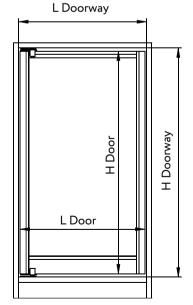
Recommendation: mirror the assembling to the left side opening.

- 5. Plastic Attachment Element
- 6. Screw
- 7. Lock-nut 2 pcs
- 8. Hole Cover -2 pcs 9. Euroscrew 6 pcs



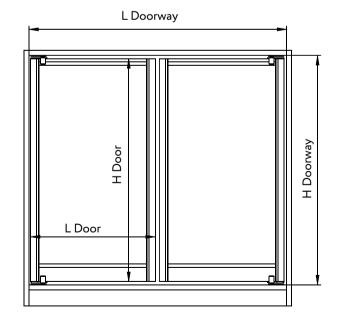
Door Size Calculation

One Door



L Door = L Doorway - 10 mm

Two Doors

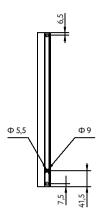


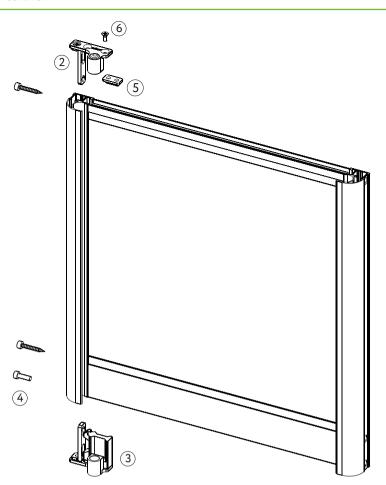
L Door = (L Doorway - 20 mm)/2

H Door = H Doorway - 20 mm

Step 1.

Fix the top (2) and bottom (3) attachment element to the door with assembling self-tapping screws. Secure the top attachment element with the self-tapping screw (6), after inserting the plastic attachment element (5) into the groove of the Top Rail. Secure the bottom attachment element with the screw (4).





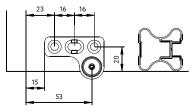
Step 2.

Install top and bottom pivot system base in a cabinet or doorway. Unscrew the axis from the top base using an Allen key. For installation in a cabinet use euroscrews from the set.

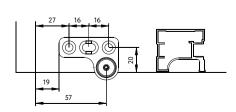
C, I, O and Flat Stiles

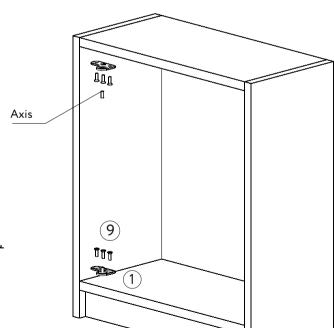






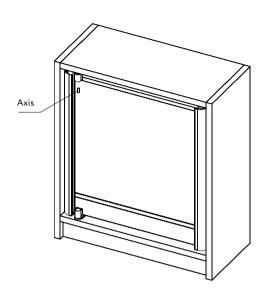
Stile Fusion





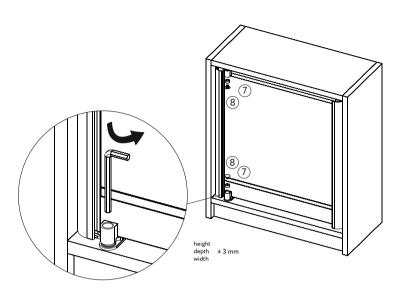
Step 3.

Install the door on the bottom axis and fix the top axis through the attachment element of the door.



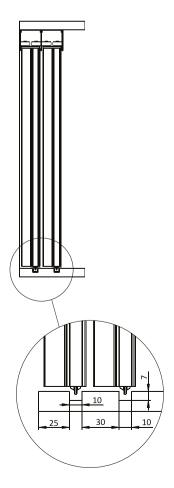
Step 4.

Adjust the door in three dimensions with an Allen key by turning the eccentric inside the top (2) and bottom (3) attachment element. After adjustment tighten the lock-nut (7) into the attachment elements and install the hole covers (8).

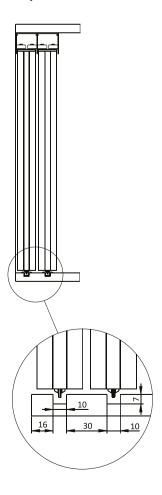


Standard System. Installation of the Recessed Single Bottom Track

Asymmetrical Stile



Symmetrical Stile



Door Height Calculation

Door height=Opening height-39 mm

It is not allowed to use as panels the plate materials prone to bending.

Materials prone to bending: chipboard with a violation of production technology, any materials stored not on a flat surface or also transportable, MDF, materials with different back and front coatings, materials with adhesive coatings (glue warps the material), etc.

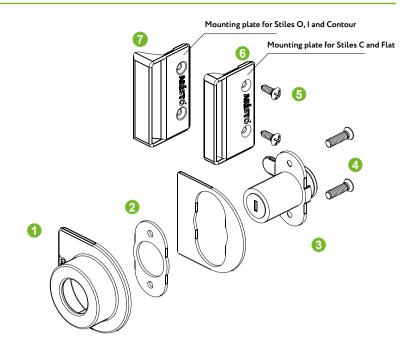
It is also important to take into account the operating conditions – temperature and humidity changes, high humidity, proximity of infrared radiation sources. A possible consequence of installing materials prone to bending is vertical or horizontal deformation of the door during operation.

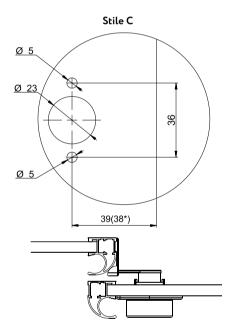
Chipboard panels 8 mm and 10 mm thick

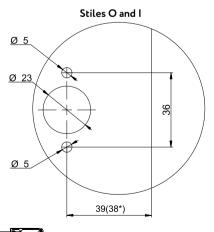
Aristo Lock Set Includes:

- Decorative plate 1 pc.
 Self-adhesive gasket 1 pc.
- 3. Lock with 2 keys 1 pc.
- 4. Screw M4×20 2 pcs

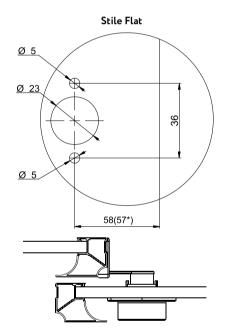
- 5. Screw 3,5×13 3 pcs
 6. Mounting plate for Stiles C and Flat 1 pc.
 7. Mounting plate for Stiles O, I and Contour 1 pc.

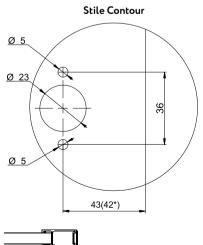


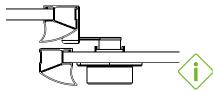










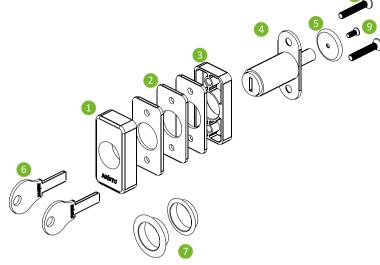


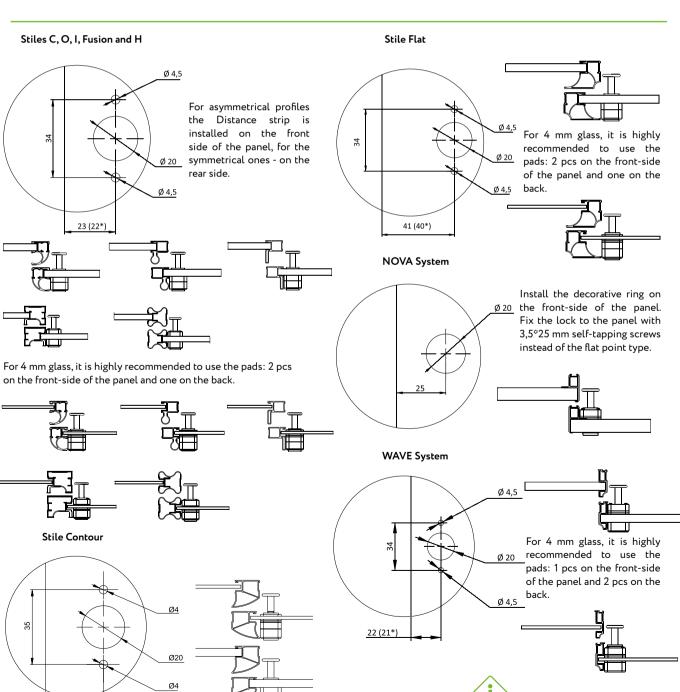
* The measurments indicated above are true for 8 mm chipboard

Lock set includes:

- 1. Front cover 1 pc.
- 2. Pad 3 pcs
- 3. Distance strip 1 pc.
- 4. Lock mechanism 1 pc.
- 5. Plastic washer 1 pc.
- 6. Key 2 pcs
- 7. Decorative ring 2 pcs 8. Flat point screw 4×25 2 pcs 9. Flat point screw 3×8 1 pc.

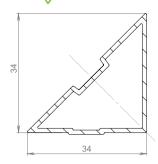
27(26*)





* The measurments indicated above

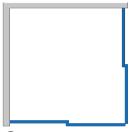
are true for 4mm and 8 mm panels



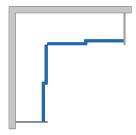
The corner profile allows you to fully utilize corner locations (e.g. for 45° and 90° corners in sliding door wardrobes and walk-in wardrobes).

The system is easy to mount and is compatible with Stile Fusion in the Standard Sliding System and the "4 in 1" System.

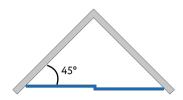
Possible Applications



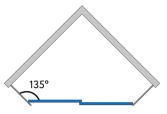
1 90° Outer Corner – Sliding Door Wardrobe or Walk-in Closet



2 90° Inner Corner - Built-in Sliding Door Wardrobe

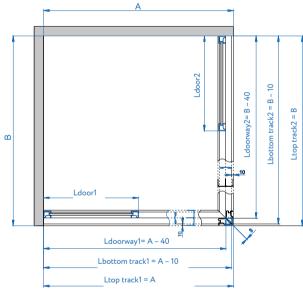


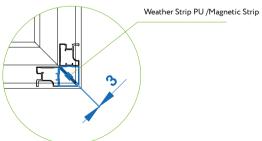
3 45° Inner Corner - Built-in Sliding Door Wardrobe without Side Panels



4 135° Inner Corner - Built-in Sliding Door Wardrobe

Outer Corner. Four Doors

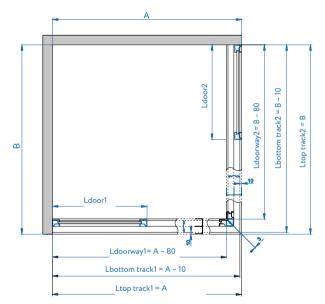


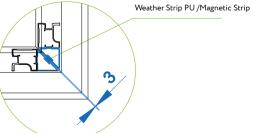


 45° edge of top and bottom tracks



Outer Corner, Five and More Doors



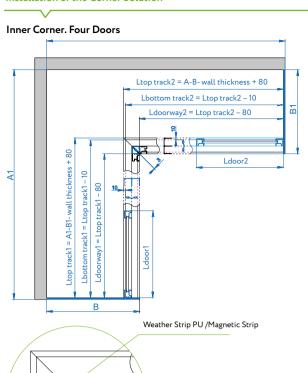


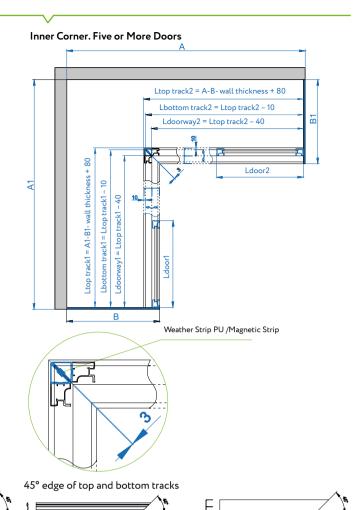
45° edge of top and bottom tracks





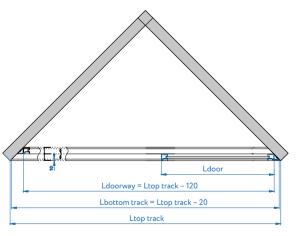
Ldoor and Hdoor are calculated according to the standard tables basing on known Ldoorway and Hdoorway.

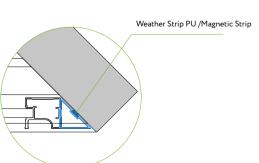






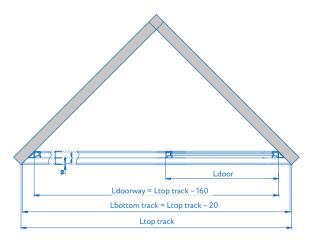
45° edge of top and bottom tracks

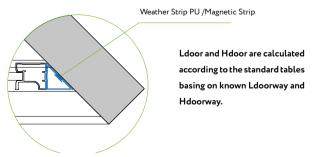






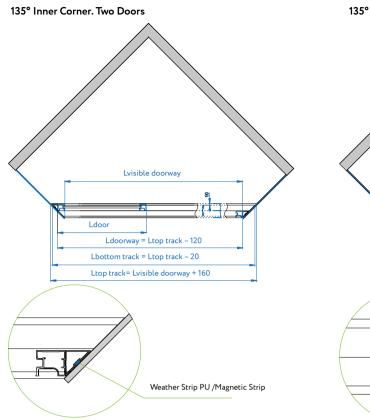
45° Inner Corner. Three or More Doors



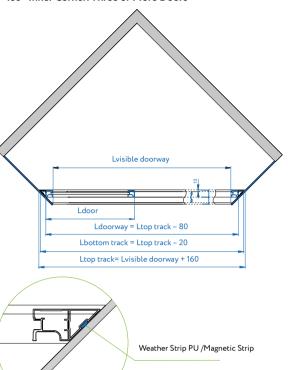


 45° edge of top and bottom tracks









45° edge of top and bottom tracks



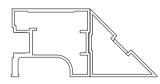


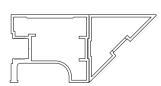
Fixation of the Corner Profile

45° edge of top and bottom tracks

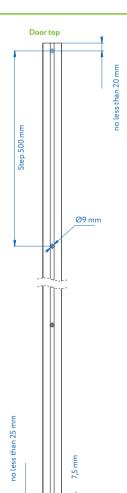
The corner profile is fixed with $3.5^{\circ}1.6$ mm screws. The screwdriver bit should be long and of small diameter to avoid deformation of the profiles.

Installation options

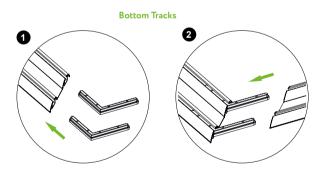


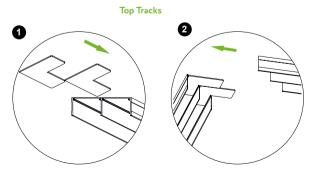


Bottom hole for door adjustment



Connecting the Tracks - Special Accessories







Ldoor and Hdoor are calculated according to the standard tables basing on known Ldoorway and Hdoorway.



WAVE System

The new WAVE system combines subtle thin lines and elegant frames. The variety of the panel materials and the simple assembly make it a relevant addition to your product range.

The door frames look even more elegant due to identical designs of the vertical and horizontal profiles. An invisible wide horizontal profile provides the necessary structural rigidity and the ability to install the system with a hidden top track on brackets (similar to Aristo's NOVA system). The doors are assembled with the fittings that you already know from of our Standard system.





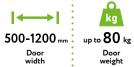
















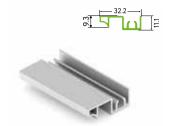
Interior:

WAVE System Black Sandy Color



AV0650.VP540 Stile WAVE

10 pcs in the package



AV0588.VP540

Top Rail WAVE

10 pcs in the package

AV0737.VP540

10 pcs in the package

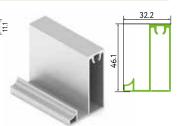
Stile WAVE Column



AV0590.VP540

Dividing Rail WAVE

10 pcs in the package



AV0589.VP540

Bottom Rail WAVE, Multi-purpose

10 pcs in the package



WAVE MAX System. Profile Range



WAVE Decor System. Profile Range

AV0736.VP540

Stile WAVE I

10 pcs in the package



Recommendation:



AV0065.AM030.00AEP.CA

Crystal Chain

Colors: silver metal, clear crystal 30 m/roll



AV0067.AM030.BKAEP.CA

Crystal Chain

Colors: mercury, black crystal 30 m/roll



AV0065.AM030.DBAEP.CA

Crystal Chain

Colors: silver metal, dark blue crystal 30 m/roll



AV0070.VM050.BK000.CN

Decorative Insert 4x4

Color: black 200 m/roll



AV0065.AM030.BKAEP.CA

Crystal Chain

Colors: silver metal, black crystal 30 m/roll



AV0070.VM200.SL000.CN

Decorative Insert 4x4

Color: matt chrome 200 m/roll



AV0066.AM030.00AEP.CA

Crystal Chain

Colors: golden metal, clear crystal 30 m/roll



AV0070.VM200.WH000.CN

Decorative Insert 4x4

Color: white 200 m/roll

Interior:





AV0167.VR000

Brackets for Outer Door

The set includes: Bracket for outer door - 2 pcs; Top roller - 2 pcs



AA0056.VM150

Plug-in Weather Strip, 5 mm

Colors: silver, black, white, brown, bronze, gold



AA0493.VP000.ZN0EP.CO*

Middle door soft closer AIR

In the kit: soft closer 1 pc, actuator for a middle door 1 pc



AV0166.VR000

Brackets for Inner Door

The set includes: Bracket for inner door - 2 pcs; Top roller - 2 pcs



AV0064.VM100, AV0063.VM100, AV0069.VM100

Gasket U shape, PVC, low, 4 mm, 5 mm, 8 mm

Color: transparent, black 100 m/roll



Soft closer for one-line

doors AIR

In the kit: soft closer 1 pc, actuator for one-line doors 1 pc

AS0108.AP540

10 pcs in the package

Single Bottom Track



AV0160.VS000

Rollers Set V

The set includes: top roller - 2 pcs; bottom roller - 2 pcs; screws - 4 pcs, adjusting screws - 2pcs, protective cap - 1 pc. 100 sets per pack



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



Top Security Roller

100 pcs per pack



AA0037.VP000

Overhead Handle

180x40x10 mm

Colors: black matt, silver matt, white matt, champagne matt, champagne glossy, gold

* For the option with open track installation

Standard System. Elements



AS0690.VP540

Recessed Single Bottom Track

8 pcs in the package



AS0713.VP540

Double Top Track

10 pcs in the package



AS0504.VP540

Double Bottom Track

10 pcs in the package



AS0714.VP540

Single Top Track 8 pcs in the package



AS0103.VP000

Bottom Track positioner crown

100 pcs per pack



AA0230.VR000; AA0250.VR000; AA0270.VR000

Universal Soft Closers for Sliding Door

The set includes: soft closer, right - 1 pc; soft closer, left - 1 pc; recurrent plate - 2 pcs; screws $4^{\circ}16$ - 8 pcs; plate "60470" - 2 pcs; screws $4^{\circ}9$ - 2 pcs; attachment element - 2 pcs; additional spring "10-15kg" (only for "10-30kg" and 30-50kg sets) - 2 pcs; additional spring "50-70kg" (only for "30-50kg"

1.5 mm plate - 2 pcs 25 pcs per pack.



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



AA0075.VP000

Screw 6×30

5000 pcs per pack



AS0101.VP000

Bottom Track Positioner

100 pcs per pack



AS0102.VP000

Bottom Track Stopper

200 pcs per pack



NA3995.VP000

Screw, 3,9×9,5, Round Head

300 pcs per pack



AS0812.VP000

Universal Lock for Sliding Doors

Colors: silver, gold, champagne, white, black 1/100 pcs per pack



AS0001.AP000.TR000.CY

Top Track Positioner

125 pcs per pack



AA0040.VP000.IN0EP.CO

Weather Strip Clip 9×5, Inox 100 pcs per pack



AA0040.VP000.BK000.CO

Weather Strip Clip 9×5, Black

100 pcs per pack



AS0030.VP000

Single Bottom Track End Cover, Metal

Colors: gold, silver, champagne, bronze, black, white

10 pcs per pack



AS0029.VP000

Double Bottom Track End Cover, Metal

Colors: gold, silver, champagne, bronze, black, white 10 pcs per pack



AS0025.VP000

Single Top Track End Cover, Metal

Colors: gold, sivler, champagne, bronze, white, black



AS0026.VP000

Double Top Track End Cover, Metal

Colors: gold, sivler, champagne, bronze, white, black



AS0053.VP000

Hole Cover, Self-adhesive

Colors: gold, silver, champagne, bronze,

100 pcs per pack



AS0027.VP000

Double Top Track End Cover, Plastic

Colors: gold, silver, champagne, bronze 1/10 pcs per pack



AS0022.VP000

Single Bottom Track End Cover, Plastic

Colors: gold, silver, champagne, bronze 1/10 pcs per pack



AA0100.VM500

Dust Protection Gasket

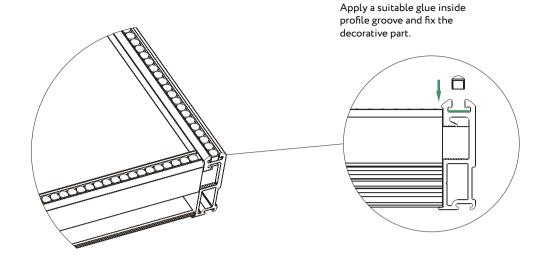
500m/roll



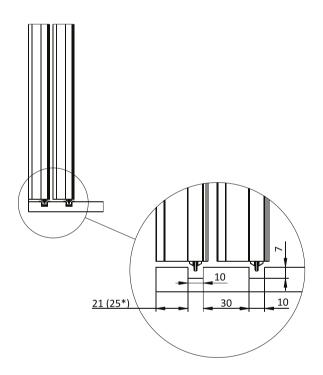
AA0084.VM100

Silicon Gasket U Shape, Multi-purpose

Colors: black 4 mm, 100 m/roll



WAVE Decor System. Recessed Single Bottom Track Installation



Door Height Calculation

Visible top track for built-in installation: Door height = Opening height - 39 mm

Hidden top track for built-in installation: Door height = Opening height - 28 mm

Hidden top track for cabinet installation: Door height =Internal height of the wardrobe doorway + 12 mm

*Visible top track for built-in installation

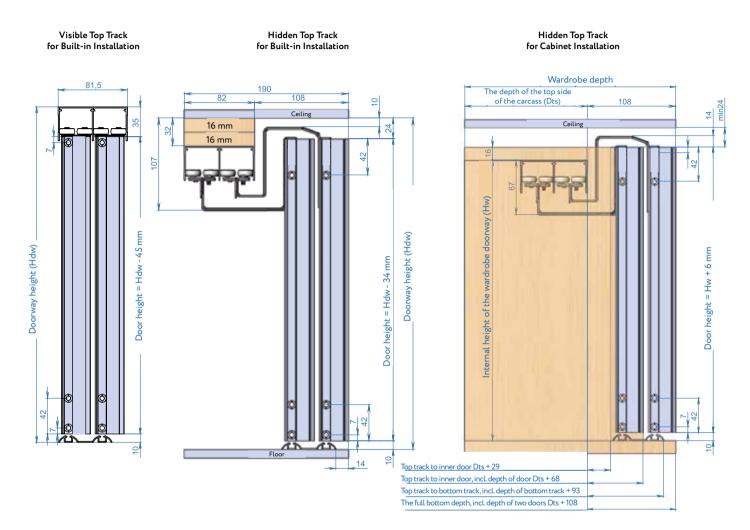


Interior:

WAVE Decor System Silver Matt Color Accessories: Crystal Chain, silver metal, dark blue crystal

Recommended Sizes and Weights of Doors and Partitions					
Door height, mm Door width, mm Door weight, kg					
WAVE System	up to 2650	up to 500-1000	up to 60		

^{*}The permissible height-to-width ratio for sliding doors and partitions is no more than 4/1 (The recommended one is 3/1)



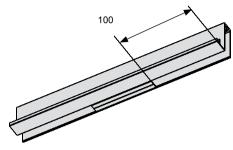
	WAVE System Doors Width Calculation					
Door qty	Overlap qty (Overlap Width is 12 mm)	Mode	Mode Sign		Formula (with weather strip)	
2 pcs	1	Ld		Ld = (Ldw + 10 mm)/2	Ld = Ldw/2	
3 pcs	2	Ldw		Ld = (Ldw + 20 mm)/3	Ld = (Ldw + 10 mm)/3	
4 pcs	3	Ldw	Ld.	Ld = (Ldw + 30 mm)/4	Ld = (Ldw + 30 mm)/4	
4 pcs	2	Ld BB B B B B B B B B B B B B B B B B B		Ld = (Ldw + 20 mm)/4	Ld = Ldw/4	
5 pcs	4	Ldw		Ld = (Ldw + 40 mm)/5	Ld = (Ldw + 30 mm)/5	



It is not recommended to install the dividing rail vertically, since it will require complex milling of the ends of the dividing rail to match the shape of the horizontal rails. The grooves of the dividing rail are 4mm deep and do not provide reliable vertical inserting of the door.

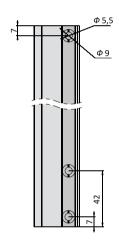
- 1. Stile WAVE
- 2. Top Rail
- 3. Bottom Rail 4. Dividing Rail
- 5. Gasket U Shape, PVC, 4 mm 6. WAVE gasket U shape, PVC, 4 mm
- 7. Rollers set V
- 8. Dividing Rail WAVE 700

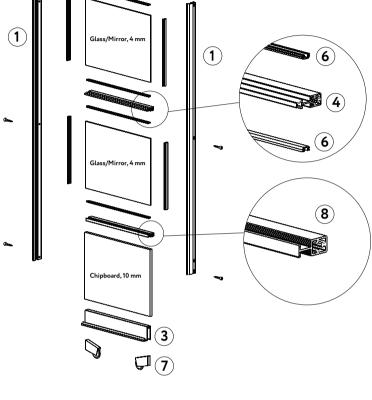
1 Remove approx. 100 mm of the bottom rail wall with pliers to install the bottom rollers.



2 Making the holes:

Drilling scheme for WAVE System stiles





Chipboard, 10 mm

8

(5)

Panel Height Calculation According to the Material Type				
Panel type Sign Formula				
Chipboard, 10 mm	Нр	Hp = Hd - 3 mm		
Chipboard, 8 mm	Нр	Hp = Hd - 5 mm		
Glass/Mirror, 4 mm	Нр	Hp = Hd - 6 mm		

Panel Width Calculation According to the Material Type					
Panel type	Formula				
Chipboard, 10 mm	Lp	Lp. = Ld - 4 mm			
Chipboard, 8 mm	Lp	Lp. = Ld - 6 mm			
Glass/Mirror, 4 mm	Lp	Lp. = Ld - 7 mm			

Hd = Hdw - 45 Ld = (Ldw - 10 + (Nd - 1) + 10) / NdLhr = Ld - 19

The dividing rail reduces the panel's height by the following values (according to possible insert combinations):					
Chipboard 10 mm / Chipboard 10 mm Chipboard 10 mm / Glass/Mirror 4 mm Glass/Mirror 4 mm					
1.5 mm 2.5 mm 3.5 mm					

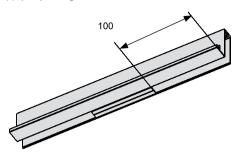


Recommendation:

- 1. Stile WAVE
- 2. Bottom Rail
- 3. Dividing Rail
- 4. Gasket U Shape, PVC, 4 mm
- 5. WAVE gasket U shape, PVC, 4 mm
- 6. Rollers set V
- 7. Brackets
- 8. Dividing Rail WAVE 700

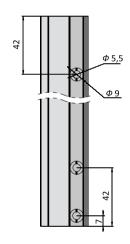
1 Remove approx. 100 mm of the bottom rail wall with pliers to install the bottom rollers.

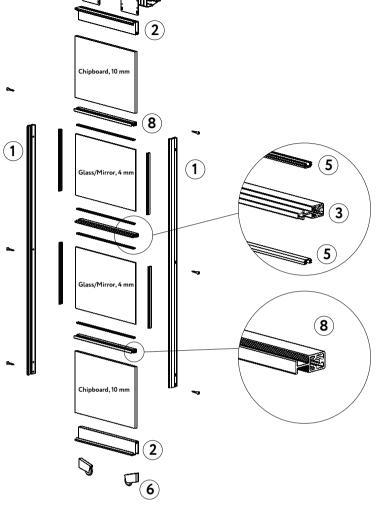
Do not apply any changes to the second rail.



2 Making the holes:

Drilling scheme for WAVE System stiles.





Panel Height Calculation According to the Material Type				
Panel type Sign Formula				
Chipboard, 10 mm	Нр	Hp = Hdw - 3 mm		
Chipboard, 8 mm Hp		Hp = Hdw - 5 mm		
Glass/Mirror, 4 mm	Нр	Hp = Hdw - 6 mm		

Panel Width Calculation According to the Material Type				
Panel type Sign Formula				
Chipboard, 10 mm	Lp	Lp= Ldw - 4 mm		
Chipboard, 8 mm	Lp	Lp= Ldw - 6 mm		
Glass/Mirror, 4 mm	Lp	Lp = Ldw - 7 mm		

Doors in the doorway: Hd = Hdw - 34 Ld = (Ldw - 10 + (Nd - 1) * 10) / Nd Doors in the cabinet: Hd = Hw + 6 Ld = (Ldw - (Nd - 1) * 10) / Nd Lhr = Ld - 19

The dividing rail reduces the panel's height by the following values (according to possible insert combinations):					
Chipboard 10 mm / Chipboard 10 mm Chipboard 10 mm Glass/Mirror 4 mm Glass/Mirror 4 mm Glass/Mirror 4 mm					
1.5 mm 2.5 mm 3.5 mm					



Recommendation:

Fix the dividing rail in the center of the door.

Fix the brackets with 3.9 $^{\circ}9.5~\text{mm}$ screws (6 pcs for one bracket).



Interior:

WAVE Decor System, Silver Matt Color

NOVA System

With our modern doors we strive for minimalism and emphasize both simplicity and functionality. Ultra-slim and discreet profiles with a visible front of only 5 mm width fit any decoration.

Our unique brackets allow you to hide the top track and give the whole system a clear and finished look. The design and craftsmanship of our rollers ensure smooth and quiet movements.

We have designed the profiles for the most popular thickness of panels - 16 and 18 mm and offer a wide range of colors and finishes for almost infinite design options.













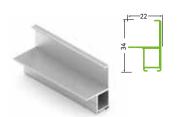
2750 mm

500-1500_{mm}:



Interior:

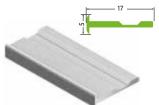
NOVA Sliding System Black Sandy Color



NB0487.VP540 (16 mm board) NB0479.VP540 (18 mm board)

Stile NOVA

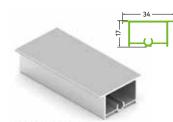
12/10 pcs per pack



NB0442.VP540 (16 mm board) NB0478.VP540 (18 mm board)

Horizontal Rail

50 pcs per pack



NB0486.VP540 (16 mm board) NB0476.VP540 (18 mm board) NB0485.VP540 (16 mm board) NC0751.VP540 (18 mm board)

Dividing Rail

12/10 pcs per pack



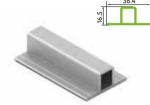
12/10 pcs per pack



NA0480.VP540

Connecting profile

16 pcs per pack



NB0638.VP540 (16 mm board) NB0675.VP540 (18 mm board)

Vertical Support Profile

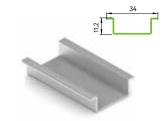
20 pcs per pack



NB0745.VP540

Infill for Cut-in Handle

10 pcs per pack



NB0746.VP540

Handle Rail 10 mm

12 pcs per pack

Recommendation:

All anodizing and powder coating colors from Standard System EXW China are available.

NOVA System. Accessories



NA0208.VP200

Overhead Straightener

10 pcs per pack



NA0166.VR000

Brackets for Inner Door

2 pcs/set Screw - 4 pcs



NA0167.VR000

Brackets for Outer Door

2 pcs/set Screw - 4 pcs



AA0230.VR000; AA0250.VR000; AA0270.VR000

Universal Soft Closers for Sliding Door

The set includes:

soft closer, right - 1 pc; soft closer, left - 1 pc; recurrent plate - 2 pcs; screws 4x16 - 8 pcs; plate 60470" - 2 pcs; screws 4x9 - 2 pcs; attachment element - 2 pcs; additional spring "10-15kg" (only for "10-30kg" and 30-50kg sets) - 2 pcs; additional spring "50-70kg" (only for "30-50kg"

sets); 1,5 mm plate - 2 pcs

25 pcs per pack.



NA0205.VP000 **Support Plate**

500 pcs per pack



NA0204.VP200

Cut-in Handle

Colors: silver matt, white glossy, black matt

1 pc. per pack



NB0160.VS000 (16 mm board) NC0160.VS000 (18 mm board)

Rollers Set NOVA

The set includes: bottom roller - 2 pcs



top roller - 2 pcs



NA3916.VP000

Screw, 3,9×16, Round Head

300~pcs~per~pack



NA3995.VP000

Screw, 3,9×9,5, Round Head

300 pcs per pack



NA2919.VP000

Screw, 2,9×19, Countersunk 300 pcs per pack



NA2913.VP000

Screw, 2,9×13, Countersunk 300~pcs~per~pack







NA0035.VP000

Mortise Handle Tab

1000 pcs per pack



NA0036.VP000

End Cap for Mortise Handle

500 pcs per pack



AA0493.VP000.ZN0EP.CO*

Middle door soft closer AIR

In the kit: soft closer 1 pc, actuator for a middle door 1 pc



AA1123.VR000.ZN0EP.CO*

Soft closer for one-line doors AIR

In the kit: soft closer 1 pc, actuator for one-line doors 1 pc

Standard System. Elements



AS0713.VP540

Double Top Track

10 pcs in the package



AS0714.VP540

Single Top Track

8 pcs in the package



AS0504.VP540

Double Bottom Track

10 pcs in the package



AS0108.AP540

Single Bottom Track

10 pcs in the package



AS0690.VP540

Recessed Single Bottom Track

8 pcs in the package



AA0956.VM200

Weather Strip

Height - 5 mm, width - 9 mm. 200 m/roll



AA0100.VM500

Dust Protection Gasket

500m/roll



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



AS0030.VP000

Single Bottom Track End Cover, Metal

Colors: gold, silver, champagne, bronze, 10 pcs per pack



AS0029.VP000

Double Bottom Track End Cover, Metal

Colors: gold, silver, champagne, bronze, black, white 10 pcs per pack



AS0812.VP000

Universal Lock for Sliding Doors

Colors: silver, gold, champagne, white, black 1/100 pcs per pack



AS0001.AP000.TR000.CY

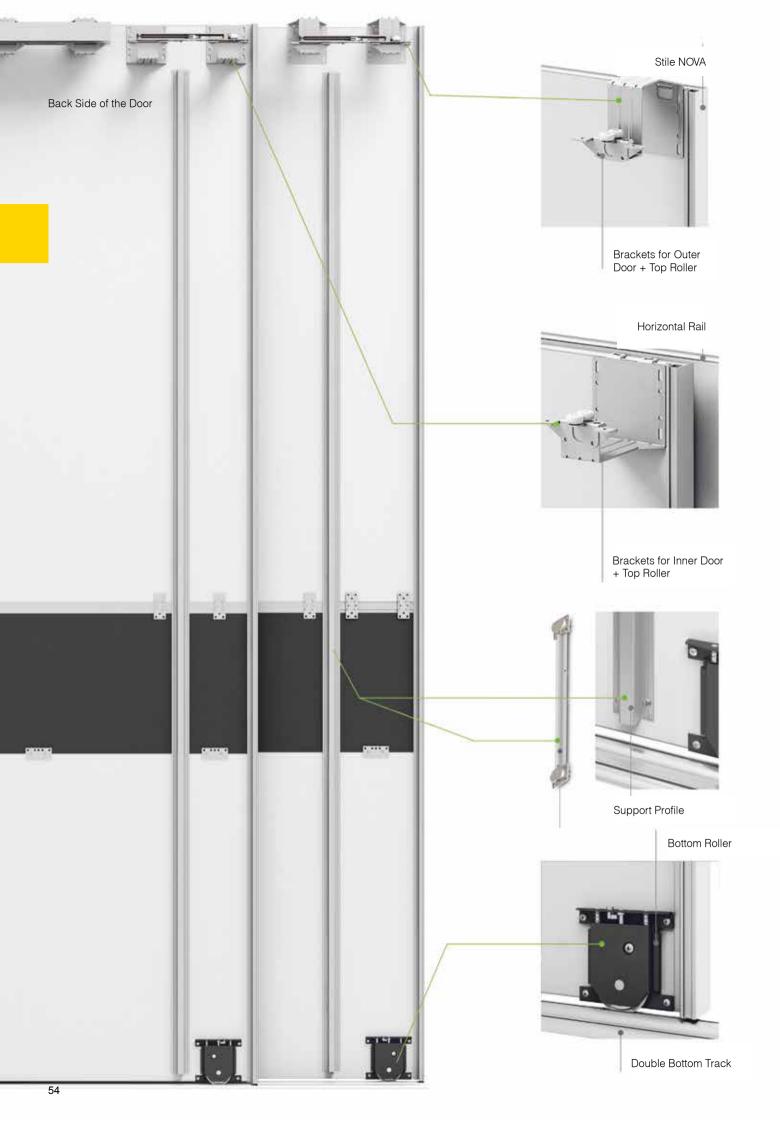
Top Track Positioner 125 pcs per pack

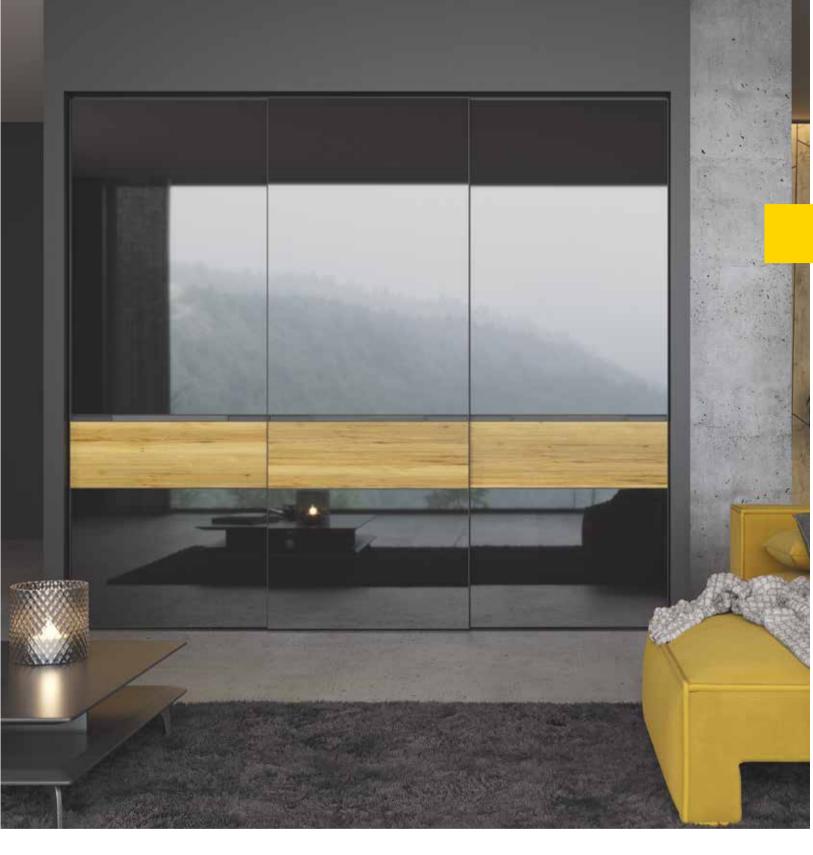
* For the option with open track installation

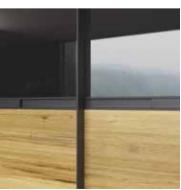












When you fix the cut-in handle to the dividing rail, the handle becomes a part of it and benefits the continuous and flawless design.

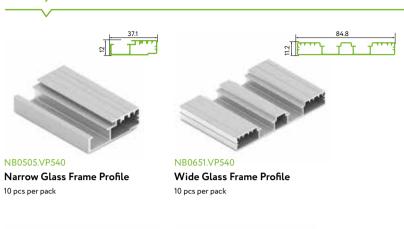




NOVA System

With Glass and Mirror

NOVA System with Glass and Mirror. Elements

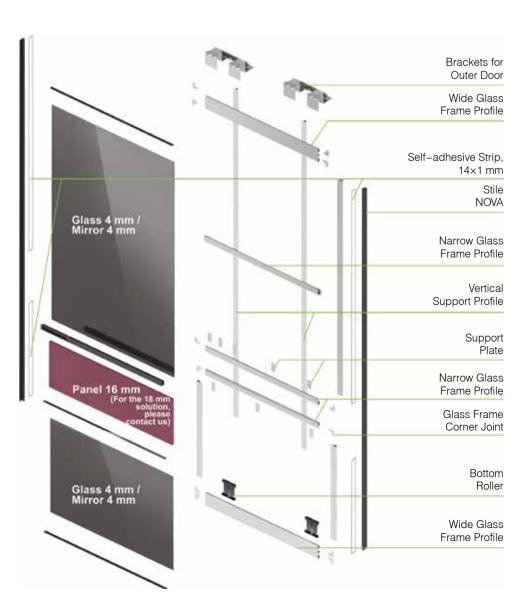




NA0097.VM100 Self-adhesive Strip, 14×1 mm 450 m per roll



NA0206.VP000 Glass Frame Corner Joint 600 pcs per pack



Recommended Sizes and Weights of Doors and Partitions				
Door Height, mm Door Width, mm Door Weight, k				
NOVA Sliding Doors	up to 2750	up to 500-1500	up to 80	

^{*} The permissible height-to-width ratio for sliding doors and partitions is no more than 4/1 (The recommended one is 3/1)

Part Size Calculation

① Define the door's details: frames quantity, position of the handles, Top Track installation method (visible/hidden), door options (visible/hidden).

2 Measure the doorway.

3 Calculate the door's size.

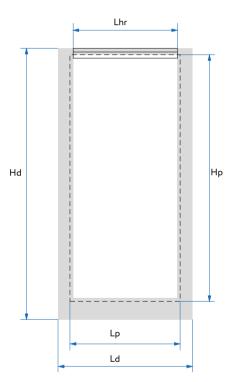
4 Calculate the sizes of the door's parts, i.e. profiles, panels, etc.

If the door is over 900 mm wide or over 2400 mm high, it is recommended to install 1 or 2 support profiles on the back side of the door.

Support profiles should be installed horizontally at the distance of 50 cm from the top and 50 cm from the bottom of the door.

Moreover, depending on the insert materials when the door is over 1 meter wide it is recommended to put a third bottom roller. Attention: When the inserts are prone to bending, it is recommended to install a middle frame and support profiles to reduce the internal pressure on the material.

Name	Code	Calculation
Doorway height	Hdw	-
Internal height of the wardrobe doorway	Hw	-
Doorway width	Ldw	-
Door height with visible top track	Hd	Hd=Hdw - 45 mm
Door height with hidden top track in the doorway	Hd	Hd=Hdw - 32 mm
Door height with hidden top track in the cabinet	Hd	Hd=Hw + 6 mm
Panel height	Нр	Hp=Hd - 7 mm
Panel width	Lp	Lp=Ld - 4 mm
Horizontal rail width	Lhr	Lhr=Ld - 10 mm
Support profile width	Lsp	Lsp=Ld - 44 mm
Doors quantity	Nd	-
Wardrobe depth	Dw	-
The depth of the top side of the carcass	Dts	Dts=Dw - 93 mm
Side width reaches to inner door	Lind	Lind=Dts + 14 mm
Side width reaches to outer door	Lexd	Lexd=Dts + 53 mm
Bottom depth	Db	Db=Dts + 93 mm

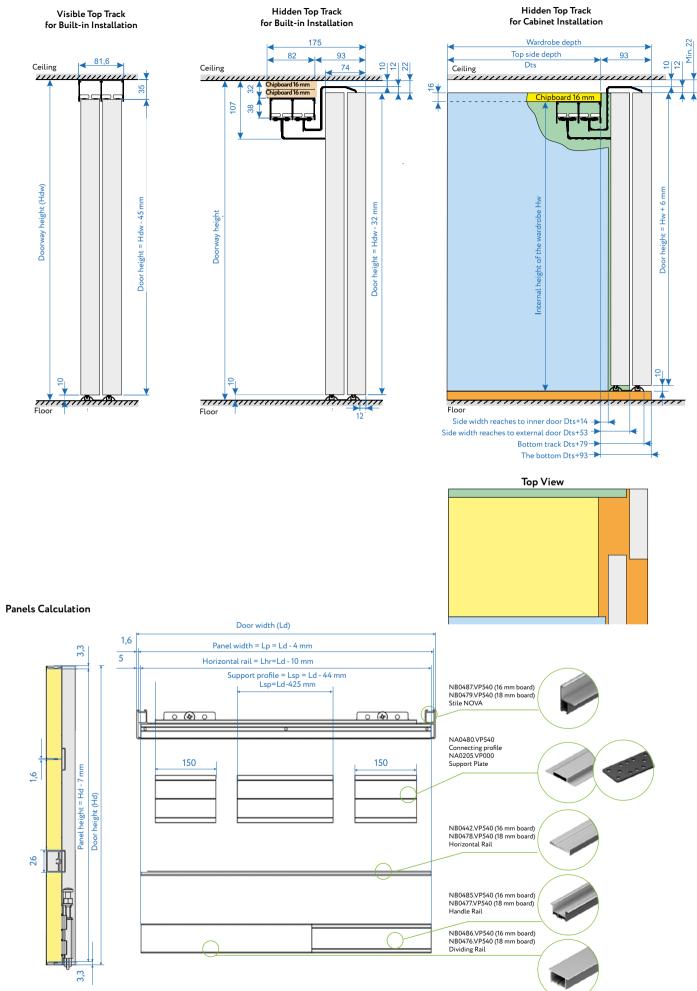


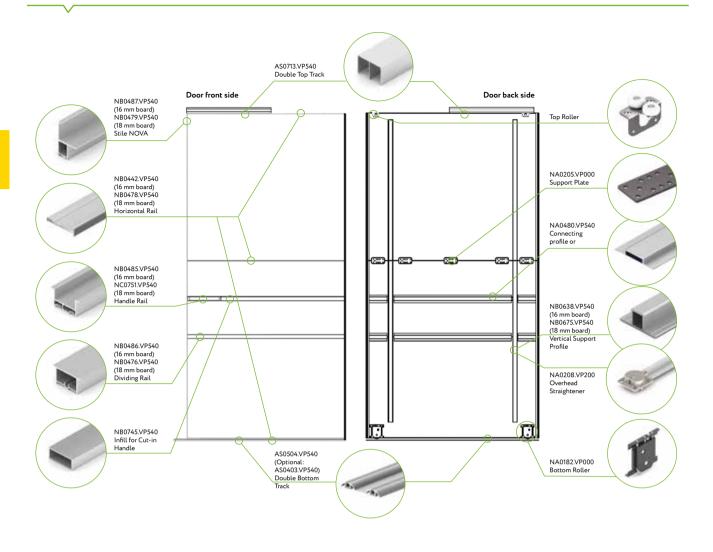
	NOVA System Doors Width Calculation						
Door qty	Overlap qty (Overlap Width is 12 mm)	Mode	Sign	Formula (without weather strip)	Formula (with weather strip)		
2 pcs	1	Ld Ldw	1	Ld = (Ldw + 12 mm)/2	Ld = (Ldw+2)/2		
3 pcs	2	Ld G Ldw D		Ld = (Ldw + 24 mm)/3	Ld = (Ldw + 14 mm)/3		
4 pcs	3	Ldw Ldw	Ld	Ld = (Ldw + 36 mm)/4	Ld = (Ldw + 26 mm)/4		
4 pcs	2	Ld D D D D D D D D D D D D D D D D D D D		Ld = (Ldw + 24 mm)/4	Ld = (Ldw+4)/4		
5 pcs	4	Ldw G G Ldw		Ld = (Ldw + 48 mm)/5	Ld = (Ldw + 38 mm)/5		

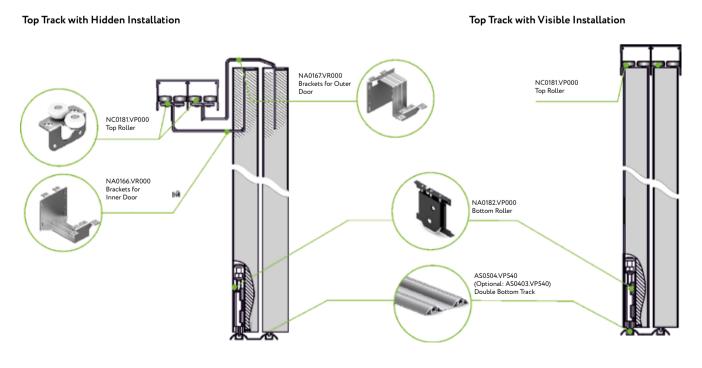


^{*} Many materials are prone to bend: chipboard with faulty production methods, materials not stored or transported on a flat plane, MDFs, materials equipped with different coatings in the back and in the front, materials with glued coatings (glue deforms the material), etc.

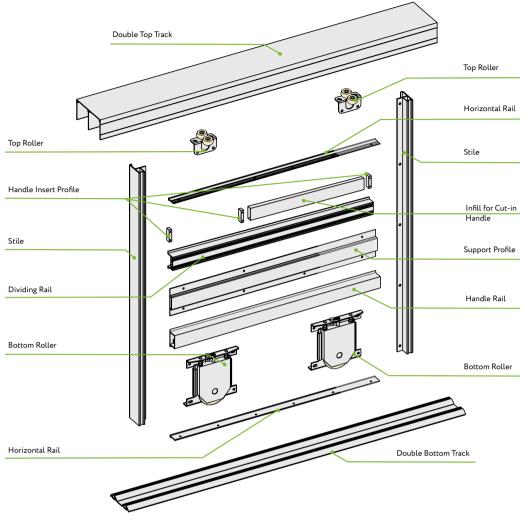
We also recommend to consider your own operating conditions - temperature and humidity differences, humidity above the average, proximity to sources of infrared radiation, etc. Any of these can lead to door bending as a consequence, even when using the support profiles - the bending may affect both the vertical or the horizontal axis to your and your customer's disadvantage.







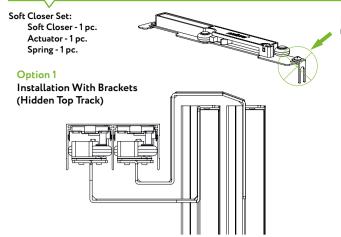
Installation with Visible Top Track



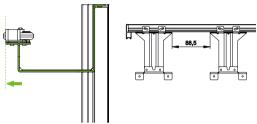
Door Assembly

- 1 Drill 4 mm diameter holes at 400-500 mm intervals in the double top track for self-tapping screws. Fix it to the ceiling or to the top of a cabinet.
- 2 Put the double bottom track on the floor without fixing it. To adjust it location, install one door in the track.
- 3 By moving the double bottom track forward or backward, you can determine the position in which the installed door is vertical when moving (move the door towards either side of the opening and use a spirit level). Mark the correct position of the track on the floor, then remove the door.
- Install the dust protection gasket. Fix the bottom rail with a doublesided adhesive tape according to the markings that you made.
- 5 Insert the doors: rear track first.
- **6** Use the adjustment screws of the bottom rollers to achieve minimal gaps between door-to-sidewall and door-to-door.
- 1 Install and adjust the top track positioners and soft closer actuators.

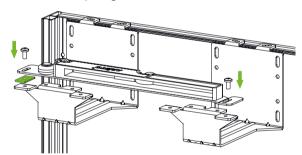




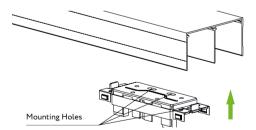
• Install the brackets on the door, as is shown in the picture. During installation, the edge of the soft closer must be in one line with the edge of the bracket.



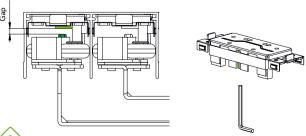
2 Fix the soft closer to the brackets with the self-tapping screws (included in the kit) putting one of the washers on one side. After that, install the door in the opening or cabinet. Do not activate the soft closer.



3 Install the actuator all the way inside of the top track on the required side. Adjust the door and fix the actuator with screws.

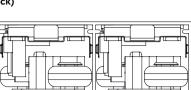


4 Eliminate the gap between the soft closer's top roller and the actuator. For that lower the actuator by turning the adjusting screw clockwise.



Before starting installation on NOVA, disconnect the mounting forks from the soft closers

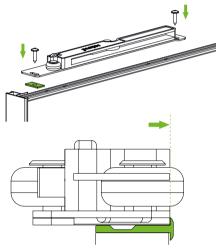
Option 2
Installation Without Brackets
(Visible Top Track)



Recommendation:

Soft Closer Video- Installation at QR-code on the page 59.

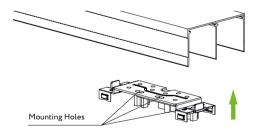
1 Fix the soft-closer with the self-tapping screws, placing one of the washers on one side. Install the soft-closer in one line (flush) with the edge of the upper horizontal rail.



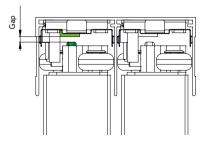
Attention! On the left side of the door you need to use the right soft closer (R), on the right side - the left soft closer (L).

2 After that, install the door in the opening or cabinet. Do not activate the soft closers.

3 Install the actuator all the way inside of the top track on the required side. Adjust the door and fix the actuator with screws.



4 Eliminate the gap between the soft closer's top roller and the actuator. For that lower the actuator by turning the adjusting screw clockwise.



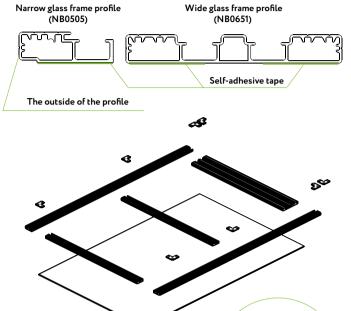




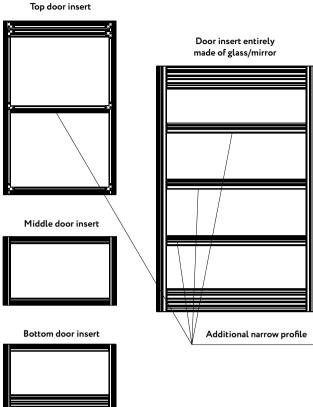
If the rollers of the soft closer do not fit tightly against the walls of the top track, it is necessary to adjust the soft closer by turning it horizontally

1 Before assembling the door, prepare the parts with glass or mirror:

- \bullet stick double-sided adhesive tape with a thickness of up to 0.3 mm onto the profile*
- apply a tape primer to the insert and then fix the narrow and wide glass/mirrow frame profiles on the prepared surface
- tighten the profiles with the frame corners (NA0206).



Options of mirror fragments



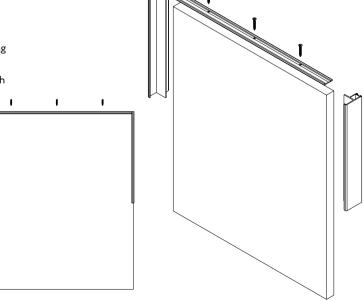
It is necessary to install additional narrow glass frame profiles (NB0505.VP540) depending on the door height: 1000 - 1500 mm - one additional profile 1500 - 2000 mm - two additional profiles

over 2000 mm - three additional profiles

2 Prepare the door components of the required size: cut the panels and the profile.

- 3 Mark and drill holes:
- \bullet Ø 3 mm on the horizontal rail at the center of the groove with intervals of 300-500 mm for fixing the self-tapping screws
- \oslash 4 mm on the inside of the vertical profile along the groove with intervals of 300-500 mm for fixing the self-tapping screws
- \bullet In the profiles for the mounting of rollers and brackets.

4 Install the horizontal rail on the panels with self-tapping screws 2.9x19 mm. For the proper positioning we recommend to use small segments (cut-offs) of the profiles on both sides of the panels.

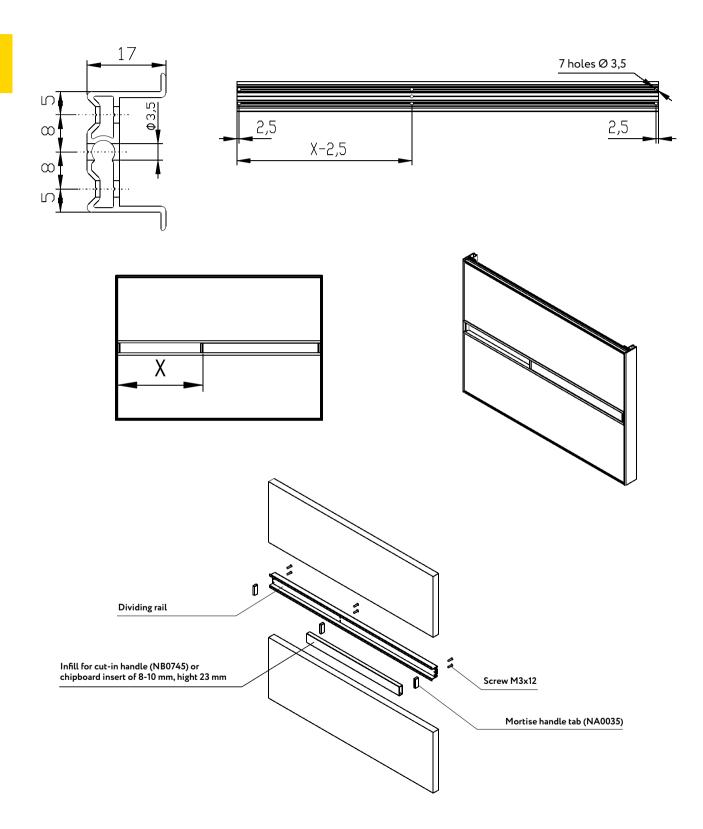




Note

5 Assembling of the dividing rail with a handle.

The handle in the dividing rail is assembled from mortise handle tabs (NA0035) and infill for cut-in handle (NB0745) or chipboard insert of 8-10 mm. Screws for fixing inset panels to the frame are M3x12 mm.

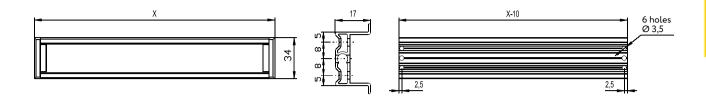


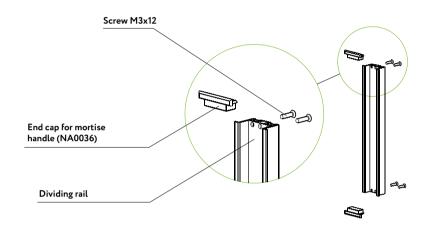
Length of infill for cut-in handle = width of dividing rail - X - 5 (one handle in the door) Length of infill for cut-in handle = width of dividing rail - $2 \times X$ (two handles in the door)

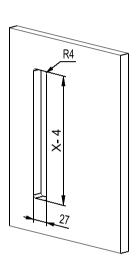
6 Assembling of a cut-in handle from the dividing rail.

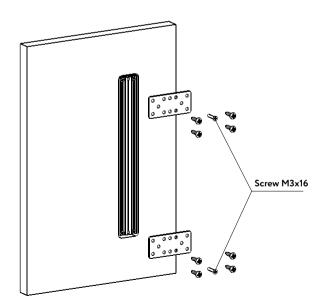
The cut-in handle is assembled from the dividing rail and end caps for mortise handle (NA0036). Screws for fixing end caps for mortise handle to the frame are M3x12 mm.

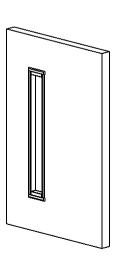
Use the support plate (NA0205) and screws M3x16 mm to fix the handle to the panel. To fix the support plate to the panel use the corresponding self-tapping screws: 3.9x13 for chipboard / MDF and 3.9x9.5 for the frame with glass.





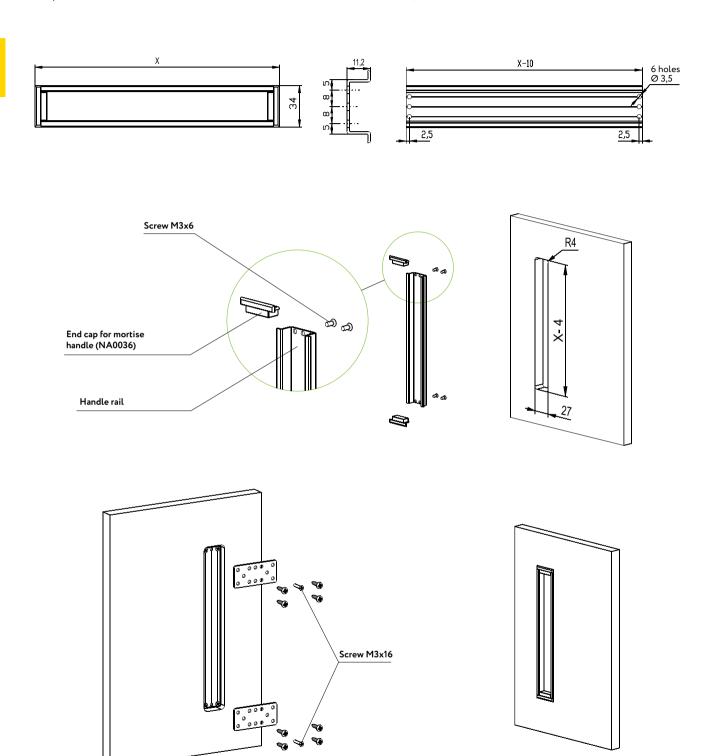






7 Assembling of a cut-in handle from the handle rail (NB0746). The cut-in handle is assembled from the handle rail and end caps for mortise handle (NA0036). Screws for fixing end caps for mortise handle to the profile are M3x6 mm.

Use the support plate (NA0205) and screws M3x16 mm to fix the handle to the panel. To fix the support plate to the panel use the corresponding self-tapping screws: 3.9x13 for chipboard / MDF and 3.9x9.5 for the frame with glass.



3 To mount the door panels use the support plate at intervals For proper positioning of the support plate we recommend to use small of 300-400 mm.

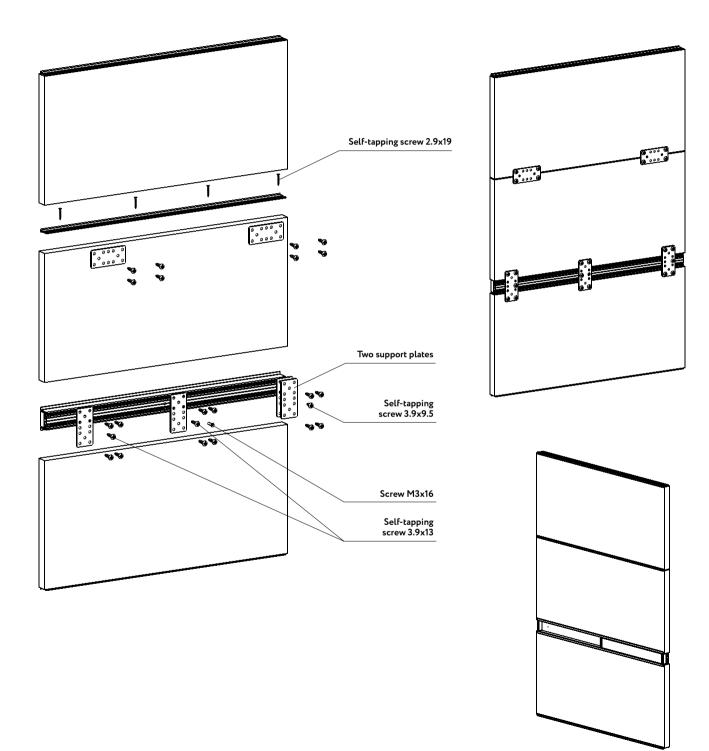
- connect the panels with each other using the support plate and selftapping screws (3.9x13 mm)
- when installing the support plate on the dividing rail, also fix them to the center of the profiles with self-tapping screws
- to insert the panel with glass or mirror use 3.9x9.5 mm self-tapping screw.

segments (cut-offs) of the vertical profiles.

To fix the support plate to the inset partition in the handle rail use M3x16 mm screws.

To fix the tab profile use 3.9x13 mm self-tapping screws.

To fix the support plate to the handle rail use two support plates and 3.9x9.5 mm self-tapping screws.

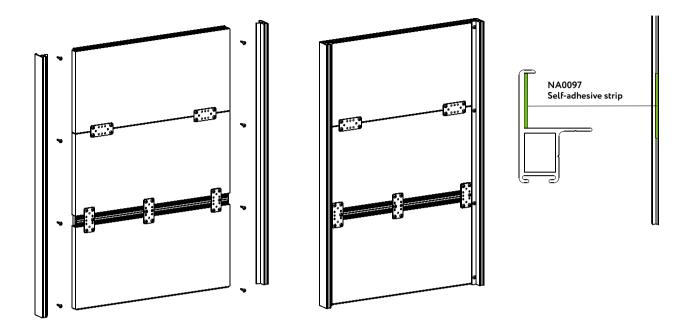




Recommendation:

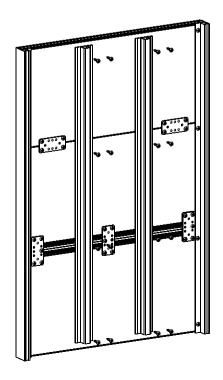
For glossy or painted MDF panels use self-tapping screws $\,$ with press washer 4.2x13 mm.

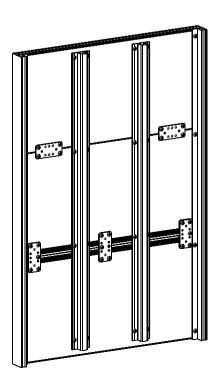
9 Pre-mount the vertical profiles and the panels using a rubber mallet. If the insert is from mirror or glass, firstly stick a self-adhesive strip $Fasten \ \ them \ \ with \ \ the \ \ self-tapping \ \ screws \ \ 3.9x16 \ \ mm \ \ using \ \ the \ \ \ (NA0097) on the inside of the profile at the junction with the insert.$ pre-drilled holes of Ø 4 mm at intervals of 300-400 mm. If the insert is from glass or mirror then use self-tapping screws 3.9x9.5 mm.



10 Fix the vertical support profile (NB0638) to the insert using self- For installation make sure that the door lies flat on an even horizontal tapping screws 3.9x16 mm and pre-drilled holes Ø 4 mm at intervals of 300-400 mm. If the insert is from mirror or glass then use self-tapping support profile. Instead of the vertical support profile there can be used screws 3.9x9.5 mm.

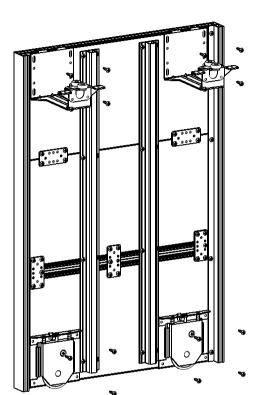
plane, otherwise it must be leveled before mounting the vertical an overhead straightener (NA0208).



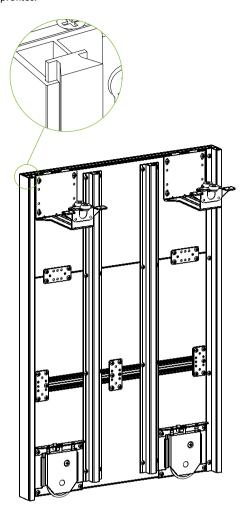


(1) Fasten the bottom rollers, soft closers, top rollers, brackets (if you chose the hidden top track) to the corners of the back side of the door panel with self-tapping screws 3.9x16 mm. If the insert is from mirror or glass then use self-tapping screws 3.9x9.5 mm.

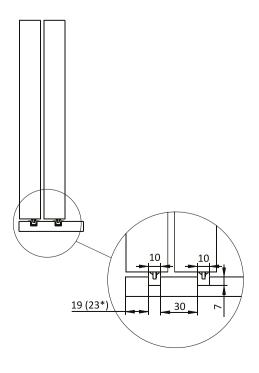
For easy transportation it is recommended to mount the brackets directly at the door installation site.



2 Fix the weather strips into the grooves on the back side of the vertical profiles.



NOVA System. Installation of a recessed single bottom track.



Door height calculation

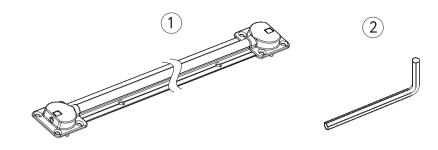
Visible top track for built-in installation: Door height = Opening height - 39 mm

Hidden top track for built-in installation: Door height = Opening height - 26 mm

Hidden top track for cabinet installation: Door height =Internal height of the wardrobe doorway + 12 mm

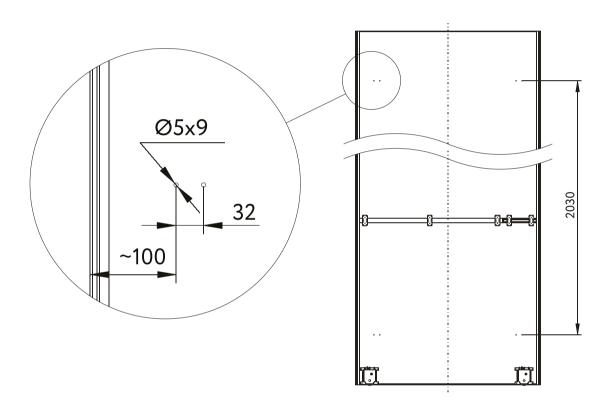
^{*}Visible top track for built-in installation

- 1. Overhead Straightener
- 2. Allen wrench

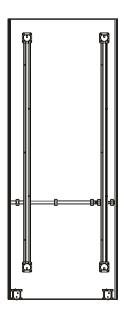


Step 1.

Install the Straightener on the inner side of the door having drilled the holes 5x9 in the insert. A door up to 1000mm wide needs 2 Straighteners. A door wider than 1000mm needs 3 Straighteners.



Door < 1000 mm

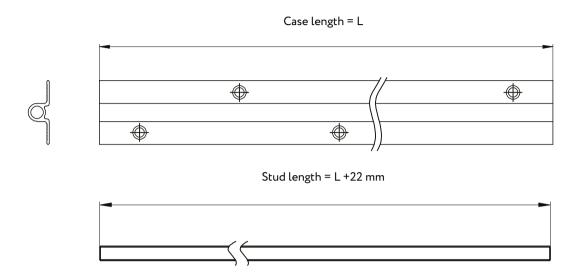


Door > 1000 mm



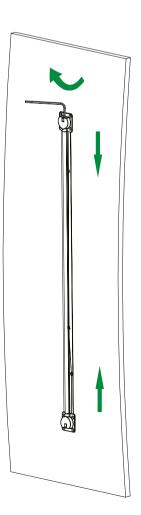
Step 2.

Cut the exceeding part of the Straightener with a hacksaw if necessary. The difference between the case length and the stud length of the Straightener is to make 22 mm.



Step 3.Adjust the Straightener with an Allen wrench to put the door in the upright position.





Facade Frame System

A system of profiles and pivot fittings for glass or mirror doors, in which only the facade frame and transparent filling are seen externally.

Exceptional conciseness of the final product is achieved due to invisible opening hinges, profile handles and a hidden furniture body.

High-quality reliable profile coupled with unique mechanisms provide maximum comfort in operation.



Interior:

EDGE System Black Sandy Color



EDGE System for Swing Facades with Flush Hinges











Profiles and hinges for glass doors. Modern aesthetics, minimalistic facades and nothing extra - only glass and metal.

Exceptional precision: Invisible hinges, ultra-slim handles and hidden carcass of the cabinet. Reliable profile quality and unique mechanisms provide maximum operating comfort.

Door opening angle is 105°.



DE0705.VP540

Slim facade profile 705

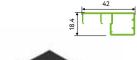
Color: black sandy* 10 pcs per pack

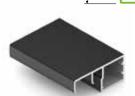


DE0015.VP300 (4 mm glass) DE0019.VP300 (5 mm glass)

Gasket for slim facade profile, L=3000

Colour: transparent





DE0718.VP540

Slim facade profile 718, w/ handle

Color: black sandy* 10 pcs per pack



DE0105.VS000

Hinges EDGE Air 105

In the kit: left hinges 1 pc, right hinges 1 pc, covers 4 pcs, M4x12 screws 12 pcs, 4x70 universal self-tapping screws 2 pcs Color: black 50 kits per pack



DA0105.VP000

Facade profile corner joint for EDGE Air

In the kit: left corners 2 pcs, right corners 2 pcs, fixing screws 18 pcs Screws color: nickel, black 50 kits per pack

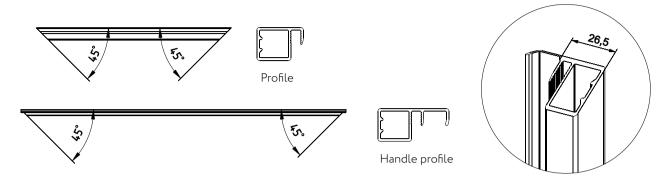
Technical information

Recommended Sizes and Weight			
Height, mm Door Width, mm Door Weight, kg			
Hinged door for hidden hinges	up to 2000	210-600	up to 20

 $^{^{\}ast}$ Possible colours are according to the Standard system colour chart EXW China.

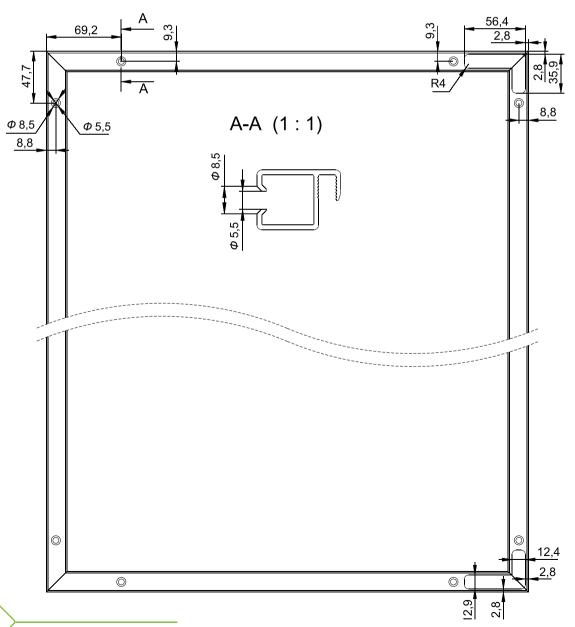
Step 1.

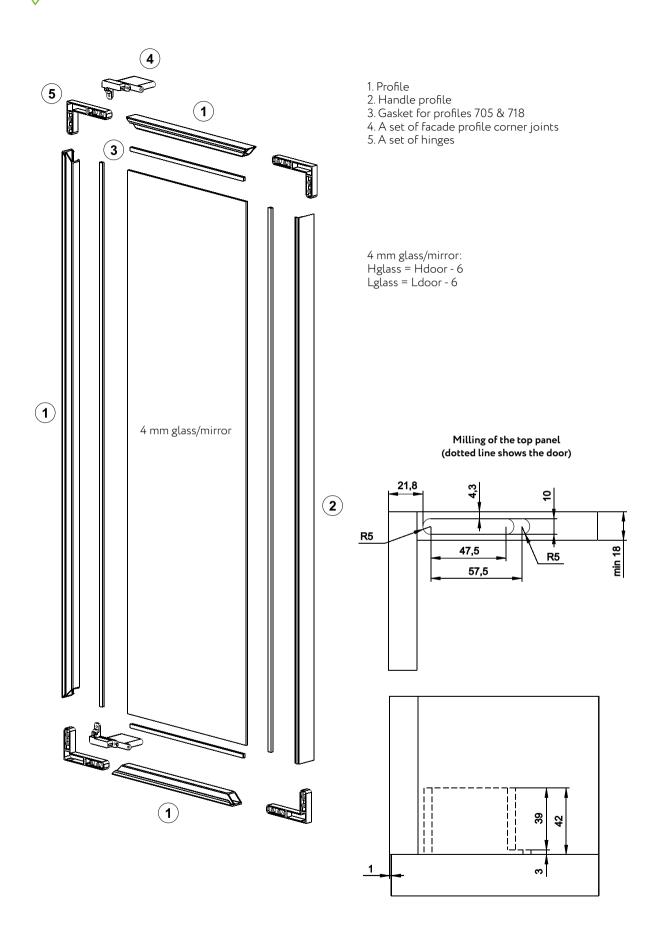
Cut the profile at 45 degrees. Recommendation: first cut the handle profile at 90 degrees, then at 45 degrees going 26,5 mm deep.



Step 2.

Mill the profiles.







EDGE MAX System

Profile System for Swing Facades with Flush Hinges up to 30 kg







to 30 kg Door weight

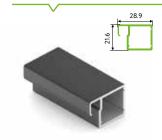


100°
Door opening

Longing to meet modern design requirements, we have developed an innovative profile system for swing facades. The basic element is high-quality Italian flush hinges. They help to create a stylish and multi-functional interior environment.

The new hinges, that allow to increase the door weight up to $30 \, \text{kg}$, handle profiles and flush case give a furniture piece a very neat look. The special profile construction ensures stability even to highest facades and the soft closing system installed in the hinges provides comfort at a matchless level.

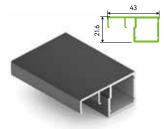
Door opening angle is 100°.



DE0708.VP540

Slim facade profile 708

Color: black sandy* 10 pcs per pack



DE0709.VP540

Slim facade profile 709, w/ handle

Color: black sandy* 10 pcs per pack



DE0030.VS000.BKMAN.IE

Hinges EDGE Max

In the kit: left hinges 1 pc, right hinges 1 pc, covers 4 pcs, M4x12 screws 20 pcs, 4x70 universal self-tapping screws 2 pcs Color: black matt 15 kits per pack



DE0030.VS000.ZN0EP.IE

Facade profile corner joint for EDGE Max

In the kit: fixing support 2 pcs, 4x45 universal self-tapping screws 8 pcs, M4x30 Trilobular screws 2 pcs Color: black matt 15 kits per pack



Gasket for slim facade profile, L=3000

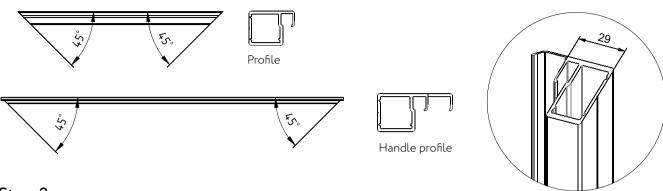
Colour: transparent

Technical information

Recommended Sizes and Weights of Doors and Partitions			
	Height, mm	Door Width, mm	Door Weight, kg
Hinged door for hidden hinges EDGE MAX	up to 2600	300-600	up to 30

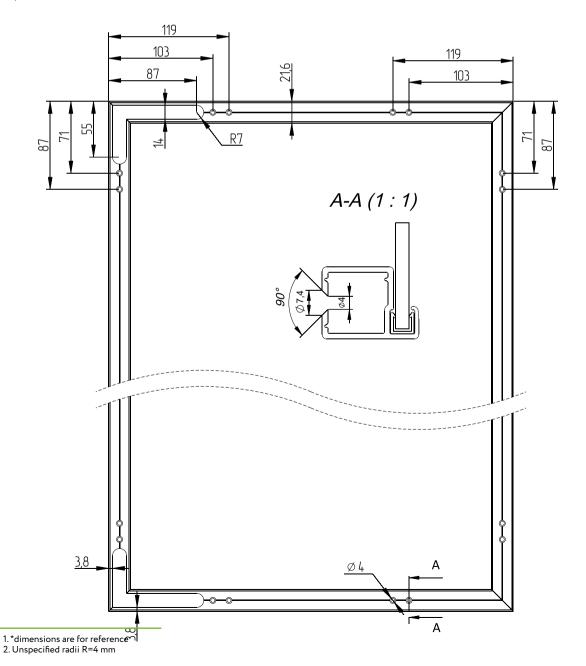
Step 1.

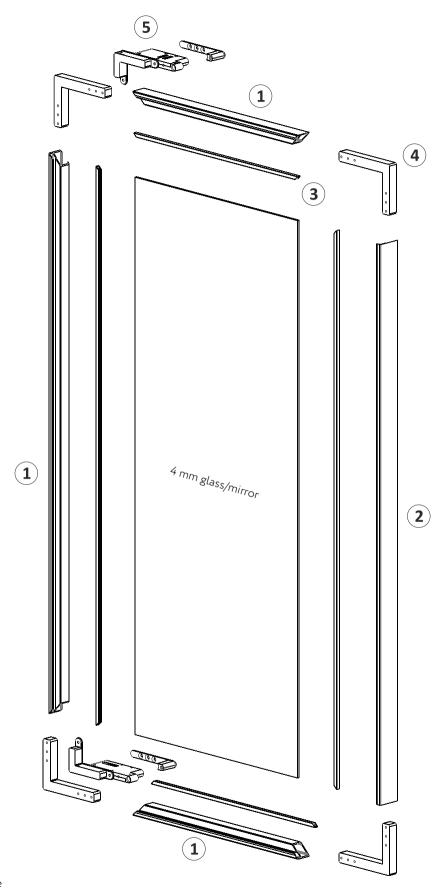
Cut the profile at 45 degrees. Recommendation: first cut the handle profile at 90 degrees, then at 45 degrees going 29 mm deep.



Step 2.

Mill the profiles.





- 1. Profile

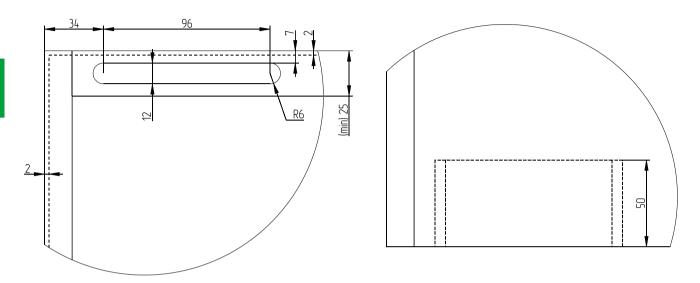
- 2. Handle profile
 3. Gasket for 4 mm glass/mirror
 4. A set of facade profile corner joints
 5. A set of hinges with fixing support

4 mm glass/mirror: Hglass = Hdoor - 6 Lglass = Ldoor - 6

Installation to the cabinet

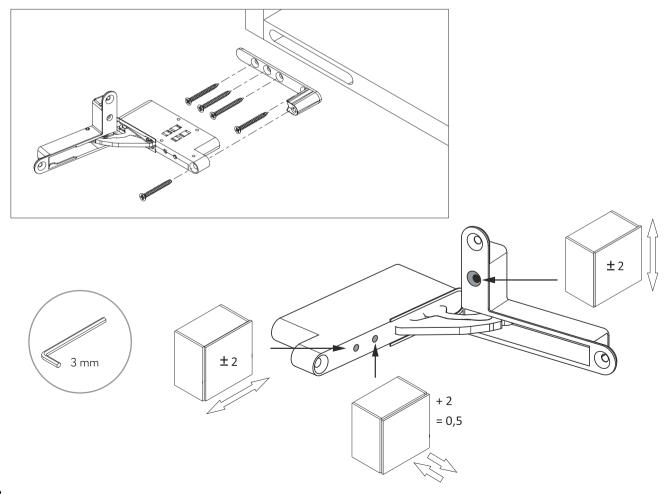
Step 1.

Milling of the top panel (dotted line shows the door).



Step 2.

Fasten the fixing supports with self-tapping screws, then fix the hinges with screws to the support. Then install and adjust the doors.





В интерьере:

Profile frame narrow 708
Black Matt Color
EDGE Profile System for Swing
Facades with Flush Hinges
up to 30 kg



INTUIT NEW

Profile System for pivot facade



For facades with lifting mechanism







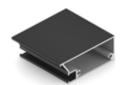


For pivot facades

The new INTUIT profile for pivot facades with glass makes it possible to implement modern design solutions in furniture production. A wide vertical profile accentuates the furniture fronts, structures the space, sets a strict aesthetics of the forms.

The horizontal profile has 5 ready-made sizes, which makes it possible to produce facades of popular widths.

The horizontal profile with a length of 897 mm allows you to make a facade for the upper tier of kitchen sets using a lifting mechanism.



AA0760.VP540

Vertical facade profile INTUIT

Color: black sandy* 10 pcs per pack



AA0845.VP000

Overhead handle for vertical facade profile ASPECT



AA0844.VP540

Vertical facade profile ASPECT

Color: black sandy* 10 pcs per pack



AA0761.VP029 (L=297 mm), AA0761.VP039 (L=397 mm), AA0761.VP044 (L=447 mm), AA0761.VP059 (L=597 mm),

AA0761.VP089 (L=897 mm)

Horizontal facade profile INTUIT

Color: black sandy* 10 pcs per pack

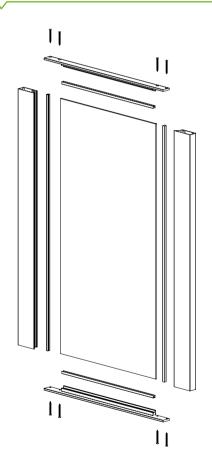


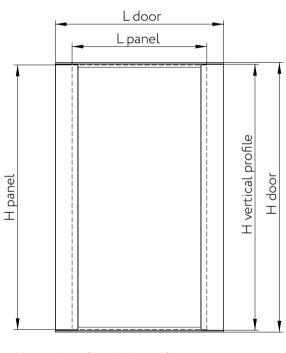
DE0015.VP300 (4 mm glass) DE0019.VP300 (5 mm glass)

Gasket for slim facade profile, L=3000

Colour: transparent

INTUIT. Door assembly





H vertical profile = H door - 10 mm H panel = H door - 13 mm L panel = L door - 89 mm

Technical information

Number of hinges depending on the height of the facade			
Facade height, mm Facade width, mm Number of hinges, pc			
from 0 to 900 up to 600		2	
from 900 to 1500 up to 600		3	
from 1500 to 2000	up to 600	4	
from 2000 to 2100	up to 600	5 (for facades from 20 to 30 kg + 1 hinge)	
from 2100 to 2600	up to 600	5 (for facades from 20 to 30 kg + 1 hinge)	



LED Accessories for Wardrobe

A set of LED accessories for adding various-purpose shelves and holders with backlight to your wardrobe. The installation does not require any special tools or expensive equipment. The combination of strong frames, hidden fasteners, LED strips and glass sides gives the look of floating racks and boxes and makes it easier to find the things you need. Leather inserts add luxury to your interior and soft closer brings comfort and convenience to your everyday routine.



LED Accessories for Wardrobe. Elements



LED glass side leather storage box

	W (mm)	WxDxH (mm)
DL0001.VP006	600	564x457x212
DL0001.VP008	800	764x457x212
DL0001.VP009	900	864x457x212



LED glass side leather underwear storage box

	W (mm)	WxDxH (mm)
DL0009.VP006	600	564x457x211
DL0009.VP008	800	764x457x211
DL0009.VP009	900	864x457x211



LED glass side leather trousers rack

		W (mm)	WxDxH (mm)
DL0002.VP0	06	600	564x457x81
DL0002.VP0	800	800	764x457x81
DI 0002 VP0	009	900	864x457x81



LED glass side leather shoe rack

	W (mm)	WxDxH (mm)
DL0003.VP006	600	564x457x86
DL0003.VP008	800	764x457x86
DL0003.VP009	900	864x457x86



LED glass side leather flat storage box

	W (mm)	WxDxH (mm)
DL0004.VP006	600	564x457x81
DL0004.VP008	800	764x457x81
DL0004.VP009	900	864x457x81



LED glass side and glass base flat storage box

		W (mm)	WxDxH (mm)
DL	0008.VP006	600	564x457x81
DL	0008.VP008	800	764x457x81
DL	0008.VP009	900	864x457x81



LED glass side jewelry box

	W (mm)	WxDxH (mm)
DL0005.VP006	600	564x457x81
DL0005.VP008	800	764x457x81
DL0005.VP009	900	864x457x81



LED glass side and glass base jewelry box

	W (mm)	WxDxH (mm)
DL0007.VP006	600	564x457x81
DL0007.VP008	800	764x457x81
DL0007.VP009	900	864x457x81



DL0006.VP445

Soft-closing side mounted tie rack

170 x 85 x 445 mm



- 1. W (mm) = cabinet width (mm) 2. WxDxH (mm) = width x depth x height (mm), with slides

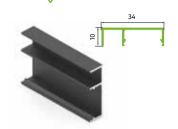




EDGE System. Aluminium LED-Shelf

A set of profiles for making various-size shelves with backlight. The assembly does not require any special tools or expensive equipment. For panels you can use glass or any other material up to 10 mm thick.

Strong metal frames and hidden fasteners favor a flawless assembly. A special groove for LED strips makes light connection easy and gives the look of a floating shelf.



DE0559.VP540

LED Shelf Profile

10 pcs per pack Color: black sandy*



DE0558.VP540

LED Shelf Cover Profile

40 pcs per pack Color: black sandy*



DE0251.AP270

LED Shelf Diffuser

Length – 2.7 m 84 pcs per pack Colors: white matt



LED Shelf Diffuser

Length – 2.7 m 84 pcs per pack Colors: black matt



AA0084.VM100

Silicon Gasket U Shape, Multi-purpose

Colors: black, transparent 4 mm, 100 m/roll



AA8884.VM200, AA8885.VM240,

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



DE0253.VS000

LED Shelf Corner Joint

Set Included: Corner Joint 4 pcs, Screws 80 sets per pack

Technical Information

Recommended Sizes and Load			
	Width, mm	Depth, mm	Permissible Load, kg
Aluminium LED-Shelf	up to 1000	up to 600	10

EDGE System. Aluminium LED-Shelf. Framing

The new components allow to produce shelves from a wide range of materials used in various pieces of furniture - wardrobes, cabinets, kitchens (topmounted kitchen drawers) and others.

You can use glass, plastics, chipboards and other suitable materials 4-10 mm thick as a material for shelf inserts as well as for sliding doors. Inserts with the thickness of 10 mm are installed directly in the groove of the profile. To install thinner materials you can use the same gaskets as when assembling sliding doors.

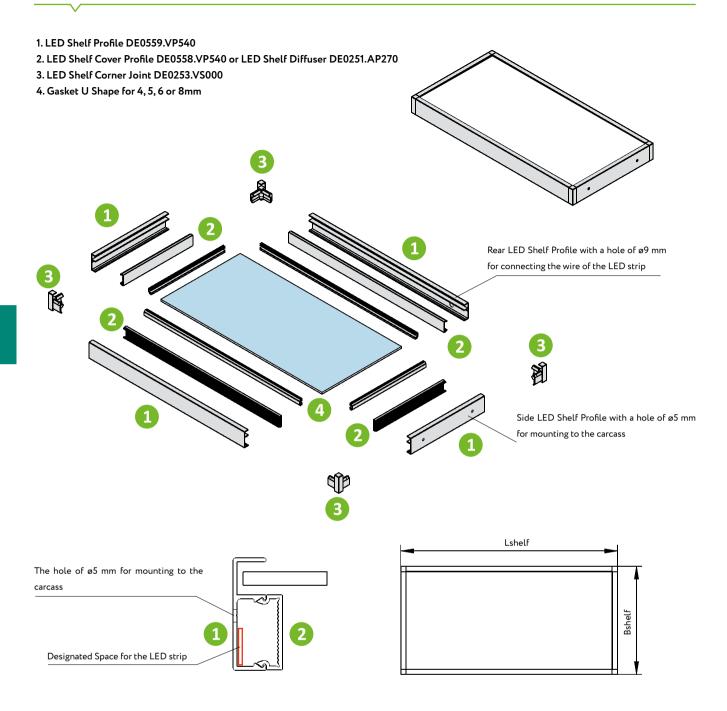
The manufacturing of the shelf does not require any complex processing of profiles: all profiles are simply cut at 90° angles. This simplifies assembly and eliminates excessive gaps in the final structure. The application of corner elements provides for a quick assembly, and a simple and durable

connection of the profiles for years to last.

To cover the bottom part of the LED Shelf Profile DE0559.VP540, you can use either the Shelf Cover Profile DE0558.VP540 or the LED Shelf Diffuser DE0251.AP270. This allows to customize the shelf according to your choice: you may place the LED strip on any of the four sides. The width of the groove inside the LED Shelf Profile fits wide LED strips with a high lighting power. If lighting is not required, simply add the LED Shelf Cover Profile.

The shelf can be installed with common «euro screws». After installation the fasteners are covered with a frame and become invisible.

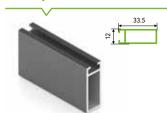
^{*} Possible colours are according to the Standard system colour chart EXW China.



- 1 Prepare the necessary elements. For cutting the profiles use a circular saw to guarantee a clean cut.
- 2 Drill holes in the LED Shelf Profiles DE0559.VP540 to mount the shelf to the carcass (5 mm) and as an output for the wire of the LED strip (9 mm).
- 3 Connect the insert to the grooves of the LED Shelf Profiles. For materials less than 10 mm thick use the appropriate gasket.
- 4 Fix the LED Shelf Corner Joints DE0253.VS000 to the frames with screws. LED Profiles and joints should be connected to each other without any gaps, especially where visible. Do not use excessive force when tightening the screws.

- **5** Install the shelf in the right place according to the required level, using self-tapping screws or «euro screws».
- 6 Install the LED strip and connect its wire through the rearside hole (9 mm) to its source of power.
- 7 Clip the LED Shelf Cover Profiles DE0558.VP540 and/or the LED Shelf Diffuser DE0251.AP270 to the grooves of the LED Shelf Profile DE0559.VP540 (key-lock principle). First the LED Shelf Cover Profiles in the front and back are installed, then the ones on both sides. They should clip into the LED Shelf Profile without any gaps.
- **8** Check the strength of the connection between the clip-on profiles and the proper operation of the LED strips.

Calculation of Aluminium LED Shelf Elements			
		Formula by shelf size	
Basic LED Shelf Profile DE0559.VP540 sizes	front / rear	Ldw=Lshelf-20	
	left / right	Ldw=Bshelf-20	
LED Shelf Cover Profile sizes (aluminum DE0558.VP540 or LED Shelf Diffuser DE0251.AP270)	front / rear	Ldw=Lshelf-20	
	left / right	Ldw=Bshelf-30	
Insert with the thickness of 10 mm	width	Lp=Lshelf-3	
	depth	Lp=Lshelf-3	
Insert with the thickness of 8 mm	width	Lp=Lshelf-5	
	depth	Bp=Bshelf-5	
Insert with the thickness of 4-7 mm	width	Lp=Lshelf-6	
	depth	Bp=Bshelf-6	



AA0717.VP540

Aluminium Rod EDGE

10 pcs per pack. Color: black sandy *



Wall to Wall Support For Square Rod EDGE

200 pcs per pack In the kit: fixture 1 pc, ST4x16 screw 2 pcs Color: black, champagne, gold, silver, white, bronze



AA0733.VP540

Aluminium Rod Elips

10 pcs per pack Color: black sandy *



AA1401.VP000

End Support For Square Rod EDGE

200 pcs per pack In the kit: fixture 1 pc, M6x30 screw 1 pc Color: black, champagne, gold, silver, white, bronze



Center Support For Square Rod EDGE

200 pcs per pack In the kit: fixture 1 pc, M6x30 screw 1 pc Color: black, champagne, gold, silver, white, bronze



AA1404.VP000

Corner Support For Square Rod EDGE

100 pcs per pack In the kit: fixture 1 pc, M6x30 screw 1 pc Color: black, champagne, gold, silver, white, bronze



Support for Aluminium Rod Elips, Wall to Wall

30x16 mm 2 pcs per pack Color: black, champagne, gold, silver, white, bronze



AA0035.VP000

Support for Aluminium Rod Elips, Under Shelf

30x16 mm 1 pcs per pack Color: black, champagne, gold, silver, white, bronze



AA0033.AM100 (EDGE) SA0033.VM100 (ELIPS)

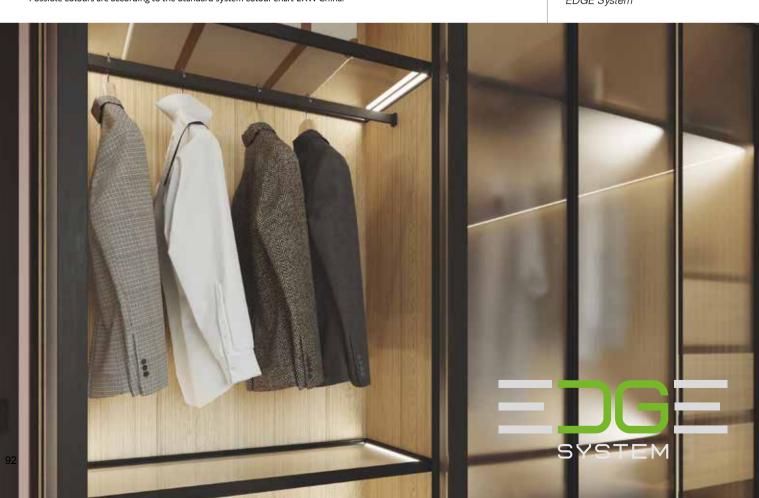
Clothes Rod Gasket

100 m/roll Color: black, grey

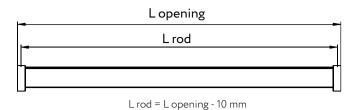


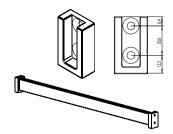
Aluminium Rod Black Matt Color EDGE System



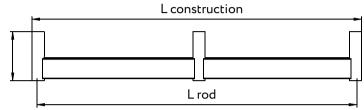


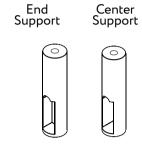
The installation of the rod with wall to wall support



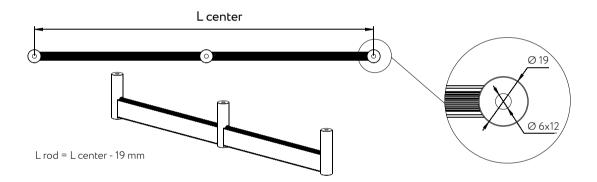


The installation of the rod with end and center supports



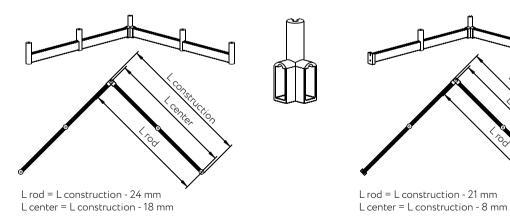


L rod = L construction - 15 mm



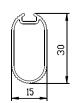
The installation of the rod with corner and end supports

The installation of the rod with wall to wall and corner supports



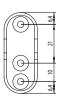
EDGE System. Calculation of the Aluminium rod Elips length

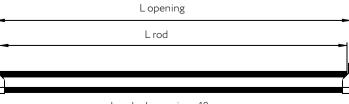
The installation of Aluminum Rod Elips











L rod = L opening - 10 mm



Facade Frames

The system of profiles and components for pivot facades with glass or mirror inserts. In such facades, only the frame and the transparent filling are externally visible.

The exceptional laconicism of the products is achieved due to invisible opening hinges, a profile handle and a hidden furniture body.

Maximum comfort in operation is ensured by a high-quality, reliable profile coupled with unique mechanisms.















nterior:

Narrow Facade Profile 831 Brushed Gold Color

Facade Frames. Product Range





DE0019.VS000 Narrow Facade Profile Corner Joint

The set includes: corner - 4 pcs; screws black - 8 pcs, screws silver - 8 pcs. 150 sets per pack



DA0038.VP000

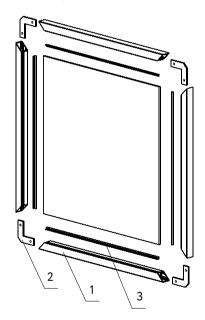
Facade Profile Corner Joint

A set includes 1 corner joint, 2 screws. 300 sets per pack



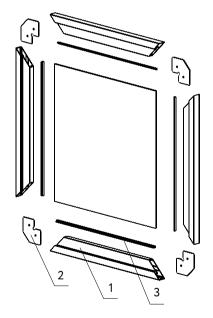
Facade profile assembly scheme

Narrow facade profile



- 1. Narrow facade profile (DE0831, DE0832) 2. Corner joint (DE0019)
- 3. Gasket (DA0004)

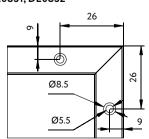
Facade profile



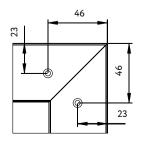
- 1. Facade profile (DE0298, DE0834)
- 2. Corner joint (DA0038)
- 3. Gasket (DA0004)

Profile fastening

DE0831, DE0832



DE0298, DE0834



L/N insert = L/N facade - 5 mm (DA0298)

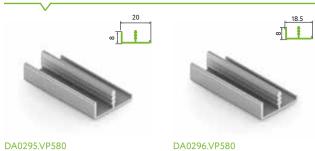
L/N insert = L/N facade - 31 mm (DE0834)

L/N insert = L/N facade - 28 mm (DE0831) L/N insert = L/N facade - 5 mm (DE0832)

L - length

H - height

Facade Frames. Profiles



Front Frame Profile 295, 18 mm

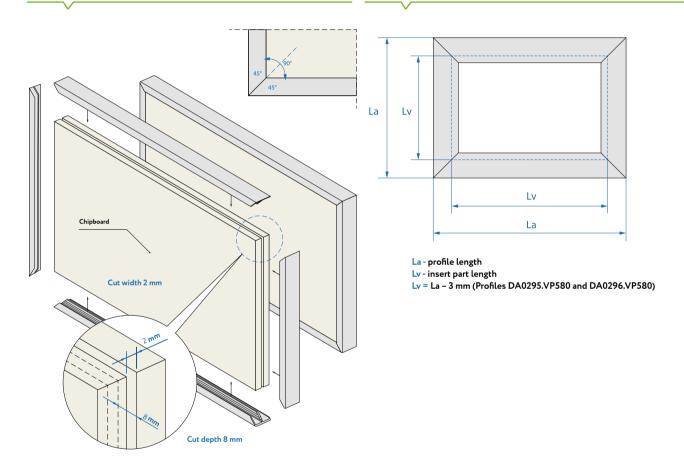
20 pcs per pack

Front Frame Profile 296, 16 mm

20 pcs per pack

Facade Frames. Assembling Scheme

Facade Frames. Panel Dimension Calculation



Technical Information

Recommended sizes and weights of doors and partitions				
	Door height, mm	Door width, mm	Door weight, kg	
Profile 298, 834, 295, 296	up to 2600	up to 600	up to 30	
Profile 831, 832	up to 2100	up to 600	up to 30	

Number of hinges depending on the height of the facade			
Facade height, mm	Facade width, mm	Number of hinges, pc	
from 0 to 900	up to 600	2	
from 900 to 1500	up to 600	3	
from 1500 to 2000	up to 600	4	
from 2000 to 2100	up to 600	5 (for facades from 20 to 30 kg + 1 hinge)	
from 2100 to 2600	up to 600	5 (for facades from 20 to 30 kg + 1 hinge)	

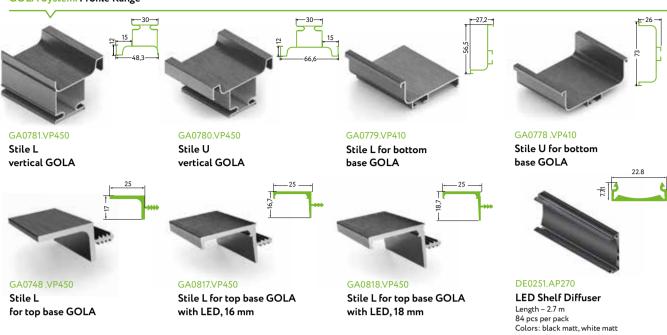


GOLA System

The cutting-edge design implies no visible front fittings. The GOLA system is used to open doors without handles.

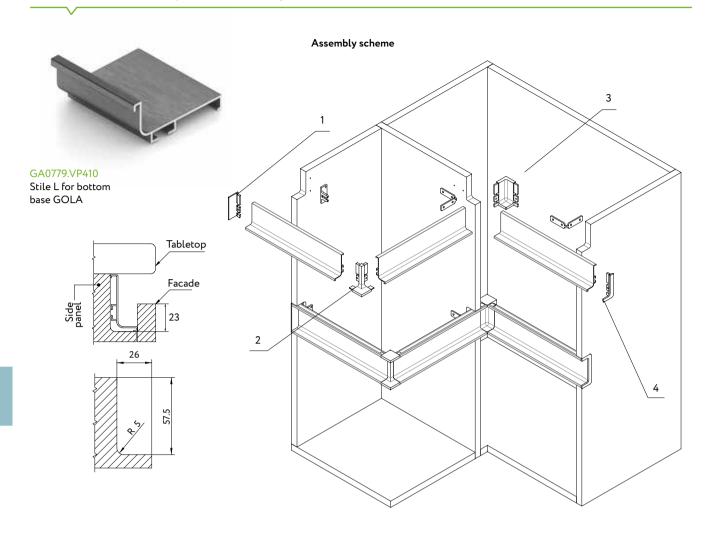
This is a special aluminium profile built into the frame, and the facade adjoins it. Due to the curved shape of the profile, there is formed the required space between the profile and the door to grip the door. The GOLA profile in facades looks as a stylish and futuristic metal line!

GOLA System. Profile Range



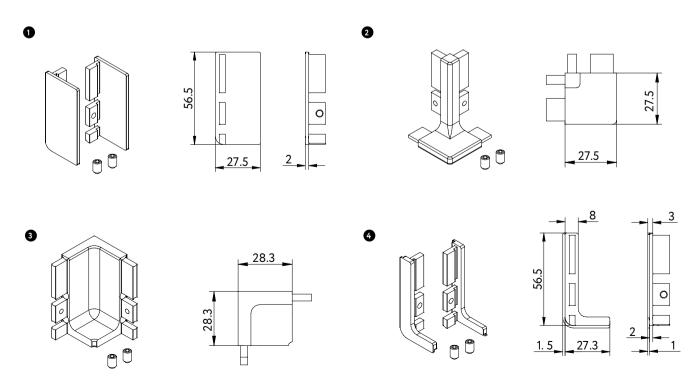






Components:

- 1. GA0041.VS000 End cap L GOLA 2. GA0043.VP000 External corner L GOLA 3. GA0042.VP000 Internal corner L GOLA 4.GA0040.VS000 Trim cap L GOLA

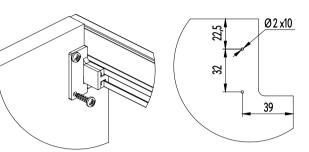


Mounting scheme

Option 1

GA0001.VR000.GR000.FX

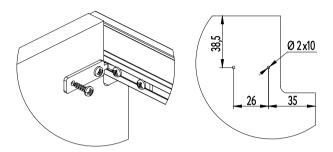
Frame bracing GOLA, plastic



Option 2

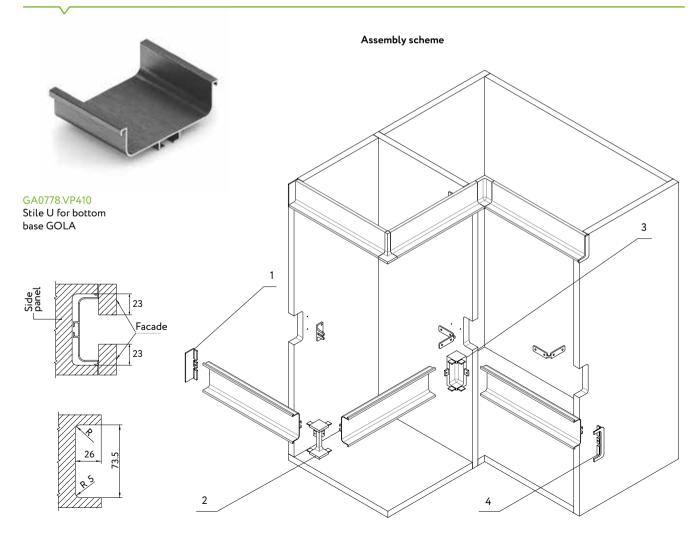
GA0002.VR000.ZN0EP.FX

Corner Joint GOLA, steel



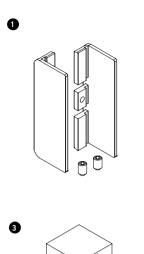
To fix the fastener to the sidewall, use a 3.9x16 self-tapping screw with a semicircular head.

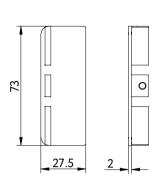
GOLA System. Installation of style U in the bottom base

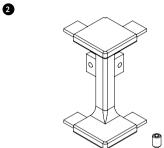


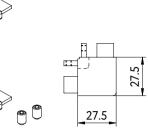
Components:

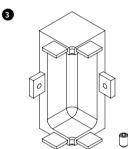
- 1. GA0031.VS000 End cap U GOLA
- 2. GA0033.VP000 External corner U GOLA
- 3. GA0032.VP000 Internal corner U GOLA
- 4. GA0030.VS000 Trim cap U GOLA

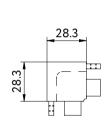


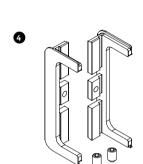


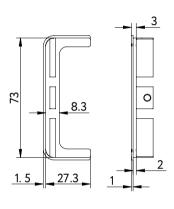












Mounting scheme

Option 1

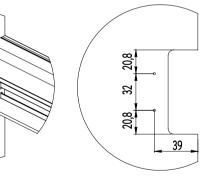
GA0001.VR000.GR000.FX

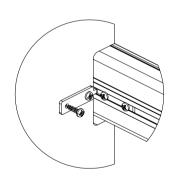
Frame bracing GOLA , plastic

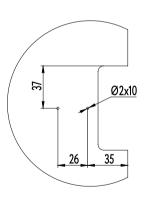
Option 2

GA0002.VR000.ZN0EP.FX

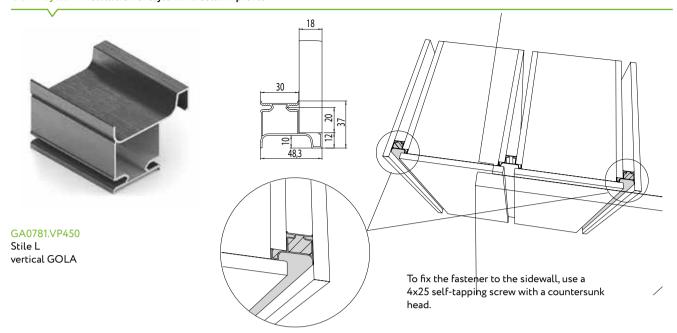
Corner Joint GOLA, steel



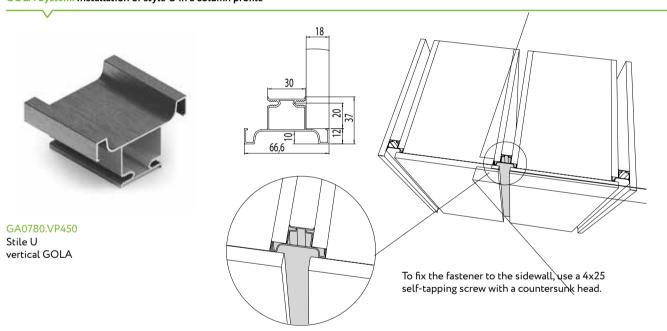




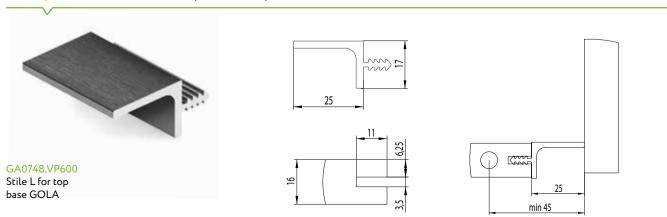
To fix the fastener to the sidewall, use a 3.9x16 self-tapping screw with a semicircular head.



GOLA System. Installation of style U in a column profile



$\label{eq:GOLA System.} \textbf{Installation of the handle profile in the top base}$



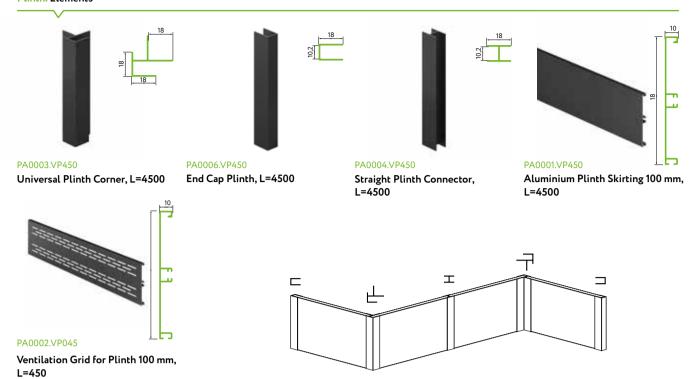


Plinth

The final touch for the kitchen is given by the plinth. ARISTO aluminium plinth has reliable fastening and an aesthetic laconic look that fits into any interior.

A special ventilation grid made in modern design is implemented into the aluminium skirting board and preserves the furniture from moisture and mould, therefore, serves as a protective and decorative element simultaneously.

Plinth. Elements



4 in 1 System

Our 4 in 1 System is a truly unique modular system which suits even the most complex design requirements from a customer. The 4 in 1 System allows you to create projects with folding doors, pivot and sliding doors wardrobes as well as top-hung solutions and fixed partitions. The basic element of the system is the patented Stile Fusion.

The advantage of the 4 in 1 System as a whole is having the same design and the same profiles for different applications. Therefore the system lowers the pressure on stock-keeping and gives you more flexibility in designing the whole home, not only one door-opening. This gives you the opportunity to sell more doors to the customer — one set of doors for all imaginable applications — all with the same design if necessary.





up to $60 \, kg$







500-1200_{mm}:













- 1. Top Hung System 2. Folding System 3. Pivot System 4. Fixed Partition

4 in 1 System. Profile Range







Interior:

Style Fusion Color: Mars Fixed Partition

4 in 1 System Top Hung System

The Top Hung System gives you the advantage of not having a bottom track this is a common requirement for sliding doors. Without the bottom tracks, sliding doors become more applicable as a solution to divide different rooms - only to mention one example. The doors can either be mounted to the ceiling or to the wall with a recommended maximum weight of up to 60 kg.

The system can also be supplemented with both sequential and synchronous mechanisms: pulling one door will open the other one automatically (either to the same or to the opposite direction).





500-1200_{mm}:













Interior:

Stile Fusion Black Sandy Color Top Hung System



Cover for cable retainer

16 pcs per pack

FA0821.VP540

Recommendation:

All anodizing and powder coating colors from Standard System EXW China are available.

Top Hung System. Accessories



Top Track End Cover Joint

Colors: silver, white, brown, black, gold, champagne 500 pcs per p



FH0090.BS000

Synchronous Mechanism 1/30 pc. per pack



FH0020.VP000

Top Track Suspension For on wall installation 100 pcs per pack



FH0023.VS000*

Sequential Synchronous Door Kit 1/30 pc. per pack



FH0010.CR000

Top Roller 2 pcs per set 50 sets per pack



Ground Roller with Plate 1000 pcs per pack



FH0024.VS000*

Sequential Synchronous Door Fixture Kit 1/30 pc. per pack



FH0014.VP000*

Plug for extended roller 200 pcs per pack Colors: silver, white, black



FH0060.VR000*

Sequential Mechanism Left/Right

10 pcs per pack



FH0050.BR000

Positioners for Top Hung System

2 pcs per set 250 sets per pack



FH0031.VP000

Ground Roller Adjustable Plate

100 pcs per pack



FH0171.VP000

Soft Closer for Top Hung System

25 pcs per pack



AA0040.VP000

Weather Strip Clip 9×5

Colors: black, inox 100 pcs per pack



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



AA0956.VM200

Weather Strip

Height - 5 mm, Width - 9 mm, 200 m/roll



AA0084.VM100

Silicon Gasket U Shape, Multi-purpose

Colors: black, transparent 4 mm, 100 m/roll



FH0102.VP000*

Lock Fusion for One-level Doors

Colors: silver, gold, champagne, bronze, black, white 1/50 pc. per pack

FH0101.VP000*

Lock Fusion for Two-level Doors

Colors: silver, gold, champagne, bronze, black, white 1/50 pc. per pack



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll

Positioner

400 pcs per pack



AA0075.VP000, FA0646.VP000

Screw 6×30/6×40

5000 pcs per pack

NA0036.VP000*

End Cap for Mortise Handle

500 pcs per pack



FH0070.VP000*

Cut-in Handle for Fusion

10 pcs per pack Colors: silver, white, black



AA0037.VP000

Overhead Handle

180x40x10 mm

Colors: black matt, silver matt, white matt, champagne matt, champagne glossy, gold glossy

* These accessories are used only with the stile FUSION

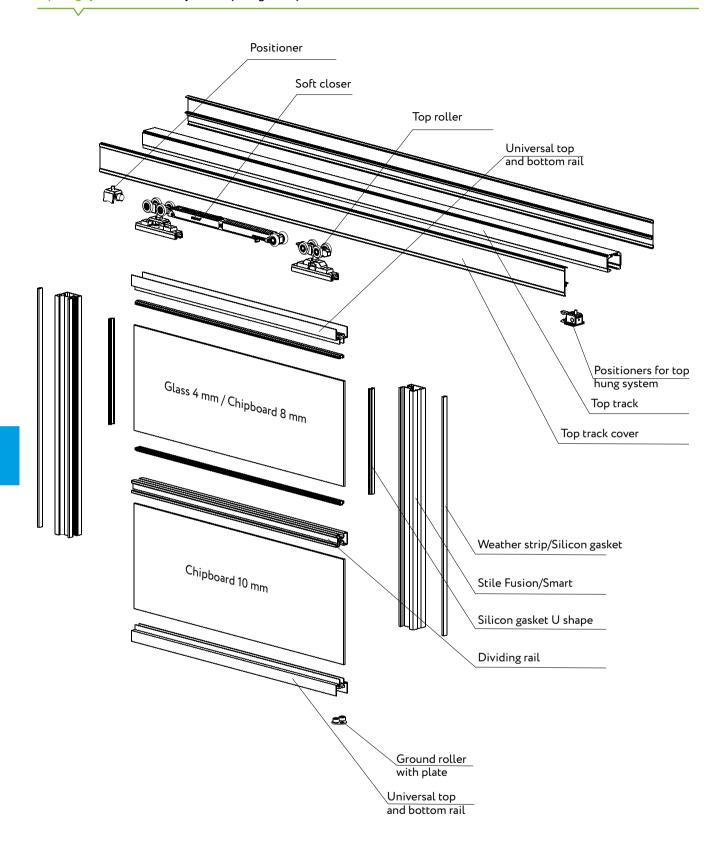
Top Hung System. Technical Information

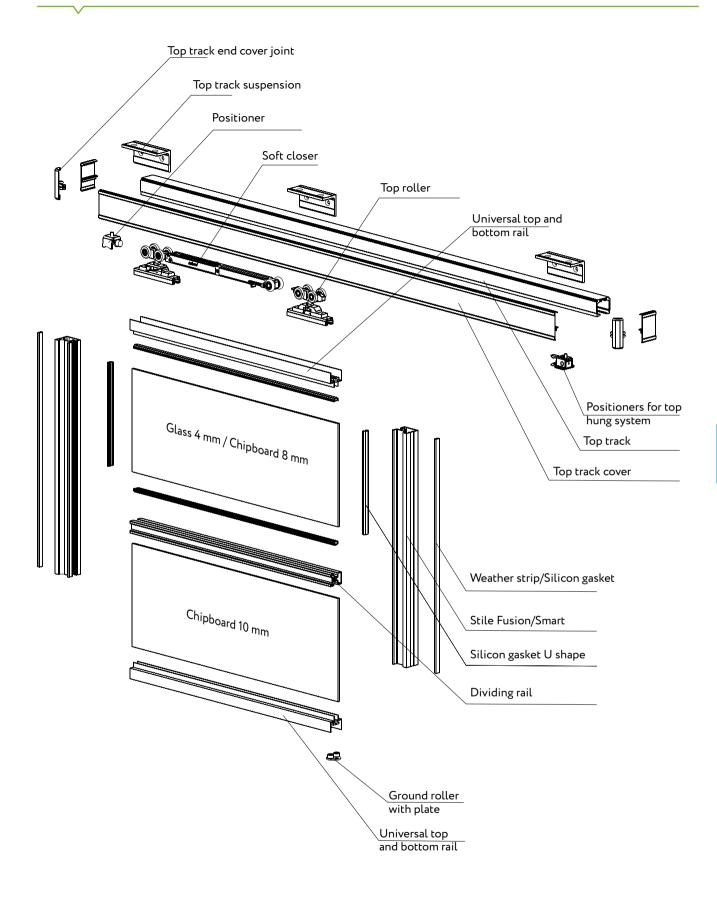
Recommended Sizes and Weights of Doors and Partitions			
Door Height, mm Door Width, mm Door Weight, k			
4 in 1 Top Hung System with Soft Closer*	up to 3200	650-1200	up to 60
4 in 1 Top Hung System without Soft Closer*	up to 3200	500-1200	up to 60

 $^{^{\}circ}$ The permissible height-to-width ratio for sliding doors and partitions is no more than 4/1 (The recommended one is 3/1)



The minimal width of the door for installing one soft closer is 600 mm. The minimal width of the door for installing two soft closer is 900 mm. For installing Top Hung System with the synchronously opening mechanism and total weight of doors less than 80 kg use 1 soft closer for closing or opening. If the doors weight more than 80 kg use two soft closers.

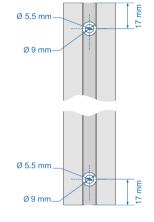




Door sizes calculation according to the doorway parameters for sliding system			
Name Sign Formula			
Door height	Hd	Hd = Hdw - 60 mm	

Расчет ширины дверей				
Mode	Top view	Door width w/o weather strip	Door width w/ weather strip	
Single-door wall-mounted	3 Ддв.	Ld = Ldw + 39 mm	Ld = Ldw + 39 mm	
Two-doors wall-mounted	LAB.	Ld = Ldw/2 + 39 mm	Ld = (Ldw - 10 mm)/2 + 39 mm	
Two-doors in the doorway	Lnp.	Ld = (Ldw + 39 mm)/2	Ld = (Ldw + 29 mm)/2	
Sequential opening, rollback behind the doorway	Lnp.	Ld = (Ldw + 39x(N - 1) + 53 mm/N	Ld = (Ldw + 12x(N - 1) + 48 mm)/N	
Sequential opening in the doorway	Lnp.	Ld = (Ldw + 39x(N - 1))/N	Ld = (Ldw + 39x(N - 1) - 10 mm)/N	
Four-doors in the doorway	Lips.	Ld = (Ldw + 78 mm)/4	Ld = (Ldw + 63 mm)/4	

Name	Sign
Doorway height	Hdw
Doorway width	Ldw
Door height	Hd
Door width	Ld
Panel height	Hip
Panel width	Lip
Length of top (dividing, bottom) rails	Lr
Number of doors	N



Horizontal profiles length calculation		
Name Sign Formula		
Length of top (dividing, bottom) rails	Lr	Lr = Ld – 78 mm

Calculation of panel sizes

Calculation of	Calculation of panel height according to the type of panel		
Panel type	Formula		
Chipboard, 10 mm	H ip	Hip = Hd - 44 mm	
Chipboard, 8 mm	H ip	Hip = Hd - 46 mm	
Glass/mirror, 4 mm	H ip	Hip = Hd - 47 mm	

Calculation of panel width according to the type of panel		
Panel type Sign Formula		
Chipboard, 10 mm	Lip	Lip = Ld - 60 mm
Chipboard, 8 mm	Lip	Lip = Ld - 62 mm
Glass/mirror, 4 mm	Lip	Lip = Ld - 63 mm

Dividing rail

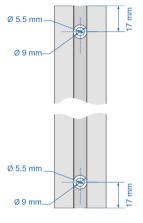
One dividing rail reduces height and width of the panel in the possible combinations by the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
8 mm	10 mm	11 mm	
Chipboard (10 mm) / Chipboard (8 mm) Chipboard (10 mm) / Mirror (4 mm)		Chipboard (8 mm) / Mirror (4 mm)	
9 mm	9.5 mm	10.5 mm	

Door sizes calculation according to the doorway parameters for sliding system			
Name Sign Formula			
Door height	Hd	Hd = Hdw - 60 mm	

Расчет ширины дверей			
Mode	Top view	Door width w/o weather strip	Door width w/ weather strip
Single-door wall-mounted	<mark>3 ∟дв. 2</mark>	Ld = Ldw + 26 mm	Ld = Ldw + 26 mm
Two-doors wall-mounted	LAB.	Ld = Ldw/2 + 26 mm	Ld = (Ldw - 10 mm)/2 + 26 mm
Two-doors in the doorway	Lnp.	Ld = (Ldw + 26 mm)/2	Ld = (Ldw + 16 mm)/2
Four-doors in the doorway	Lnp.	Ld = (Ldw + 52 mm)/4	Ld = (Ldw + 42 mm)/4

	Doorway height
	Doorway width
	Door height
rip	Door width
, iip	Panel height
	Panel width
	Length of top (dividing, bottom) rails
n	Number of doors

Horizontal profiles length calculation		
Name	Sign	Formula
Length of top (dividing, bottom) rails	Lr	Lr = Ld – 52 mm



Hdw
Ldw
Hd
Ld
Hip
Lip
Lr

N

Calculation of panel sizes

Calculation of panel height according to the type of panel			
Panel type	Sign	Formula	
Chipboard, 10 mm	H ip	Hip = Hd - 44 mm	
Chipboard, 8 mm	H ip	Hip = Hd - 46 mm	
Glass/mirror, 4 mm	H ip	Hip = Hd - 47 mm	

Calculation of panel width according to the type of panel			
Panel type	Sign	Formula	
Chipboard, 10 mm	Lip	Lip = Ld - 36 mm	
Chipboard, 8 mm	Lip	Lip = Ld - 38 mm	
Glass/mirror, 4 mm	Lip	Lip = Ld - 39 mm	

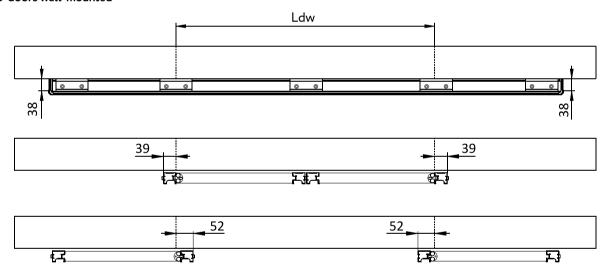
Dividing rail

One dividing rail reduces height and width of the panel in the possible combinations by the following values:				
Chipboard (10 mm) / Chipboard (10 mm)	Chipboard (8 mm) / Chipboard (8 mm)	Mirror (4 mm) / Mirror (4 mm)		
8 mm	10 mm	11 mm		
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)		
9 mm	9.5 mm	10.5 mm		

Single-door wall-mounted Ldw 88 39 7

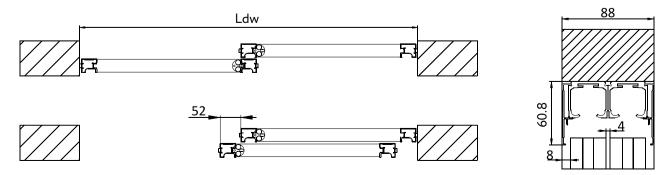
Top track /cover width = 2xLdw - 13 mm (1 pc)Cover width = 38 mm (2 pcs)

Two-doors wall-mounted



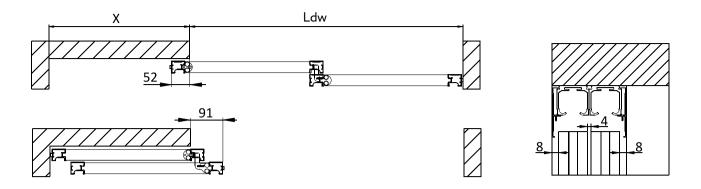
Top track /cover width = 2xLdw - 26 mm (1 pc) Cover width = 38 mm (2 pcs)

Two-doors in the doorway



Top track /cover width = Ldw

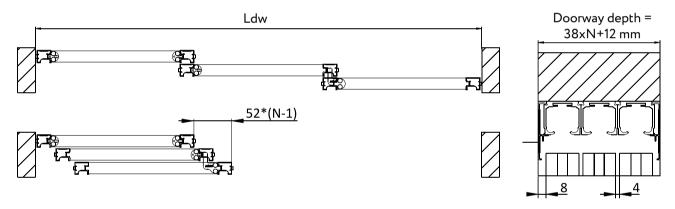
Sequential opening (rollback behind the doorway)



min X = Ldw - 30 mmTop track /cover width = Ldw + X

There is shown the installation of two doors. The number of doors for this installation option is not limited.

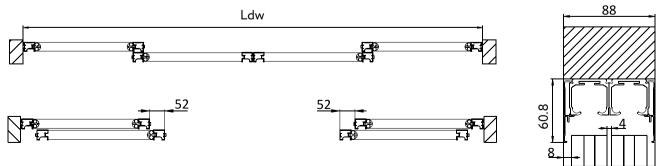
Sequential opening (doors in the doorway)



Top track /cover width = Ldw

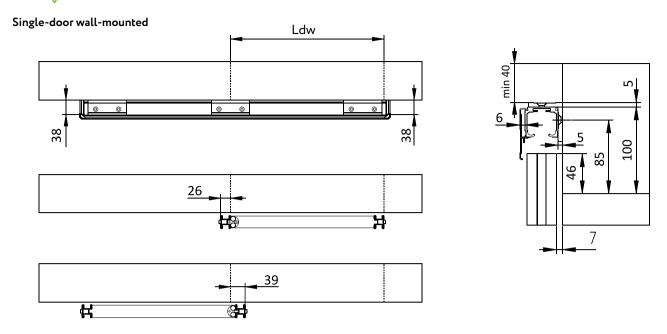
There is shown the installation of three doors, the last door is active. The number of doors for this installation option is not limited. The last door can be active or stationary.

Four-doors in the doorway



Top track /cover width = Ldw

There is shown the installation with two active doors and two stationary doors. The outer doors can be active or stationary.

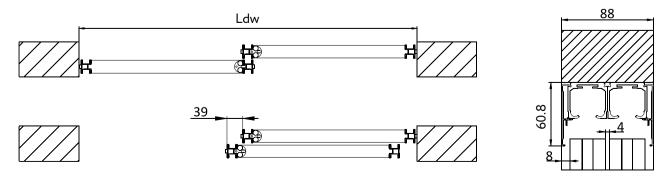


Top track /cover width = 2xLdw - 13 mm (1 pc)Cover width = 38 mm (2 pcs)

Two-doors wall-mounted Ldw 26 26 39 39

Top track /cover width = 2xLdw - 26 mm (1 pc)Cover width = 38 mm (2 pcs)

Two-doors in the doorway

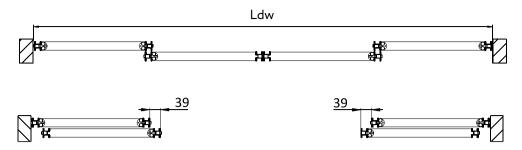


뀱

H3

Top track /cover width = Ldw

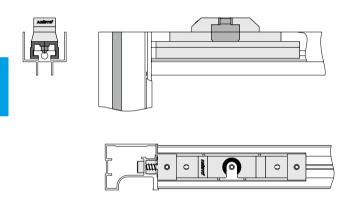
Four-doors in the doorway



Top track /cover width = Ldw

There is shown the installation with two active doors and two stationary doors. The outer doors can be active or stationary.

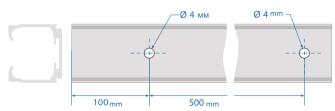
- 1 Install the mounting clips for the top rollers inside the top rail.
- 2 Attach the top rail to the panel.
- 3 Attach the bottom rail to the panel.
- 4 Mark hole locations on the stile Fusion. Drill the holes according to the marked locations if you use a dividing rail. The diameters of the holes are the same as the ones for mounting the top and bottom rails. Attach the dividing rail to the panel.
- **5** Attach the stiles Fusion to the panel. Use a rubber mallet to attach the profiles to the panel. After all the profiles have been attached to the door, they have to be fixed with assembly screws through the prepared mounting holes. The force (torque) should not exceed 3,5 Nm. After finishing the door assembly, install the clamp for the top roller on the top rail with screws as in the drawing below:



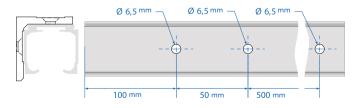
6 Mark hole locations in the top track as shown below. Drill holes in the marked locations.

The distance between the holes must not exceed $500\ \text{mm}.$

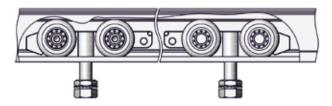
6.1. Installation in the doorway:



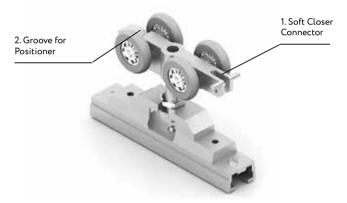
6.2. On-Wall installation with top track support:



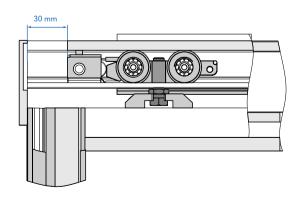
- Mark hole locations on the wall or ceiling for installing the top track. Drill holes in the marked locations. For on-wall installation install the top track support first as shown in the picture above.
- 8 Insert the top rollers into the top track. Then install the top track. For the installation on the ceiling, rollers have to be pre-inserted into the track.



- **8.1.** Installation of the Rollers using the top mount. Make sure that there is no dust or other particles inside the track and clean if necessary. Insert the rollers and ensure their correct alignment:
- 1) Connectors to the soft closers should be directed towards each other, pointing towards the inside of the door;
- 2) Slots for the positioners should point to the outside, to the edge of the door. Adjust and fix the rollers with the wrenches that go with the kit



8.2. It is recommended to use two positioners for each partition – both for closed and open positions. Install the positioner with its wide support platform downwards, the plastic stopper elements must face the fixed roller.



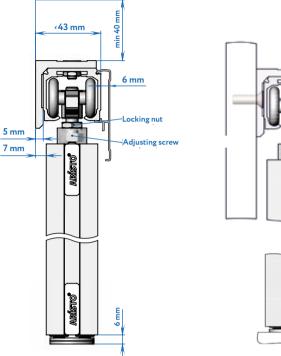


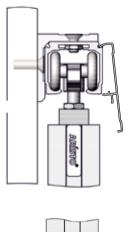
8.3. Install the top track. If necessary, install the top track end covers, as shown in the picture.

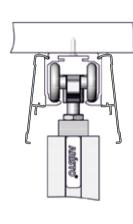
IMPORTANT! After the installation and adjustment of the partition, fix the stopper in the right location inside the top track with the spacer screw. The fixation force can be changed with the adjusting screw.

- 9 Install the door by hanging it onto the screws of the top rollers and fix it with a nut. The picture below shows an example of an onwall door installation with a top track suspension.
- To the door adjustment use an adjusting screw for the top roller. Keep in mind that the distance from the floor to the bottom edge of the door should be 6 mm.
- (1) Mark a location on the floor for the bottom roller, as shown in the picture with examples of different system types and their installation. Install the adjustment plate below the bottom roller. Removethe door and fix the bottom roller to the adjustment plate. Adjust.

- 12 Install the door and adjust the height. Fix the door using a locking nut for the top roller in the correct position.
- **13** Cover the assembly holes with hole covers.
- When the cover is being fixed you hear a typical click sound.







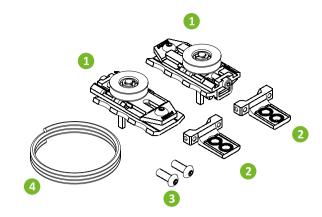




Materials prone to bending: chipboard with a violation of production technology, any materials stored not on a flat surface or also transportable, MDF, materials with different back and front coatings, materials with adhesive coatings (glue warps the material), etc.

It is also important to take into account the operating conditions – temperature and humidity changes, high humidity, proximity of infrared radiation sources. A possible consequence of installing materials prone to bending is vertical or horizontal deformation of the door during operation.

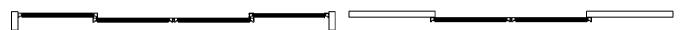
- 1. Stationary Roller for the Top Track
- 2. Fixator
- 3. Screws
- 4. Cable



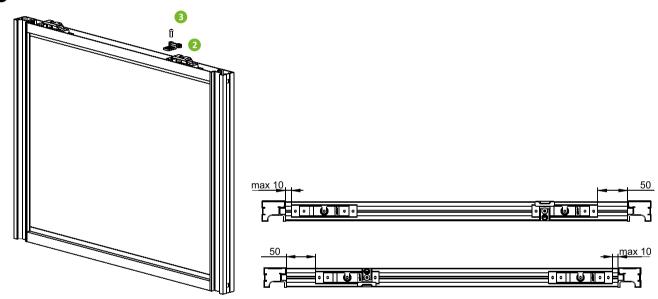
Installation Options

Two Doors - Together with Fixed Partitions

Two Doors, Overlapping Opening

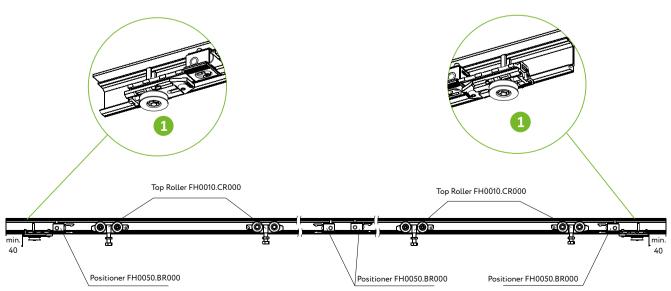


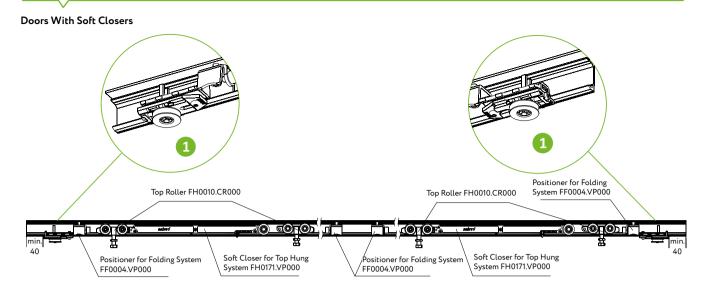
1 Install the Fixators on the Doors.



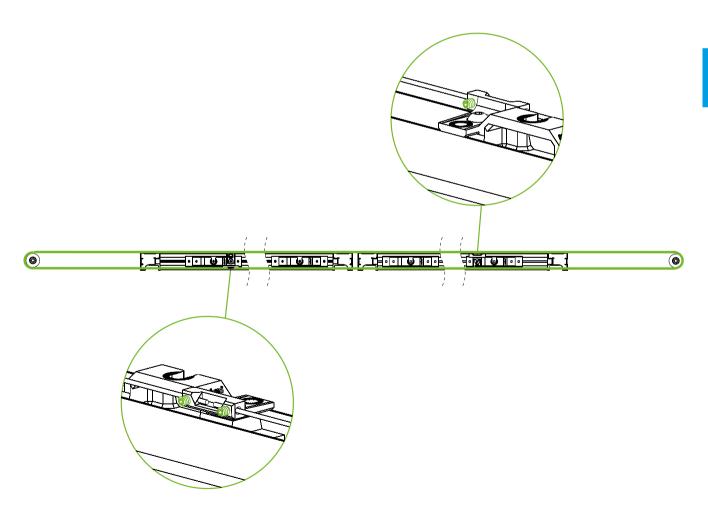
2 Insert the other fittings into the top track.

Doors Without Soft Closers

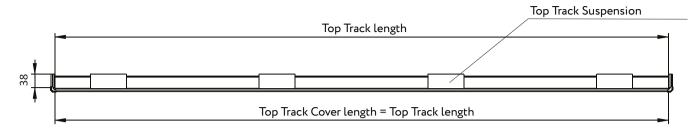




2 Insert the doors into the tracks and adjust them. Insert the cable and fix it by turning the hexagon bolts. Adjust the Soft Closers, the Positioners and install the Top Track Cover.

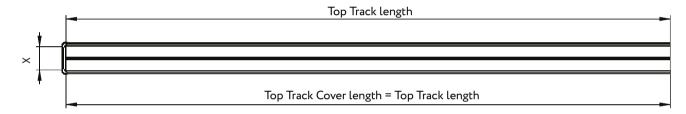


Option 1. Wall-mounted Solution.



Length of the Top Track Cover (wing) = 38 mm

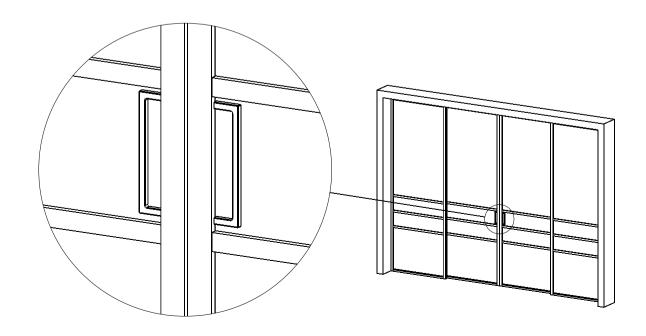
Option 2. Ceiling-mounted Solution.



Length of the Top Track Cover (wing), «X» = 38 mm $^{\circ}$ number of Top Tracks - 10 mm

Installing the overhead handle

Remove the protective film from the adhesive layer on the back side and stick the handle on a clean, degreased surface.

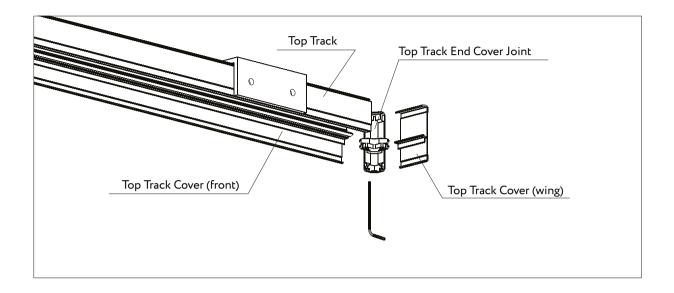


Option 1. Wall-mounted Solution.

Clip the front Top Track Cover onto the Top Track

Fix the Corner Joint to the side Top Track Cover (wing): use an Allen Key

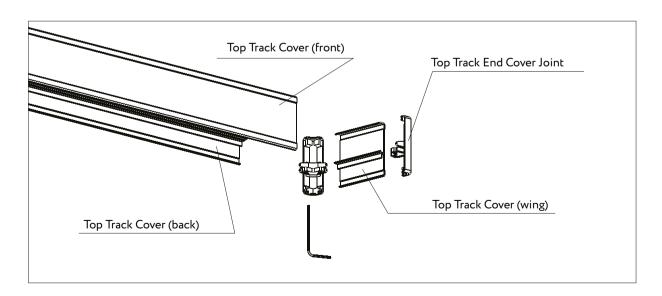
Attach the side assembly of Corner Joint and Top Track Cover (wing) to the Top Track Cover (front)



Option 2. Ceiling-mounted Solution.

Clip Top Track Covers onto both front and back of the Top Track
Fix two Corner Joints with an Allen Key to the Top Track Cover (wing)

Attach the structure of the two Corner Joints and Top Track Cover (wing) to the Top Track Covers (front & back)



Soft Closer Set Includes: Soft Closer FH0171.VP000-1 pc. Actuator - 1 pc. Pin - 1 pc.

Mark the location for the actuator inside the top track: 265 mm from the edge of the door (Fig. 1). Install the actuator in the designated groove of the top rail.

IMPORTANT! The holes to fix the top rail must be drilled after marking the location of the actuator (in intervals of 300-400 mm). The marking for the actuator must be between the two holes.

3 Install the accessories inside the top rail (Fig. 3). After that, fix the rail on the wall or ceiling. Attach and adjust the door (see the door installation guide).

IMPORTANT! If the door closes to the left, then the soft closer is to be installed on the left side. If the door closes to the right side, then it is to be installed on the right side.

The Positioner for Top Hung System FH0050.BR000 that is located at the same side of the soft closer is fixed at a distance from the top roller, therefore it doesn't interfere with the operation of the soft closer.

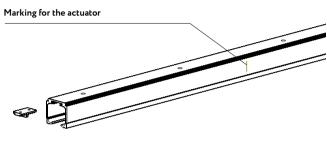




Fig. 3

Adjust the position of the actuator and secure it with an allen key. The speed of the soft closer can be changed by moving the spring retainer (Fig. 4).

2 Connect the Top Roller FH0010.CR000 to the Soft Closer FH0171.VP000 using the designated pin (Fig. 2).

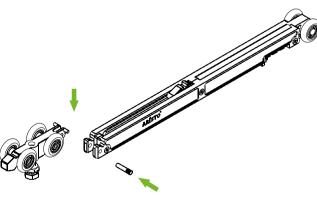


Fig. 2

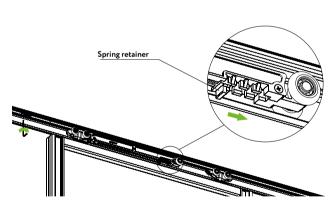


Fig. 4

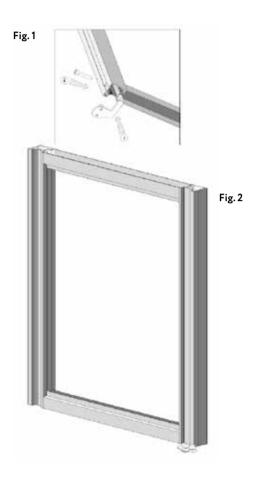
OPERATING RULES:

- Forced closing of the door and attempts to speed up the operation of the soft closer are forbidden.
- Don't close the door abruptly or push it strongly.
- Do not hold or slow down the door in the soft closing process because it reduces the lifespan of the mechanism.
- We strongly advise not to hang on the door or ride on it (watch your kids). This would increase the total weight of the door and the load on the soft closer significantly and will cause damage.

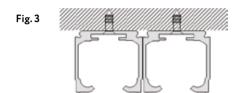


The minimal width of the door for installing one soft closer is 650 mm. The minimal width of the door for installing two soft closers is 900 mm. For installing the Top Hung System with the Synchronous Mechanism, when the total weight of doors is less than 80 kg, please use one soft closer for closing or opening. If the doors weigh more than 80 kg, use two soft closers.

- 1 Assemble the top hung partition.
- 2 Install the sequential mechanism on the bottom of the first door, on the door closure side.
- 3 Prepare the two top tracks.



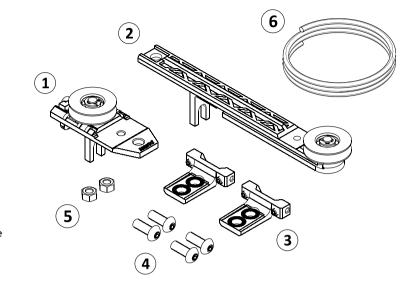
- 4 Install both tracks on the ceiling without having any gap between them.
- 5 Install and adjust the first door.
- 6 Install and adjust the second door.





Sequential synchronous door kit (FH0023)

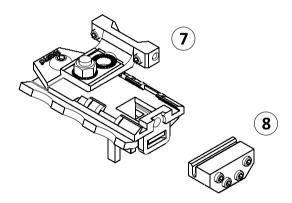
- 1. Side roller
- 2. Side roller extended
- 3. Retainer
- 4. Screws
- 5. Nuts
- 6. Cable



Loosen the adjustment screw on the side roller (1). In the future it will be used for the final tension of the cable.

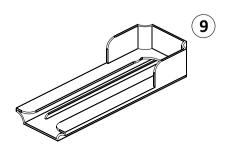
Sequential synchronous door fixture kit (FH0024)

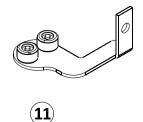
- 7. Cable retainer with platform
- 8. Cable retainer on the pad



Additional elements

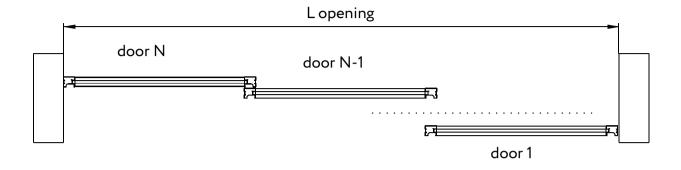
- 9. Plug for extended roller10. Sequential mechanism, left
- 11. Sequential mechanism, right







Installation in the opening, the last door is static



Calculation of the quantity of fittings:

FH0023 - (N-2) sets FH0024 - 1 set

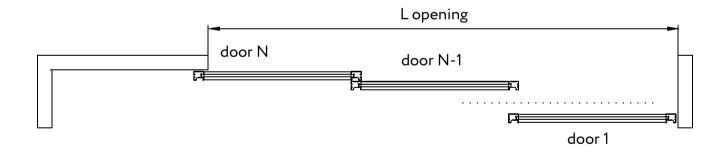
FH0014 - (N-2) pieces

FH0060 - (N-2) set

L door = (L opening + 39x(N-1)-5)/N

H door = H opening - 60

Installation in front of the opening, all doors are active



Calculation of the quantity of fittings:

FH0023 - (N-1) sets

FH0024 - 1 set FH0014 - (N-1) pieces

FH0060 - (N-1) set

L door = (L opening + 39x(N-1)+47)/N

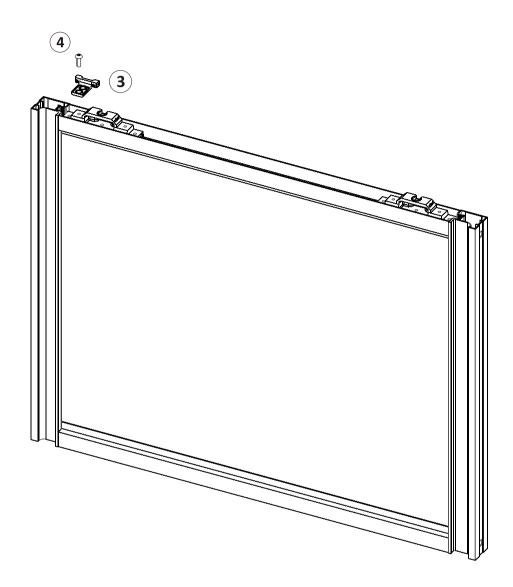
H door = H opening - 60

Note:

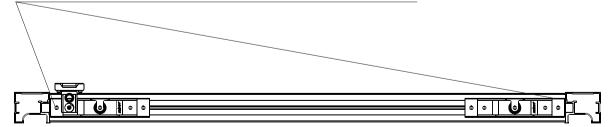
- the top view shows left opening
- N number of doors

Step 1.

Install the fittings on the outer door

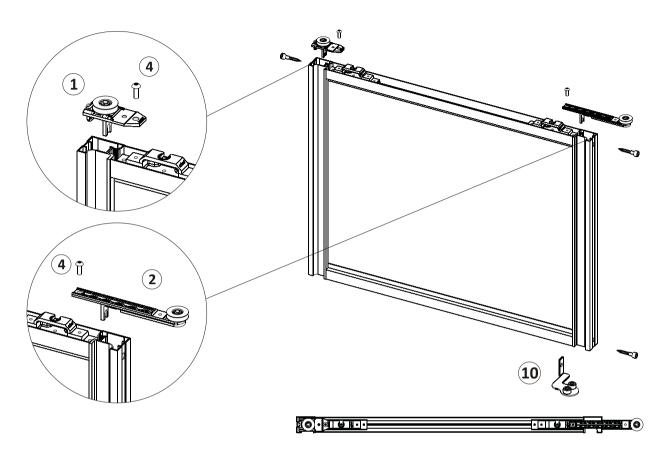


The upper roller inserts fit tightly to the vertical profile

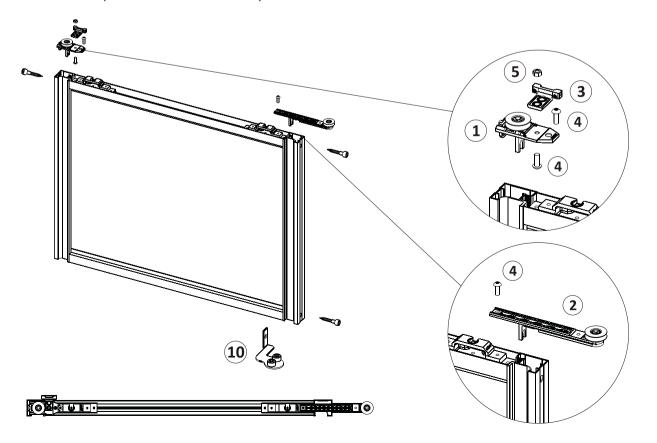


Step 2.

Install fittings on internal doors Second door (two active doors)



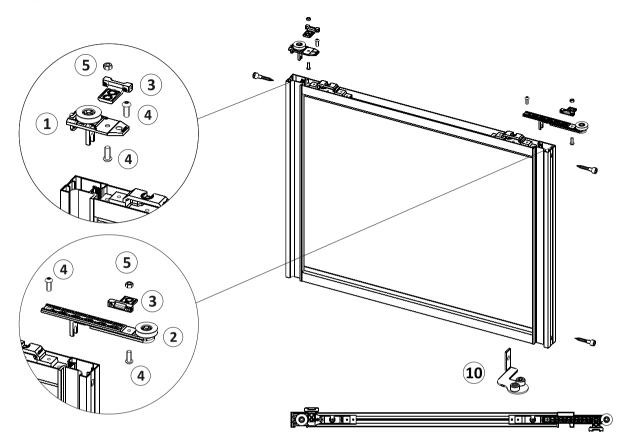
Second door (for three or more active doors)



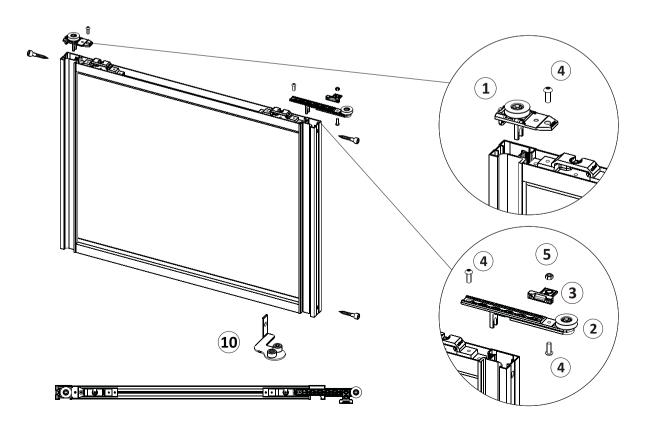
Step 2.

Install fittings on internal doors

Third and subsequent doors to last (for four or more active doors)



Last door (for three or more active doors)



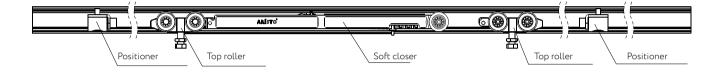
Step 3.

Place the fittings into the tracks and fix them to the ceiling

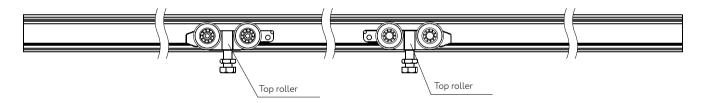
Last static door



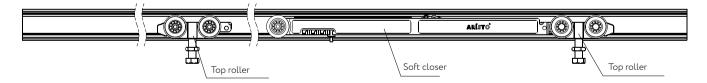
Last active door



Active middle doors



Front door



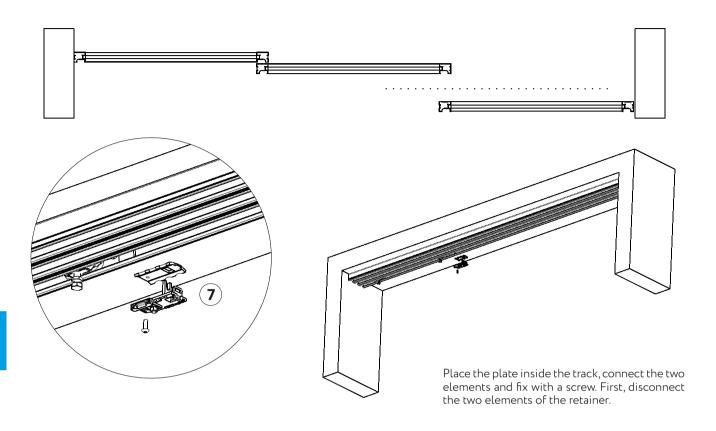
Note:

If the door width is less than 650 mm, then instead of soft closers it is necessary to insert the positioner for top hung system into the track to position the structure.

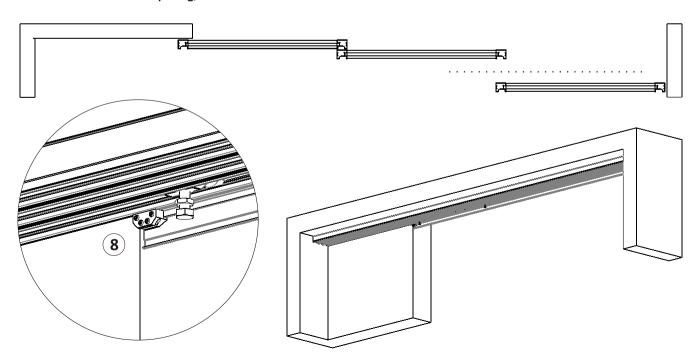
Step 4.

Install the cable retainer.

Installation in the opening, the last door is static



Installation in front of the opening, all doors are active



Install the plug for extended roller and connect the cable retainer to it.

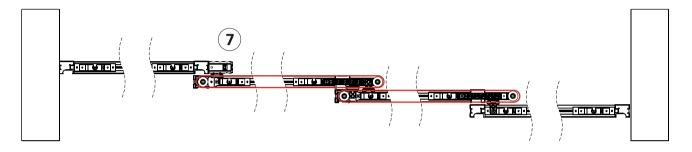
Step 5.

Install and adjust doors.

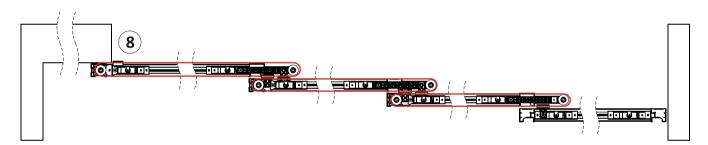
Step 6.

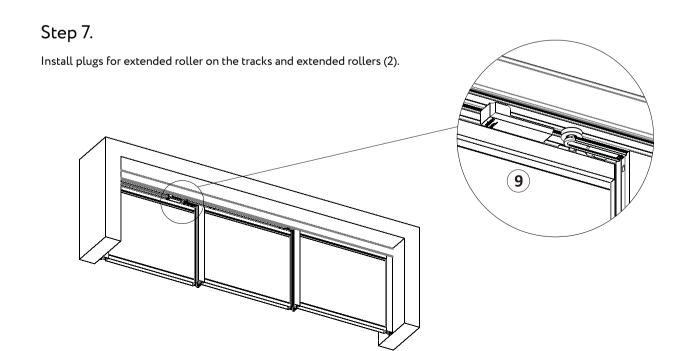
Insert and fix the cable using hexagons. Make the final tension of the cable using the side roller adjustment screw (1). Adjust soft closers and positioners.

Installation in the opening, the last door is static

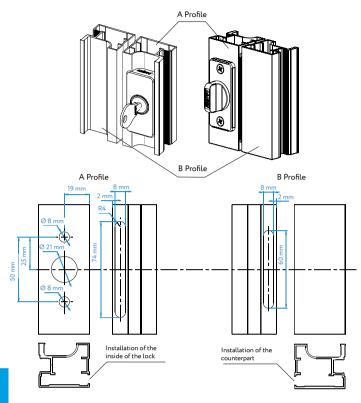


Installation in front of the opening, all doors are active

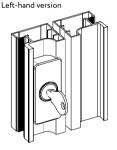




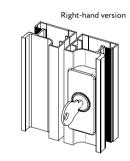
1 Mark the lock locations on A and B profiles. Drill the holes.

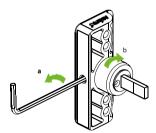


2 Prepare the lock barrel.

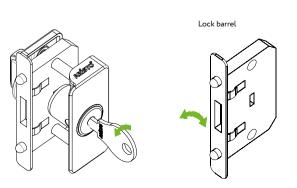


The lock barrel is pre-set for the right-hand version. In order to change it to the left-hand version, unscrew the screw (a), rotate the lock barrel by 180° and tighten the screw again.



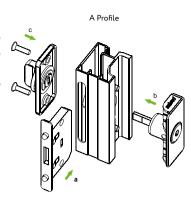


3 Prepare the lock as shown and try to rotate the key. If the key does not move, rotate the inner part of the lock by 180° and try again.



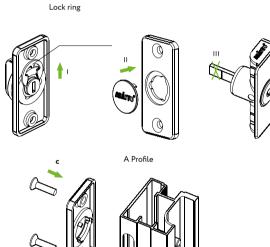
4 Install the lock in
A profile. Firstly insert the middle part into the profile

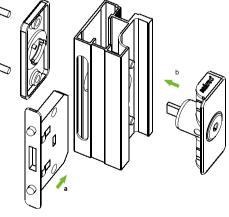
middle part into the profile (a), then the front part (b) and finally the rear panel (c). Screw tightly.



4.1.

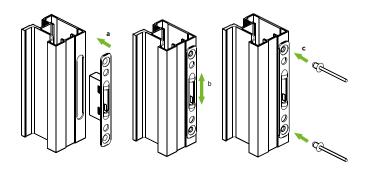
Installation of the lock without a thumb turn unit on the back side: Firstly remove the lock ring (I), then remove the thumb turn unit from the back panel. Exchange with the Aristo branded cover (II). The spindle must be shortened by cutting it at the indicated mark (III). After this step, firstly insert the middle part into the profile (a), then the front part (b) and finally the back part (c). Screw tightly.



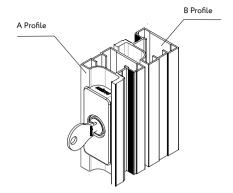


5 Insert the counterpart of the lock into B profile (a). Place the doors in the doorway and adjust their height.

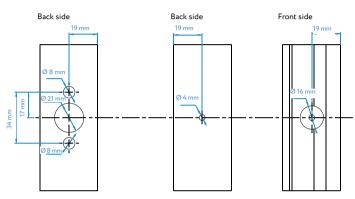
Check the operation of the lock. If necessary, change the height of the counterpart. After alignment, make holes in the profiles for the rivets (b). Fix the counterpart with the provided rivets (c).



1 Mark the lock locations on A and B profiles. Drill the holes.



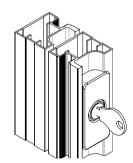
A Profile B Profile



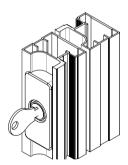


2 Prepare the lock barrel.

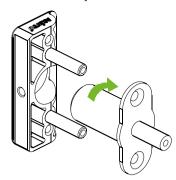
Left-hand version



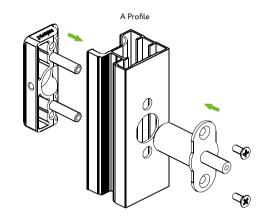




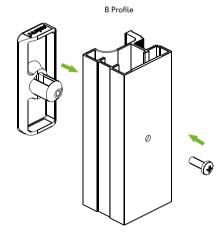
The key should be inserted into the lock as shown in the picture. Otherwise, rotate the barrel by 180°.

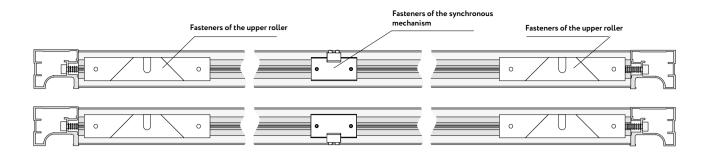


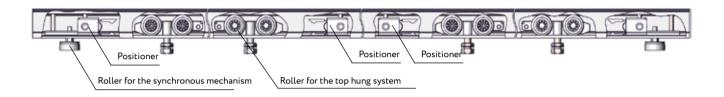
3 Install the lock in A profile. Fix with screws.

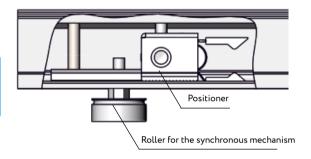


4 Insert the counterpart of the lock into B profile





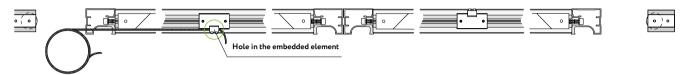




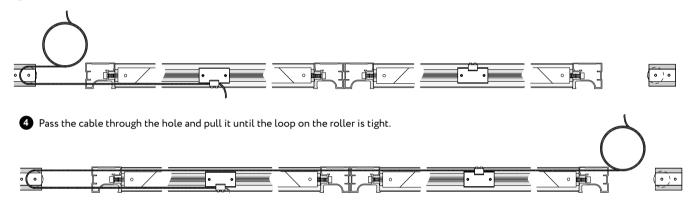
1 Bring the doors to the center and secure them with positioners.



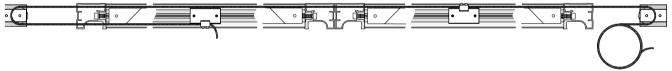
2 Unwind the cable and pass one end through the hole in the embedded element and secure it with a locking screw.



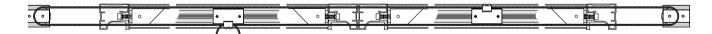
3 Pass the free end of the cable through the nearest roller and stretch the cable to the next embedded element of the synchronous mechanism.



5 Place the free end of the cable over the second roller.
It is also necessary to maintain the tension of the cable with sufficient force so that it does not jump off the first roller.



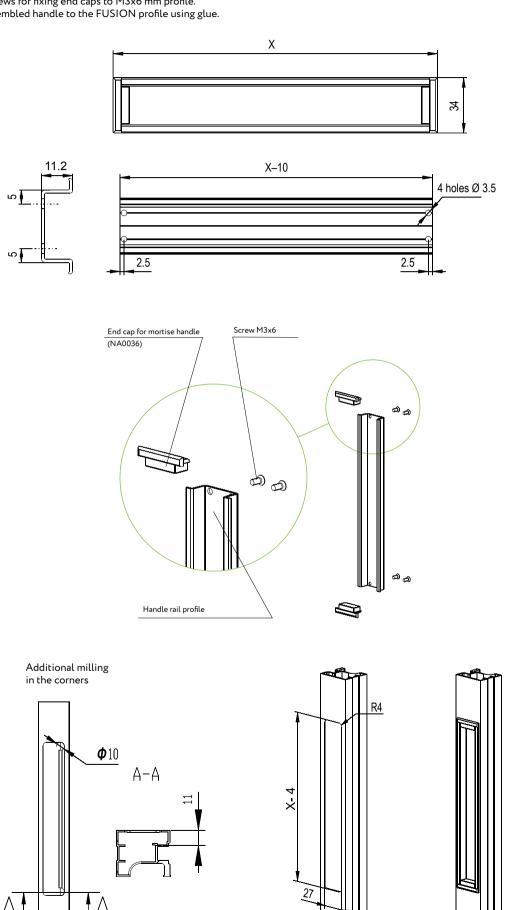
- 6 Pull the free end of the cable to the first embedded element of the synchronous mechanism.
- Pass the end of the cable into the free hole and pull it out completely so that the cable is taut.

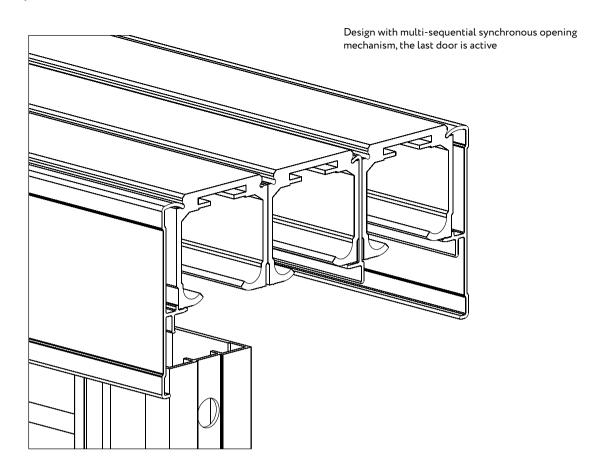


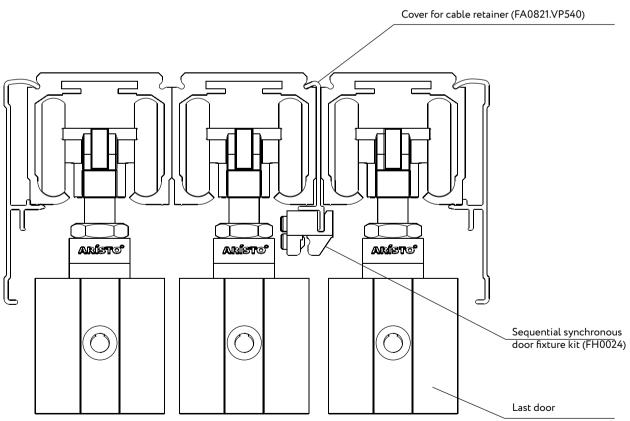
- Perform final tension on the cable, making sure that the cable does not come off the rollers. Sufficient tension is considered to be the condition of the cable in which it does not sag or cling to structural elements.
- 9 Tighten all the locking screws through which the cable passes.
- 10 Trim off excess cable using wire cutters. Stretch the heat shrink tube over the remaining end of the cable and crimp it.
- 11 The mechanism for synchronous door opening is ready.



The cut-in handle is assembled from the handle rail profile and end caps (NA0036). Screws for fixing end caps to M3x6 mm profile. We fix the assembled handle to the FUSION profile using glue.







4 in 1 System Folding System

Folding doors allow you to save space significantly. Their compact design is perfectly suitable for small rooms, narrow corridors and niches in walls where sliding doors cannot be installed. The doors run smoothly along their tracks and positioners allow you to choose where the doors are supposed to stop.











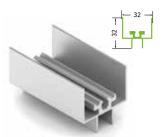
Interior:

Stile Fusion Black Sandy Color Folding System



FA0682.VP508

Top Track Cover 16 pcs per pack



FA0715.VP500

Universal Top and Bottom Rail 8 pcs per pack



FA0716.VP500

Dividing Rail

8 pcs per pack



Top Track 8 pcs per pack



FA0418.VP540

Railing Handle 10 pcs per pack

Recommendation: All anodizing and powder coating colors from Standard System EXW China are available.

Folding System. Accessories



FF0001.VP000

Top Folding Roller

(Set include 2 screws with different length) 150 pcs per pack



FF0003.BP000

Top Fixed Hinge

150 pcs per pack



FF0004.VP000

Positioner

400 pcs per pack



Center Hinge

150 pcs per pack



FF0007.VP000, FF0009.VP000

Bottom Hinge Right and Left 150 pcs per pack



FP0020.VP000

Positioner for Pivot System

500 pcs per pack



AA0075.VP000, FA0646.VP000

Screw 6×30/6×40

5000 pcs per pack



Stop-plug

100 pcs per pack

Colors: silver, black, white, gold, bronze, champagne



FA0003.VP000

Railing Handle Support

100 pcs per pack Colors: silver, black, white, gold, bronze, champagne



FA0004.VR000

champagne

Railing Handle End Covers

1000 pcs per pack Colors: silver, black, white, gold, bronze,



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



AA0040.VP000.IN0EP.CO

Weather Strip Clip 9×5, Inox 100 pcs per pack



AA0040.VP000.BK000.CO

Weather Strip Clip 9×5, Black

100 pcs per pack



AA0956.VM200

Weather Strip

Height - 5 mm, Width - 9 mm, 200 m/roll



AA0084.VM100

Silicon Gasket U Shape, Multi-purpose

Colors: black, transparent 4 mm, 100 m/roll

Folding System. Technical Information

Permissible size and weight of doors and partitions			
Door height, Door width, Door We mm mm kgs			
4 in 1 Folding Partition (for one door, consisting of two "wings")	up to 3200	600-1200	up to 40

Folding System. Panel Size Calculation

Panel Height Calculation According to the Material Type			
Panel type	Sign	Formula	
Chipboard, 10 mm	Нр	Hp = Hd - 44 mm	
Chipboard, 8 mm	Нр	Hp = Hd - 46 mm	
Glass / Mirror 4 mm	Нр	Hp = Hd - 47 mm	

Panel Width Calculation According to the Material Type			
Panel type	Sign	Formula	
Chipboard, 10 mm	Lp	Lp = Ld - 60 mm	
Chipboard, 8 mm	Lp	Lp = Ld - 62 mm	
Glass / Mirror 4 mm	Lp	Lp = Ld - 63 mm	

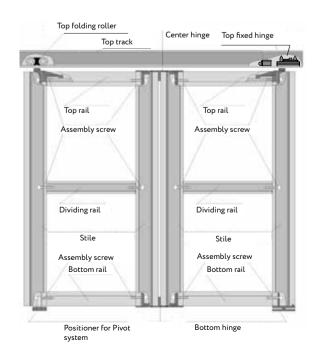
Dividing rail

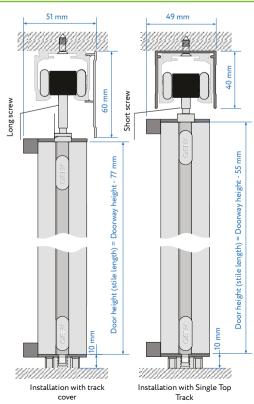
One dividing rail reduces height and the width of the panel, with possible combinations of the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
8 mm	10 mm	11 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
9 mm	9,5 mm	10,5 mm	

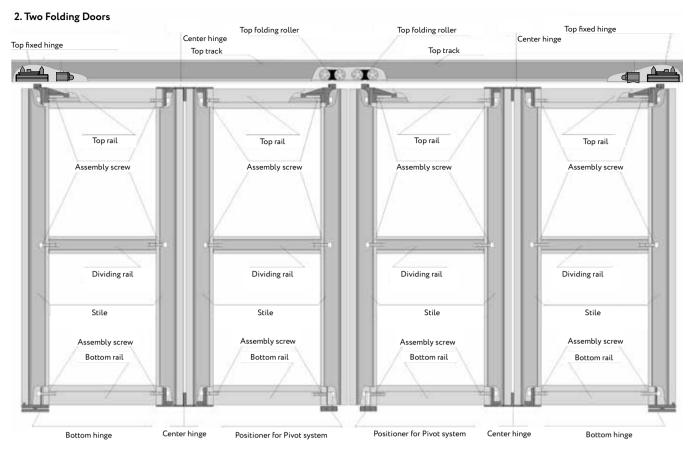


Folding System. General View. Scheme

1. One Folding Door

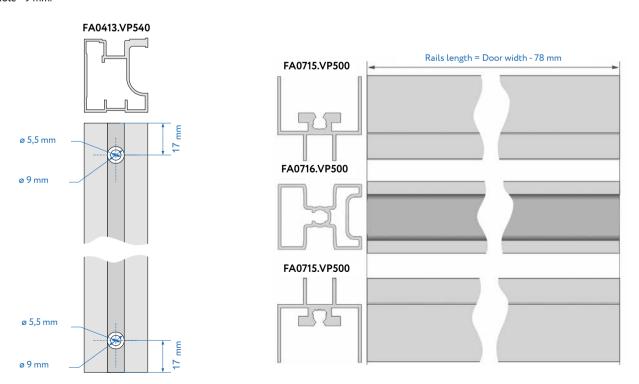


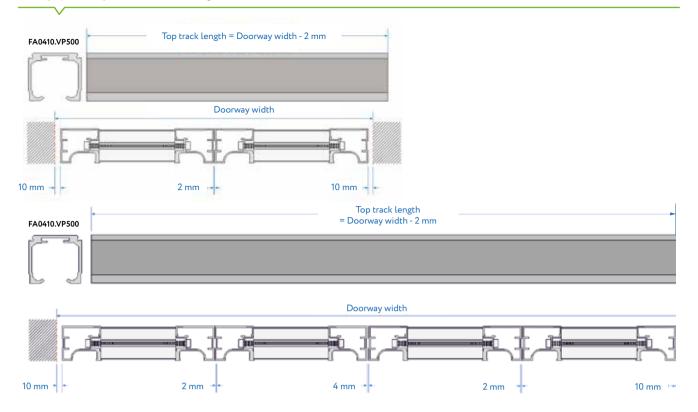




Folding System. Profile Length Calculation

- 1 The distance from the edge of the profile to the center of the hole for the assembly screw has to be 17 mm.
- 3 Rail length calculation: L (rail) = L (door) 78 mm. The bottom, top and dividing rails have to be the same length.
- 2 The hole size depends on the diameter of the assembly screw's head. The diameters of the holes: the inner hole 5,5 mm; the outer hole 9 mm.





Folding System. Assembly and Installation Guide

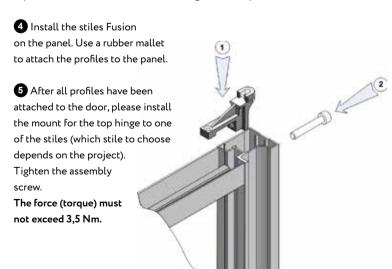
Each folding door consists of two sections or «wings». Each section is assembled separately and then they are connected using a hinge. Below you can find the assembly scheme for one section.

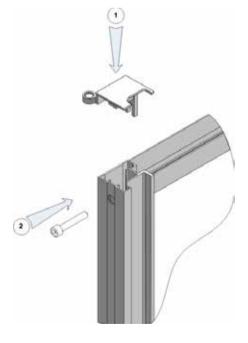
6 Place one half (one side) of the full hinge on the opposite side of the door section. Tighten the assembly screw.

The force (torque) must not exceed 3,5 Nm.

- 1 Attach the top rail to the panel.
- 2 Attach the bottom rail to the panel.
- 3 Mark hole locations on the stile Fusion. Drill the holes in the marked locations if you use a dividing rail.

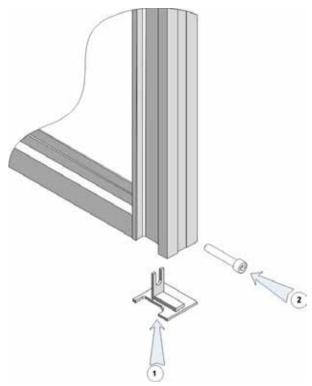
The diameters of the holes are the same as the ones for mounting the top and bottom rails. Attach the dividing rail to the panel.





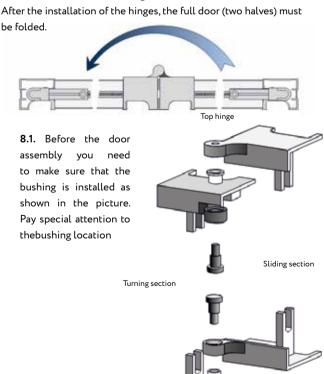
1 Install the relevant element for the bottom hinge on the bottom of the door's section. Tighten the assembly screw.

The force (torque) must not exceed 3,5 Nm.



Assemble the second section of the door in the same way. The only exception is the accessories. You must install the mount for the top roller, the set of hinges and the pin for the positioner the pivot system in the second half.

8 Connect the two «wings» of the door through the hinges. For an easier installation, we recommend to put the two door sections on the floor, with their frontside facing downwards.

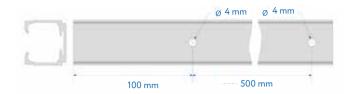


Bottom Hinge

9 Mark hole locations in the top track as shown below. Drill holes in the marked locations.

The distance between the holes must not exceed 500 mm.

9.1. Doorway installation:

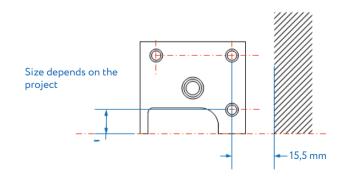


10 Before installing the top track, install the top roller and the bottom hinge - according to the project's requirements. Install the top track after.

10.1 Install the top hinge with its widest part pointing to the wall and tighten the screws until they do not move anymore.



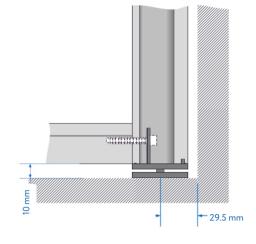
- 11 Door installation:
 - 11.1. Install the counterpart of the bottom hinge on the floor of the doorway.
 - 11.2. Take the previously folded door (compare description in paragraph 8).
 - 11.3. Start the door installation by installing the bottom hinge first.
 - 11.4. Install the top hinge and fix it with a screw.
 - 11.5. Connect the second section with the roller and fix it with a screw.



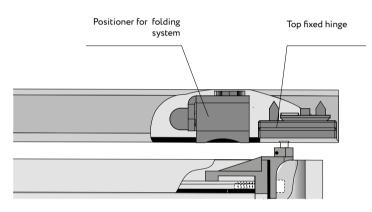


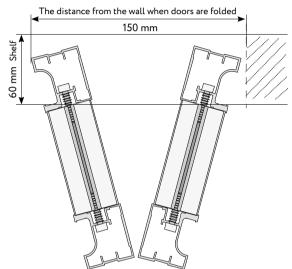
12 For adjustment of the folding doors, use the adjustment screws of the top roller and the top hinge.

- 12.1. Start the adjustment with fixed section of the door. Lower the screw then remove the door from the suspension screw. After that adjust the gap between the base and the insert element of the bootom fixed support. The ideal gap should be 1-2mm.
- 12.2. Fix the suspension screw with positioner's screw.
- 12.3. Adjust the second section of the folding doors the same way.
- 12.4. Install the positioner for pivot system at the final closed position of the folding door.

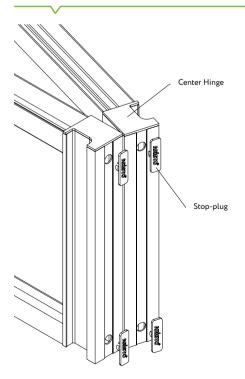


It is required to install a positioner for the folding system to prevent the doors from getting stuck





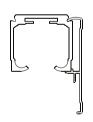
Folding System. Stop-plug Guide Installation



The stop-plugs FF0002.VP000 have to be installed in the top and bottom holes of the central vertical profiles that are connected by a hinge. This prevents the doors from bending inwards at the position of the hinge.

Folding System. Top Fixed Hinge Installation

1 Installation with Top Track Cover





Use Top Fixed Hinge unchanged

2 Installation with Single Top Track





Re-assemble the Top Fixed Hinge







Rotate the barrel by 180° and fix with screws

4 in 1 System **Pivot Solution**

For built-in wardrobes with an opening of less than 1 m width it is recommended to use pivot doors. The opening angle of 150° favours comfortable accessibility and easy visibility of the wardrobe's inside.

We suggest either vertical profiles with included handle or additional railing handles for convenient opening and closing. Available space for opening the doors is an obligatory requirement for this solution.







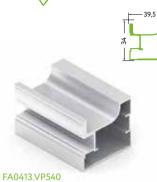






Interior:

Stile Fusion Silver Matt Color Pivot System







Stile Fusion 8/6 pcs per pack

FA0715.VP500 Universal Top and Bottom Rail 8 pcs per pack

Dividing Rail 8 pcs per pack

Stile Smart 10 pcs in the package

Recommendation: All anodizing and powder coating colors from Standard System EXW China are available.

Railing Handle





FA0418.VP540 Railing Handle 10 pcs per pack

FA0003.VP000 Railing Handle Support 100 pcs per pack Colors: silver, black, white, gold, bronze, champagne

FA0004.VR000 Railing Handle End Covers

1000 pcs per pack Colors: silver, black, white, gold, bronze, champagne

Pivot System. Accessories









FP0020.VP000

Positioner for Pivot System

Positioner (1 pc.), Positioner axis (1 pc.), Damper (1 pc.) 500 pcs per pack



FP0080.VR000*

10 pcs per pack

End Covers Fusion





Pivot Adjustable 4 in 1

In the package: the base of the mechanism; top mortgage; bottom mortgage; screw; plastic mortgage; self-tapping screw; lock nut - 2 pcs; plug - 2 pcs; euro screw - 6 pcs Colors: silver, white, brown, black, Package: 50 pcs



FP0011.VP000*

Pivot System Adjustable Plate 10 pcs per pack

AA0075.VP000, FA0646.VP000 Screw 6×30/6×40

5000 pcs per pack

AA0040.VP000.IN0EP.CO Weather Strip Clip 9×5, Inox 100 pcs per pack

Pivot Mechanism Set

FP0010 VS000*

Pivot System Base, Top (1 pc.). Pivot System Base, Bottom (1 pc.). Pivot System Recurrent Rotating Bar, Top (1 pc.). Pivot System Recurrent Rotating Bar, Bottom (1 pc.). Fixation Bar of Pivot System Base (2 pcs) 20 pcs per pack



AA0040.VP000.BK000.CO

Weather Strip Clip 9×5, Black 100 pcs per pack



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320 Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



AA0084.VM100

Silicon Gasket U Shape, Multi-purpose Colors: black, transparent 4 mm, 100 m/roll



AS0053.VP000

Hole Cover, Self-adhesive

Colors: gold, silver, champagne, bronze, black 100 pcs per pack



AA0956.VM200

Weather Strip

Height - 5 mm, Width - 9 mm, 200 m/roll

Interior:

Stile Fusion Silver Matt Color Pivot System





Universal Pivot Mechanism

Our Universal Pivot Mechanism allows you to have pivoting doors (swing doors) using both the Aristo Standard and the 4 in 1 System profiles. It is possible to install the doors both in a cabinet and in a doorway. 3D-adjustment in three different axes: A sophisticated three-way position adjustment of the mechanism helps you to achieve an ideal aesthetic look of your project's doors without distortions and gaps. The new pivot mechanism provides many years of comfortable and safe usage. Its special design and its reliability serve doors of up to 40 kg and up to 900 mm width.













FP0000.VS000
Pivot Adjustable 4 in 1

In the package: the base of the mechanism; top mortgage; bottom mortgage; screw; plastic mortgage; self-tapping screw; lock nut - 2 pcs; plug - 2 pcs; euro screw - 6 pcs
Colors: silver, white, brown, black, gold, champagne
Package: 60 pcs

Permissible size and weight of doors and partitions			
Door Height, mm Door Width, mm Door Weight,			
4 in 1, Pivot System	up to 3200	up to 700	up to 30
4 in 1 Doors with Pivot Adjustable Mechanism	up to 3200	up to 900	up to 40

Pivot System. Panel Size Calculation

Calculation of Panel Height			
Panel type	Sign	Calculation	
Chipboard, 10 mm	Нр	Hp = Hd - 44 mm	
Chipboard, 8 mm	Нр	Hp = Hd - 46 mm	
Glass (Mirror), 4 mm	Нр	Hp = Hd - 47 mm	

F	us	i	0	n	

Calculation of Panel Width			
Panel type	Sign	Calculation	
Chipboard, 10 mm	Lp	Lp = Ld - 60 mm	
Chipboard, 8 mm	Lp	Lp = Ld - 62 mm	
Glass (Mirror), 4 mm	Lp	Lp = Ld - 63 mm	

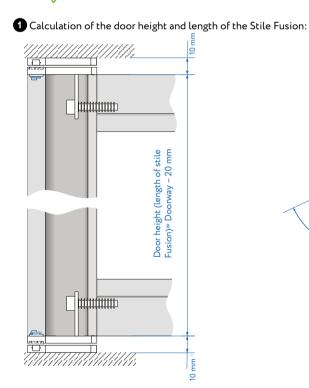
Smart

Calculation of Panel Width			
Panel type	Sign	Calculation	
Chipboard, 10 mm	Lp	Lp = Ld - 36 mm	
Chipboard, 8 mm	Lp	Lp = Ld - 38 mm	
Glass (Mirror), 4 mm	Lp	Lp = Ld - 39 mm	

Dividing Rail

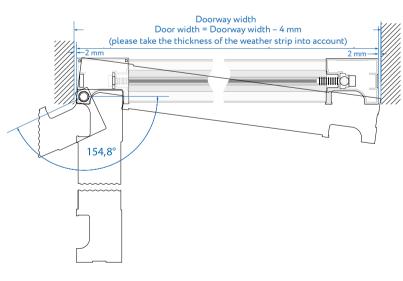
One dividing rail reduces height and width of the panel in possible combinations to the following values:			
Chipboard (10 mm) / Chipboard (10 mm)	Chipboard (8 mm) / Chipboard (8 mm)	Mirror (4 mm) / Mirror (4 mm)	
8 mm	10 mm	11 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Chipboard (4 mm)	
9 mm	9,5 mm	10,5 mm	

Pivot System. Profile Length Calculation

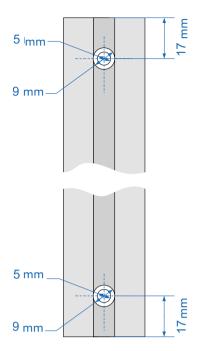


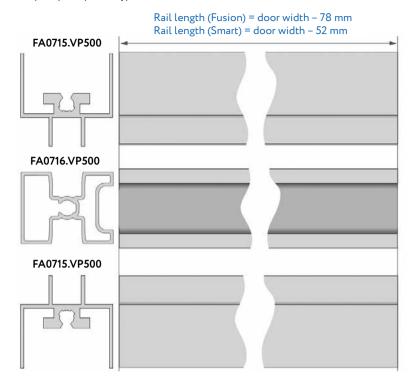
- 2 Door opening angle is more than 150°.
- 3 One door width calculation: L (door) = L (doorway) 4 mm.
- 4 Door width calculation for two-doors wardrobe:

L (door) = (L (doorway) - 8 mm) / 2.



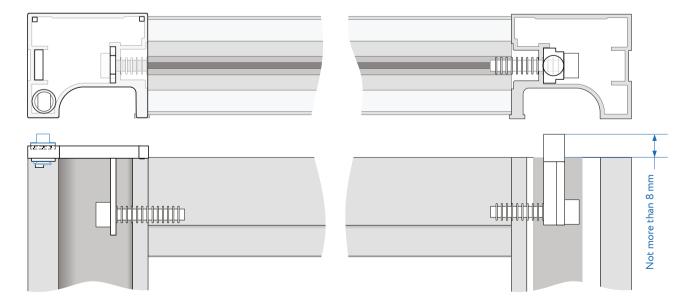
Door height and vertical profile length calculation: H (door) = H (doorway) - 20 mm.



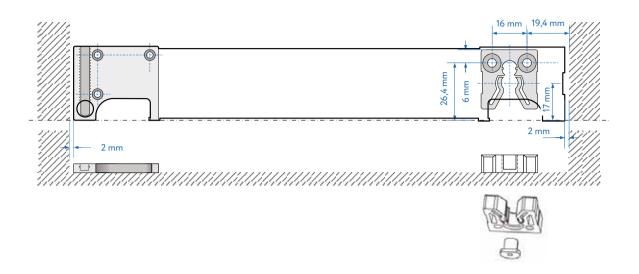


Pivot System. Assembly and Installation Guide

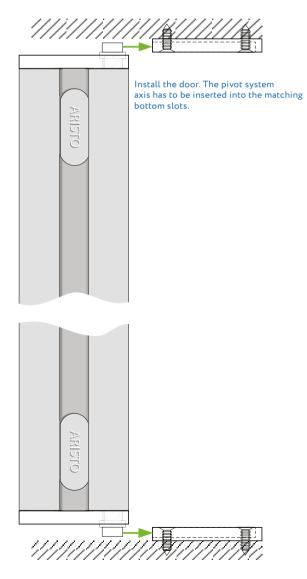
- 1 Attach the top rail to the panel.
- 2 Attach the bottom rail to the panel.
- 3 Mark hole locations on the stile Fusion. Drill the holes in the marked locations if you use a dividing rail. The diameters of the holes are the same as the ones for mounting the top and bottom rails. Attach the dividing rail to the panel.
- 4 Install the stiles Fusion on the panel. Use a rubber mallet to install the profiles to the panel. After all profiles have been attached to the door, they have to be fixed with assembly screws through the prepared mounting holes. The force (torque) must not exceed 3,5 Nm.
- **6** At the edge of the first stile Fusion the assembled recurrent rotating bar for pivot system has to be installed for the top and the bottom respectively.
- 6 Install the positioner axis for the pivot system (part of the Positioner for Pivot System Set) it the edge of the second stile Fusion.



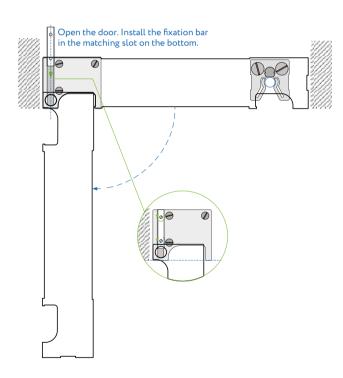
Pencil marks for pivot system bases and positioners on the base and the inner plane of the wardrobe. The parts get fastened to the floor with screws.



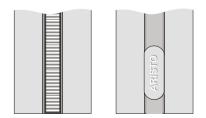
8 Install the door as shown in the picture:

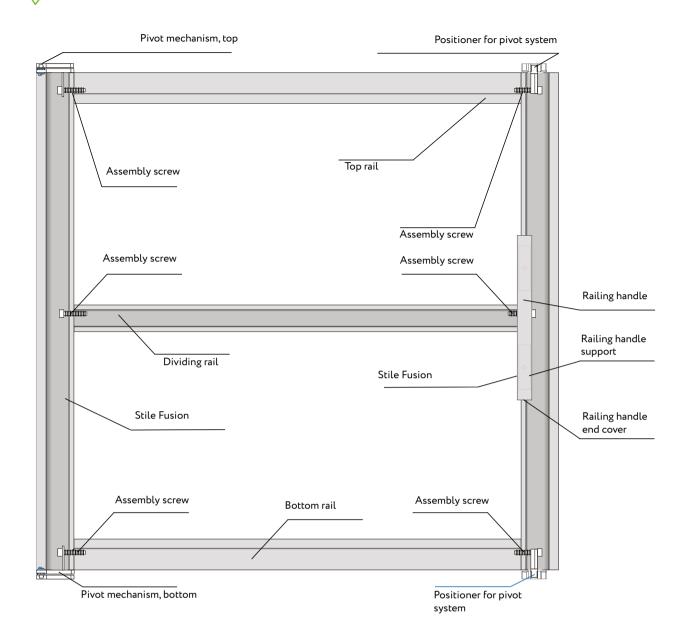


9 Fix the door on pivot system bases with fixation bars:



1 If necessary use a weather strip or hole covers.





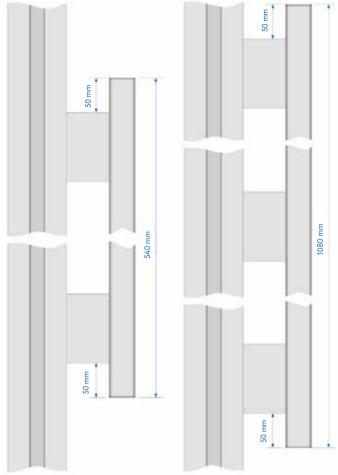


It is not allowed to use as panels the plate materials prone to bending.

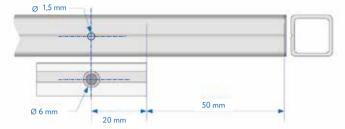
Materials prone to bending: chipboard with a violation of production technology, any materials stored not on a flat surface or also transportable, MDF, materials with different back and front coatings, materials with adhesive coatings (glue warps the material), etc.

It is also important to take into account the operating conditions – temperature and humidity changes, high humidity, proximity of infrared radiation sources. A possible consequence of installing materials prone to bending is vertical or horizontal deformation of the door during operation.

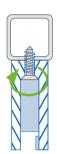
1 Potential dimensions for the railing handle and needed amount of railing handle connectors:



- The railing handle installation for pivot, top-hung and folding systems can be done before or after final assembly.
- 2 Measure the required length of the railing handle. Cut off the required length with a saw that is suitable for aluminum.
- **3** Use a straight edge and a pencil for marking the location of the railing handle connectors.
- 4 Mark the locations for drilling the required holes. For this purpose we have added a groove to one side of the railing handle along the entire length.



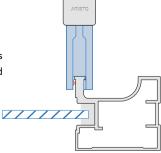
- **5** Drill the holes into the railing handle using a 1.5 mm drill bit.
- 6 Install the connectors by tightening the screws until they do not move anymore. The force (torque) must not exceed 3,5 Nm.



- 2 We recommend a railing handle length of up to 540 mm. For a length of 540 mm, two connectors are needed. If the customer asks for a longer handle you need to add more connectors. For every additional 540 mm of railing handle one more connector is needed.
- **7** Mark the locations for railing handle on the stile Fusion.
- 8 Install the assembled railing handle on the marked locations on the profile. Fix the handle with screws and a wrench.

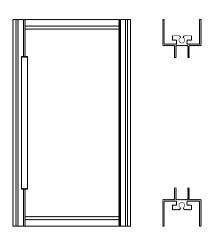


9 Add end covers to both ends of the handle to give it a finished look.



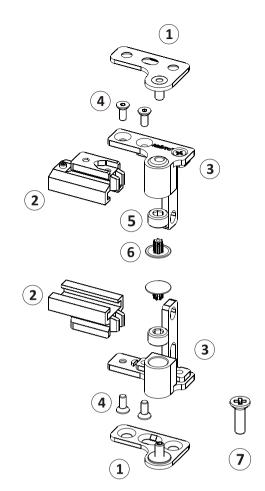


Top Rail is used in the door for both top and bottom frame.



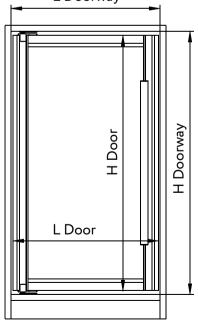
One set includes:

- 1. Pivot System Base 2. Attachment Element for Horisontal Rail 3. Attachment Element for Stile
- 4. Screw 4 pcs 5. Lock-nut - 2 pcs 6. Hole Cover -2 pcs 7. Euroscrew - 6 pcs

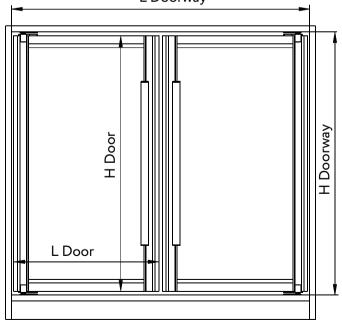


Door Size Calculation

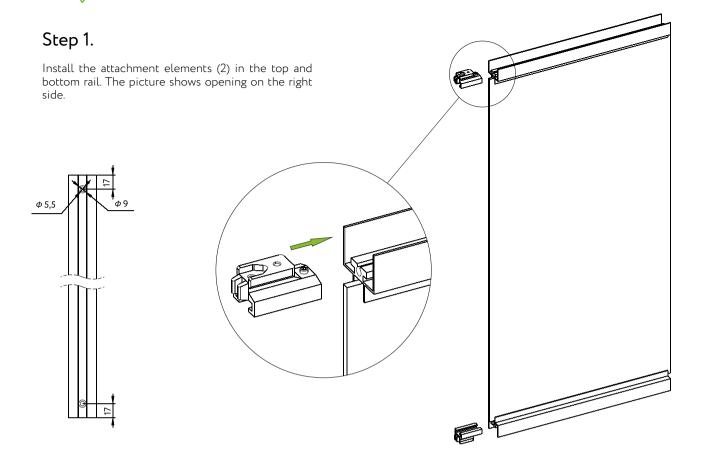
One Door Two Doors L Doorway L Doorway



L Door = L Doorway - 10 mm

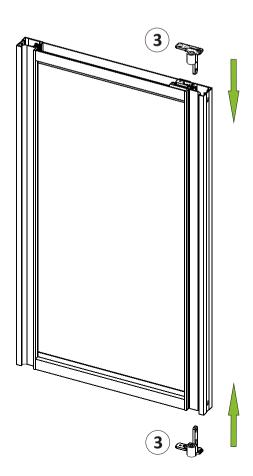


L Door = L Doorway - 20 mm



Step 2.

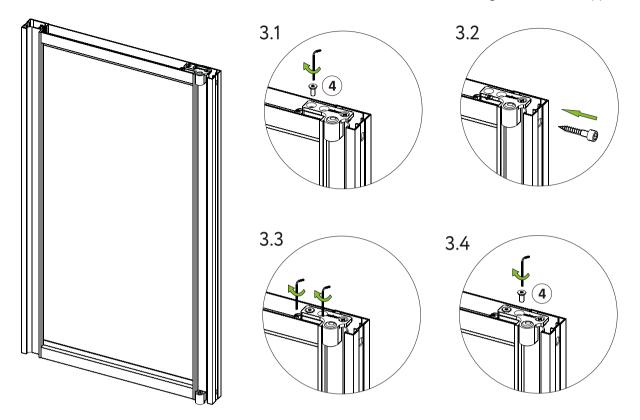
Install the attachment elements (3) in the Stile.



Step 3.

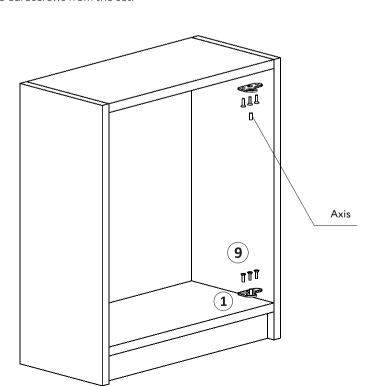
Fix the attachment elements (2) and (3).

- 3.1. Connect both attachment elements (2) and (3) with the screw (4).
- 3.2. Tighten Stile and horizontal Rail with the screw.
- 3.3. Fix the attachment element in the horizontal frame using two allen keys.
- 3.4. Connect both attachment elements using the second screw (4).



Step 4.

Install top and bottom pivot system base (1) in a cabinet or doorway. Unscrew the axis from the top Base using an allen key. For installation in a cabinet use euroscrews from the set.

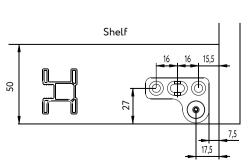


Shelf 16 16 29 21 31

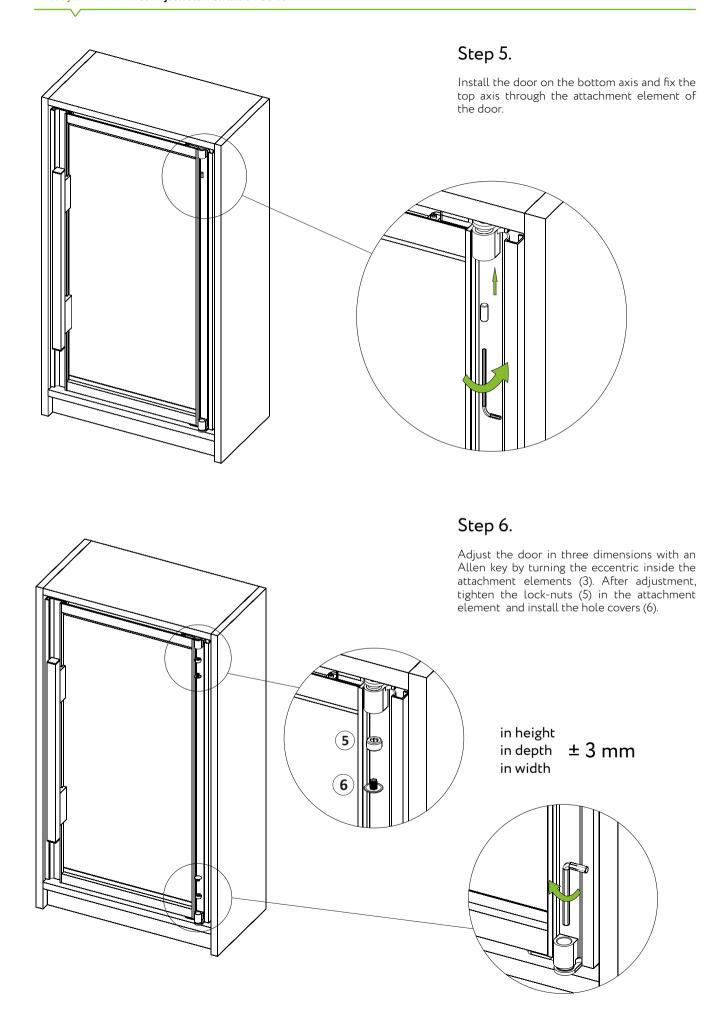
Fusion

«blind area» for installation of sliding elements 80 mm

Smart



«blind area» for installation of sliding elements 60 mm



4 in 1 System Fixed Partition

The system can be used for dividing large rooms into zones. You can fix the partition to the floor and the ceiling, mount it quickly without damaging existing walls and move or dismantle it easily. Our fixed partition is designed to serve as a temporary wall being both safe and practical.







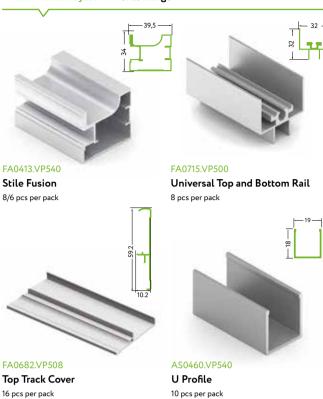






Interior:
Style Fusion
Corner profile
Mercury Color
Fixed Partition + Top Hung System

Fixed Partition System. Profile Range



FA0716.VP500

Dividing Rail 8 pcs per pack



Recommendation: All anodizing and powder coating colors from Standard System EXW China are available.

Fixed Partition System. Accessories



AA0040.VP000.IN0EP.CO
Weather Strip Clip 9×5, Inox
100 pcs per pack



AA0956.VM200
Weather Strip
Height - 5 mm, Width - 9 mm, 200 m/roll



AA0075.VP000, FA0646.VP000 Screw 6×30/6×40 5000 pcs per pack



AA0040.VP000.BK000.CO

Weather Strip Clip 9×5, Black
100 pcs per pack



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



Hole Cover, Self-adhesive
Colors: gold, silver, champagne, bronze,

AS0053.VP000

Colors: gold, silver, champagne, bro black 100 pcs per pack



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320 Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



Silicon Gasket U Shape, Multi-purpose Colors: black, transparent

4 mm, 100 m/roll

FX0010.VS000

Leveler

Leveler base – top (2 pcs), leveler base – bottom (2 pcs), adjustable screw (4 pcs), insert – positioner (4 pcs), decorative clap (4 pcs), 40 pcs per pack

Permissible size and weight of doors and partitions			
Door Height, mm Door Width, mm Door Weight, kg			
4 in 1 Fixed Partition	up to 3200	up to 900	up to 30
4 in 1 Fixed Partition with U-Profile	up to 3200	up to 1200	up to 50

Fixed Partition System. Panel Size Calculation

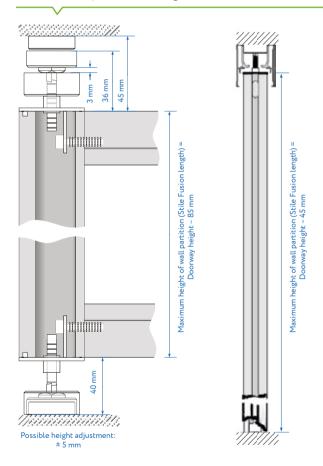
Panel Height Calculation According to the Material Type			
Panels type	Sign	Formula	
Chipboard, 10 mm	Нр	Hp=Hd - 44 mm	
Chipboard, 8 mm	Нр	Hp=Hd - 46 mm	
Glass / Mirror, 4 mm	Нр	Hp=Hd - 47 mm	

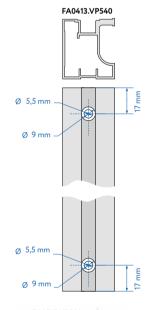
Panel Width Calculation According to the Material Type				
Panels type	Sign	Formula		
Chipboard, 10 mm	Lp	Lp= Ld - 60 mm		
Chipboard, 8 mm	Lp	Lp= Ld - 62 mm		
Glass / Mirror, 4 mm	Lp	Lp= Ld - 63 mm		

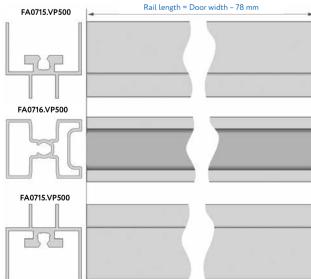
Dividing Rail

One dividing rail reduces height and width of the panel in possible combinations to the following values:				
Chipboard (10 mm) / Chipboard (10 mm)	Chipboard (8 mm) / Chipboard (8 mm) Miror (4 mm) / Mirror (4 mm)			
8 mm	10 mm	11 mm		
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)		
9 mm	9,5 mm	10,5 mm		

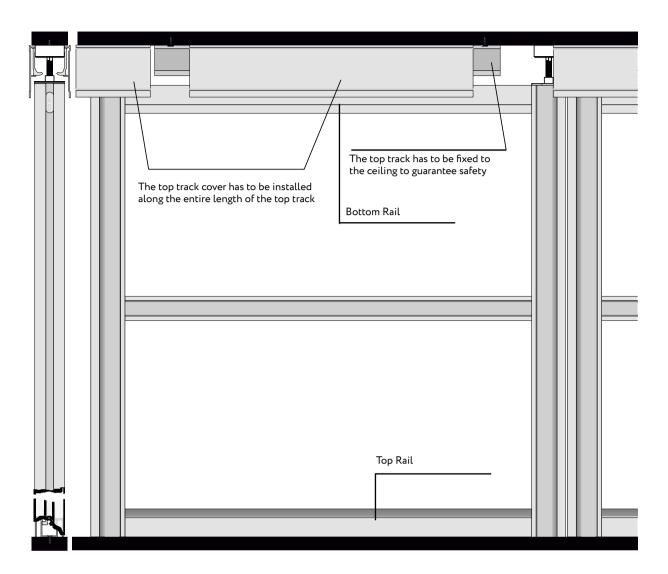
Fixed Partition System. Profile Length Calculation







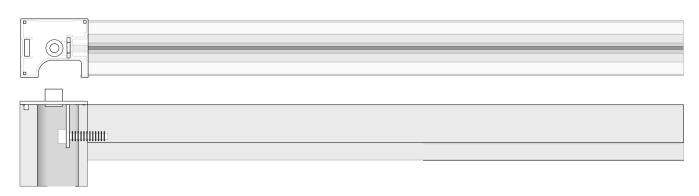
- 1 Calculation of the Door Height and the length of the stile Fusion.
- 2 The distance from the edge of the profile to the center of the hole for the assembly screw has to be 17 mm.
- 3 The hole size depends on the diameter of the assembly screw's head. The diameters of the holes: the inner hole 5,5 mm; the outer hole 9 mm.
- 4 Rail length calculation: L(rail) = L(door) 78 mm. The bottom, top and dividing rails have to be the same length.



U-profile (AS0460.VP540) - Rail length - 50 mm

Fixed Partition System. Assembly and Installation Guide

- 1 Attach the top rail to the panel.
- 2 Attach the bottom rail to the panel.
- 3 Mark hole locations on the stile Fusion. Drill the holes in the marked locations if you use a dividing rail. The diameters of the holes are the same as the ones for mounting the top and bottom rails. Attach the dividing rail to the panel.
- Install the stiles Fusion on the panel. Use a rubber mallet to attach the profiles to the panel. After all the profiles have been attached to the door, they have to be fixed with assembly screws through the prepared mounting holes. The force (torque) must not exceed 3,5 Nm.

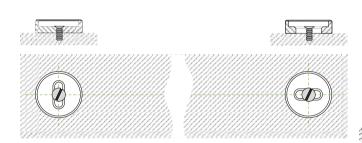


5 Install the adjustable legs with their decorative covers after the rails have been connected to the stiles Fusion.

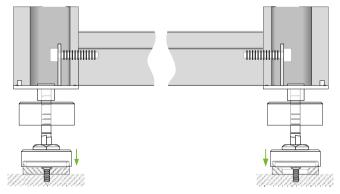
10 Install the fixed partition as shown in the picture.



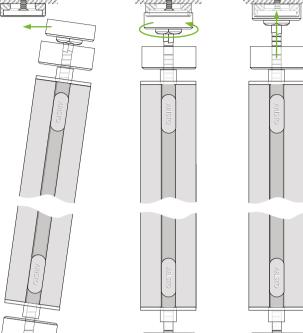
6 Mark the chosen locations on the floor with a pencil to place the positioners of the adjustable leg. Remove the fixed partition and fix the positioners to the floor.



7 Install the fixed partition so that the positioners are inside of the adjustable legs.



- 8 Use a spirit level to align the fixed partition vertically.
- **9** Mark the chosen locations on the ceiling with a pencil to place the positioners of the adjustable leg. Remove the fixed partition and fix the inserts to the ceiling.



Install the fixed partition so that the positioners are inside of the adjustable legs. At the same time adjust the height and the alignment of the partition.

- 1 Install the decorative covers on the adjustable leg.
- 13 For hiding the assembly holes on the stiles, use hole covers.





It is not allowed to use as panels the plate materials prone to bending.

Materials prone to bending: chipboard with a violation of production technology, any materials stored not on a flat surface or also transportable, MDF, materials with different back and front coatings, materials with adhesive coatings (glue warps the material), etc.

It is also important to take into account the operating conditions – temperature and humidity changes, high humidity, proximity of infrared radiation sources. A possible consequence of installing materials prone to bending is vertical or horizontal deformation of the door during operation.

NEW

GRACE System

The system is an ideal interior solution for dividing space with transparent or translucent partitions. The main advantage is the narrow vertical profile, only 12 mm wide. When opened, the doors are hidden completely one after another. The absence of a bottom track creates the effect of no obstacles on the floor. Thanks to modern rollers with a high-quality bearing system and a soft closer, the doors move easily, softly and silently. The GRACE system with glass inserts creates a feeling of lightness and space in the room.



Interior:

GRACE system Black Sandy Color Top Hung System

NEW

GRACE System Top Hung System

The main advantage of the top hung system is the absence of a bottom track, thanks to which the doors can be used as interior ones. There are two types of mounting – to the ceiling or to the wall. The maximum door weight is 60 kg. The system can be supplemented with a sequential or synchronous opening mechanism – by pulling one door, the second one moves automatically.

















Interior:

GRACE system Black Sandy Color Top Hung System



Stile GRACE

10 pcs per package



Bottom rail

10 pcs per package



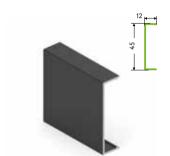
Top rail

10 pcs per package



Dividing rail

10 pcs per package



OP0739.VP540

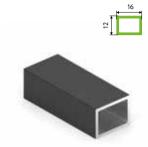
Vertical profile cover

10 pcs per package



OP0846.VP540

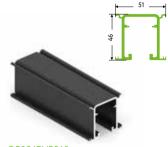
Decorative cover 10 pcs per package



OP0790.VP540

Adhesive divider

10 pcs per package



OP0847.VP540

Top track

10 pcs per package

GRACE System. Accessories

NEW



OP0012.VR000

Synchronous mechanism

In the set: roller - 2 pcs; left belt fastener - 1 pc; right belt fastener - 1 pc; belt - 10 m; screw - 2 pcs.
1 set per package
Color: black



OP0008.VR000

Soft closer GRACE

In the set: soft closer - 1 pc; mounting plate with screws - 1 pc.
1 set per package
Color: zinc



OP0005.VR000

Top hang

In the set: bracket - 2 pcs; washer with screw - 2 pcs; installation screw - 4 pcs. 30 sets per package Color: black



OP0011.VR000

Sequential mechanism

In the set: suspension - 2 pcs; washer with screw -2 pcs; installation screw - 4 pcs; left belt fastener -1 pc; right belt fastener -1 pc; belt -3 m; roller -2 pcs; screw M4x10 - 2 pcs; screw M4x8 - 2 pcs.

1 set per package

Color: black



OP0006.VP000

Top roller1 pc per package



OP0001.VR000

Vertical profile plug
In the set: lower - 2 pcs;
upper - 2 pcs.

In the set: lower - 2 pcs upper - 2 pcs. 30 sets per package Color: black



OP0010.VR000

Sequential system belt retainer

In the set: bracket - 1 pc; belt clip with plate - 1 pc; self-tapping screw - 2 pcs; screw - 2 pcs; installation screw - 2 pcs. 1 set per package Color: black



OP0002.VP000

Bottom roller

1 pc per package Color: black



OP0004.VP000

Top track suspension

In the set: bracket - 1 pc; nut - 2 pcs; screw - 2 pcs.
30 sets per package
Color: black



OP0003.VR000

Sequential mechanism roller

In the set: roller - 1 pc; screw - 1 pc. 1 set per package Color: black



OP0020.VP000

Bottom roller adjustment plate

1 pc per package Color: black



OP0009.VP000

Positioner for top hung system

30 pcs per package Color: black



OP0007.VP000

Top track end cover joint

In the set: corner - 1 pc; installation screw - 2 pcs.
30 sets per package
Color: black



AA0104.VM200

Weather Strip PU

Colors: white, grey, brown, black 200 m/roll



OP0430.VP000.ZN0EP.CH (4 x30 mm)

Self-tapping screw with countersunk head

300 pcs per package



AA0037.VP000

Overhead Handle

180x40x10 mm

Colors: silver matt, white matt, champagne matt, black matt, champagne glossy, gold glossy



AV0064.VM100, AV0063.VM100, AV0069.VM100

Gasket U shape, PVC, low, 4 mm, 5 mm, 8 mm

Color: transparent, black 100 m/roll



AA0956.VM200

Weather Strip, 9×5

Height - 5 mm, Width - 9 mm, 200 m/roll



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll

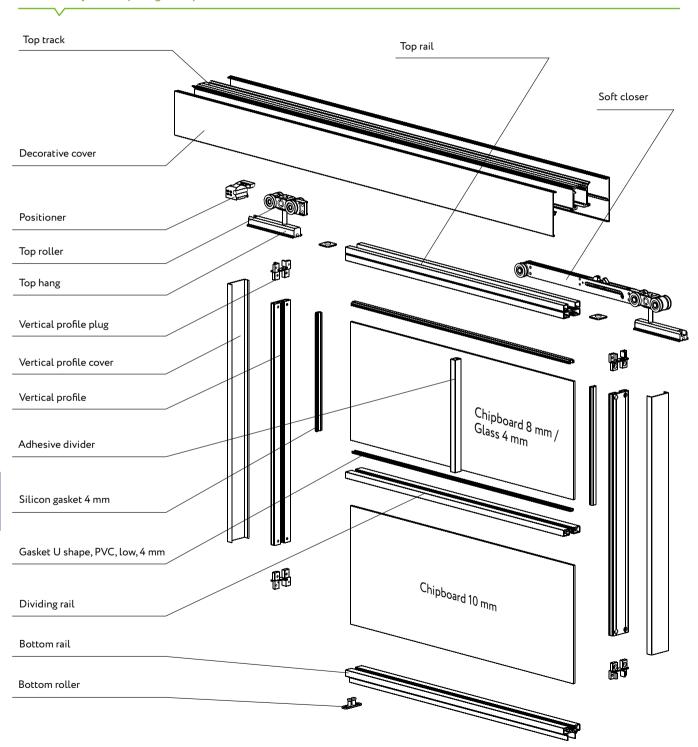


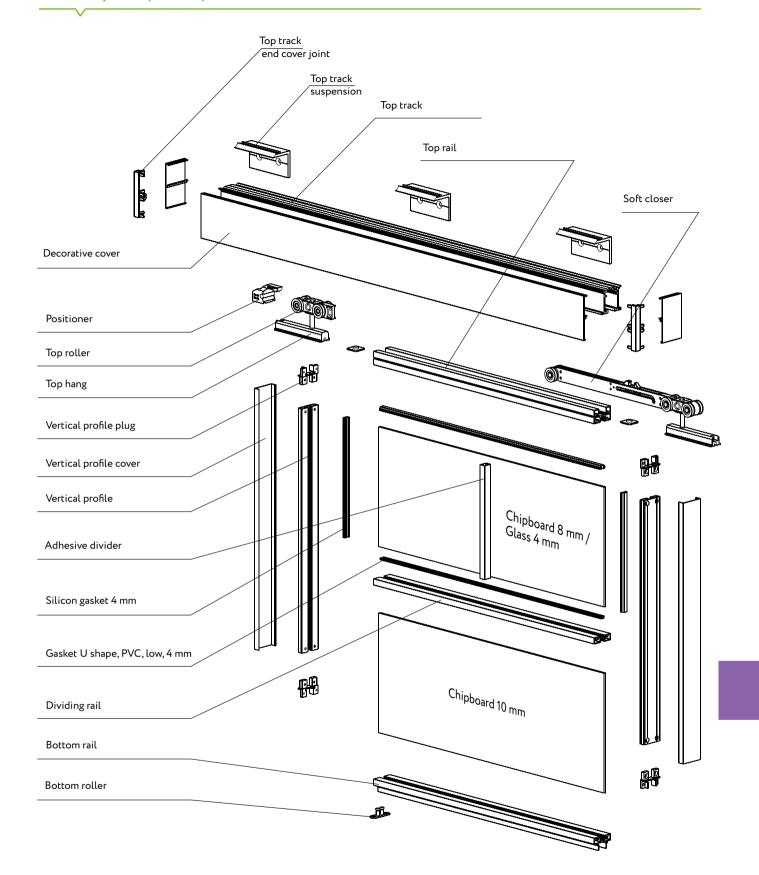
Recommended sizes and weights of doors and partitions				
	Door height, mm	Door width, mm	Door weight, kg	
Top hung sliding partition with soft closer*	up to 3200	600-1200	up to 60	
Top hung sliding partition w/o soft closer*	up to 3200	500-1200	up to 60	

 $^{{}^{\}star}\text{The permissible height-to-width ratio for sliding doors and partitions is no more than 4/1 (the recommended one is 3/1)}$

The minimal width of the door for installing one soft closer is 600 mm. The minimal width of the door for installing two soft closers is 900 mm. For installing top hung system with the synchronous opening mechanism and total weight of doors less than 80 kg use 1 soft closer. If the weight of doors is more than 80 kg, use two soft closers in one direction.

Door assembly scheme (ceiling mount)

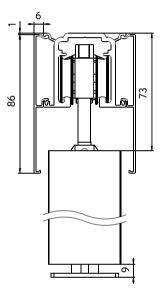




Door sizes calculation according to the doorway parameters for sliding system			
Name	Sign	Formula	
Door height / Vertical profile cover	Hd	Hd = Hdw - 82 mm	
Vertical profile	H prof	Hprof = Hdw - 32 mm	

Door width calculation			
Mode	Top view	Door width w/o weather strip	Door width w/ weather strip
Single-door wall-mounted	Ld D	Ld = Ldw + 24 mm	Ld = Ldw + 24 mm
Two-door wall-mounted	Ld D	Ld = Ldw/2 + 12 mm	Ld = (Ldw - 10 mm)/2 + 12
Two-doors in the doorway	Ld Ldw	Ld = (Ldw + 12 mm)/2	Ld = (Ldw + 2 mm)/2
Sequential opening, rollback behind the doorway	Ldw Ldw Ldw	Ld = (Ldw + 12x(N - 1) + 12 mm)/N	Ld = (Ldw + 12x(N - 1) + 7 mm)/N
Sequential opening in the doorway	Ldw	Ld = (Ldw + 12x(N - 1))/N	Ld = (Ldw + 12x(N - 1) - 10 mm)/N
Four-doors in the doorway	Ld Ldw	Ld = (Ldw. + 24 mm)/4	Ld = (Ldw + 9 mm)/4

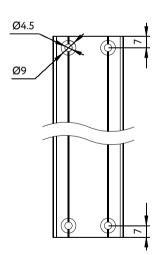
Name	Sign
Doorway height	Hdw
Doorway width	Ldw
Door height	Hd
Door width	Ld
Panel height	H ip
Panel width	Lip
Length of top (dividing, bottom) rails	Lr
Number of doors	N
Profile height	Hprof



Horizontal profiles length calculation			
Name Sign Formula			
Length of top (dividing, bottom) rails	Lr	Lr = Ld – 24 mm	

Calculation of panel height according to the type of panel			
Panel type	Sign	Formula	
Chipboard, 10 mm	Hip	Hip = Hd - 33 mm	
Chipboard, 8 mm	Hip	Hip = Hd - 35 mm	
Glass/mirror, 4 mm	Hip	Hip = Hd - 36 mm	

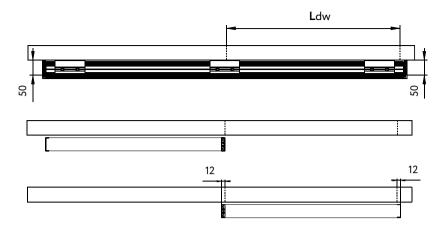
Calculation of panel width according to the type of panel				
Panel type	Sign	Formula		
Chipboard, 10 mm	Lip	Lip = Ld - 8 mm		
Chipboard, 8 mm	Lip	Lip = Ld - 10 mm		
Glass/mirror, 4 mm	Lip	Lip = Ld - 11 mm		

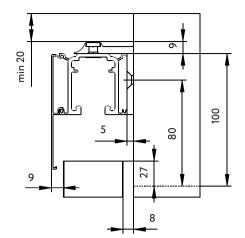


Dividing rail

One dividing rail reduces height and width of the panel in the possible combinations by the following values:			
Chipboard (10 mm) / Chipboard (10 mm) Chipboard (8 mm) / Chipboard (8 mm) Mirror (4 mm) / Mirror (4 mm)			
2 mm	4 mm	5 mm	
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)	
3 mm	3.5 mm	4.5 mm	

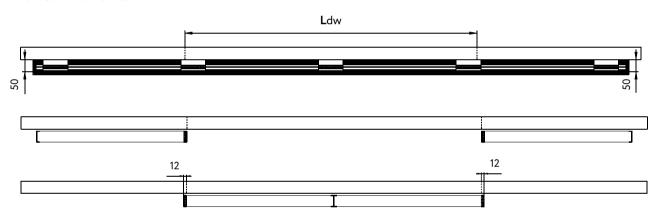
Single-door wall-mounted





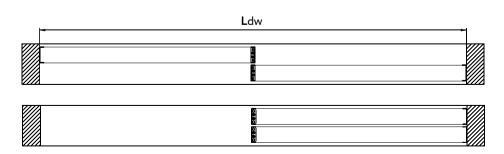
Top track /decorative cover width = 2xLdw +36 mm (1 pc each)Cover width = 50 mm (2 pcs)

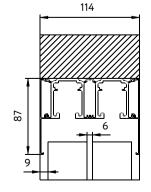
Two-door wall-mounted



Top track /decorative cover width = 2xLdw + 24 mm (1 pc each) Cover width = 50 mm (2 pcs)

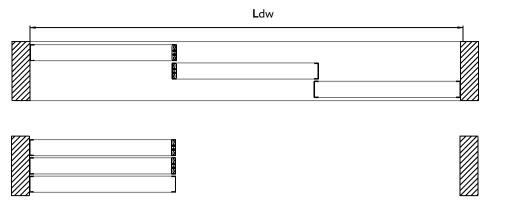
Two-doors in the doorway

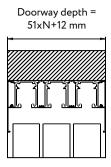




Top track /decorative cover width = Ldw

Sequential opening (doors in the doorway)

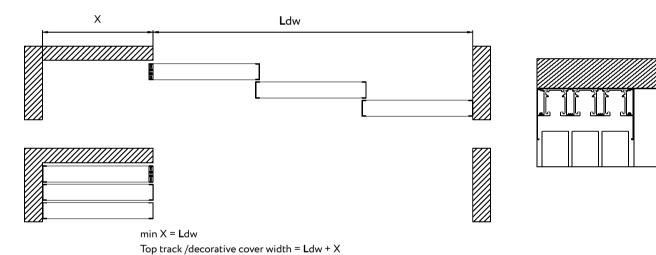




Top track /decorative cover width = Ldw

There is shown the installation of three doors, the last door is active. The number of doors for this installation option is not limited. The last door can be active or stationary.

Sequential opening (rollback behind the doorway)



There is shown the installation of three doors. The number of doors for this installation option is not limited.

Four-doors in the doorway

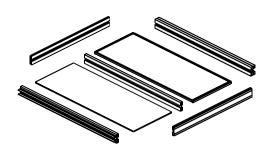


Top track /decorative cover width = Ldw

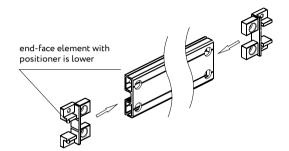
There is shown the installation with all doors active. The outer doors can be stationary.

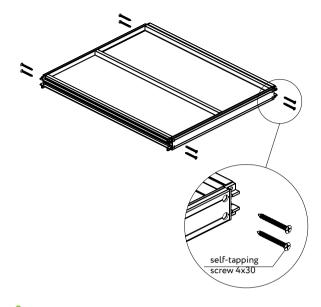
Out the profile and the insert according to the design using the calculation table. After this, place the appropriate gasket on the door insert with a thickness of 4 mm or 8 mm.

3 Place all the profiles on the insert. Fix the vertical profile to the frames with 4x30 self-tapping screws.



2 Drill the vertical profile and install the end piece into the edges.





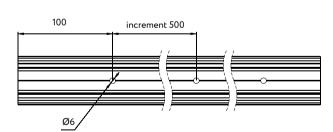


We recommend tightening all horizontal frames with a vertical profile.

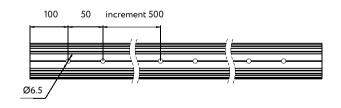
Door installation

1 Mark and drill holes in the track.

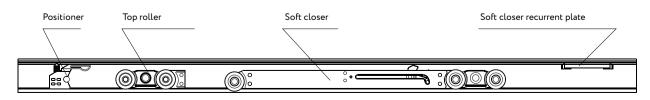
Mounting in the opening



Wall mounting

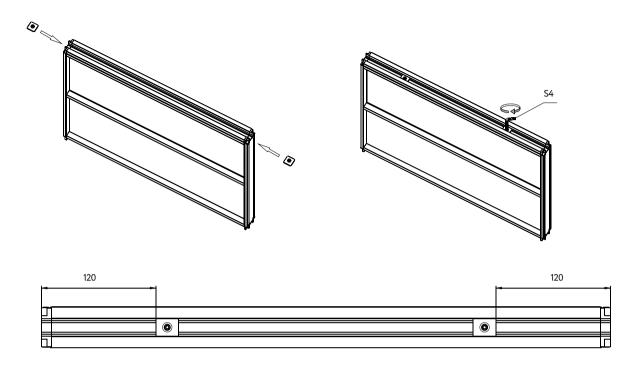


2 Place the accessories into the track and secure the track to the wall. The positioner is installed on the side of the door where there is no soft closer.

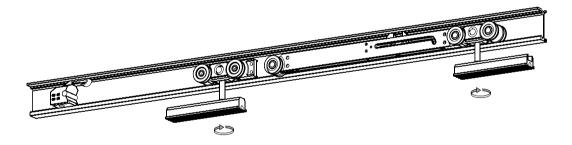




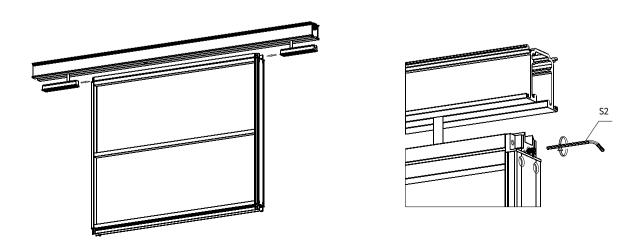
 $\ensuremath{\mathbf{3}}$ Install and secure the fastening positioners for the top roller in the upper door frame with a hex key.



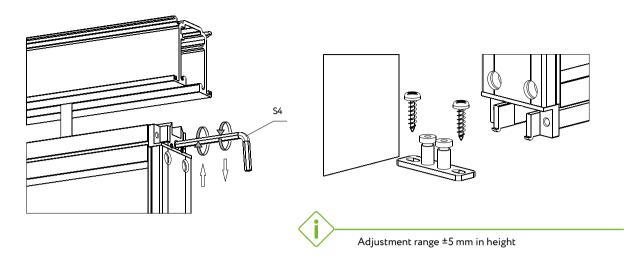
4 Screw the top roller mounts a few turns into the accessories in the top track. Leave in the position as shown in the picture.



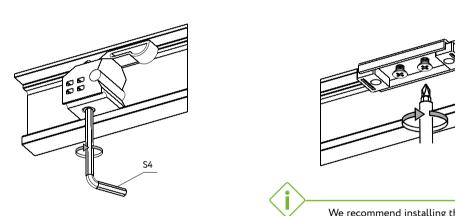
6 Place the fasteners into the upper door frame. If necessary, lift the edge of the door. Secure the fasteners with the set screws using a hex wrench.



6 Adjust the door height. Mark and screw the bottom roller to the floor. The position of the roller is shown in the design installation options.

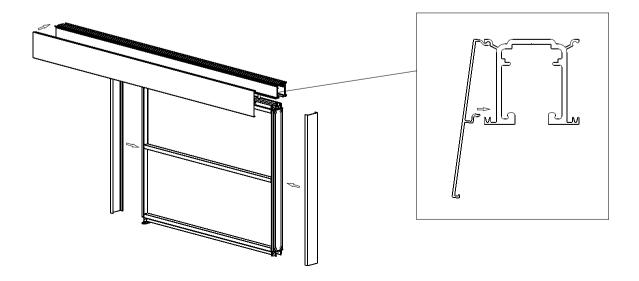


7 Fix the positioner and the soft closer recurrent plate in the track, having previously determined their position.

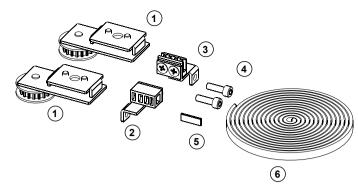


We recommend installing the recurrent plate after fixing the track.

8 Put on the decorative covers of the vertical profile and the top track cover.

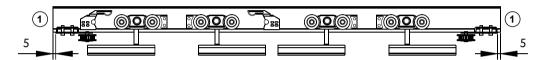


- 1. Side pulley for the track
- 2. Belt connector
- 3. Belt retainer
- 4. Screws
- 5. Plate
- 6. Belt



1 Place the accessories into the track. Fix the track to the ceiling or wall.

Doors without soft closer





For doors without a soft closer with a synchronous opening mechanism, the blind zone when opening doors is 25 mm.

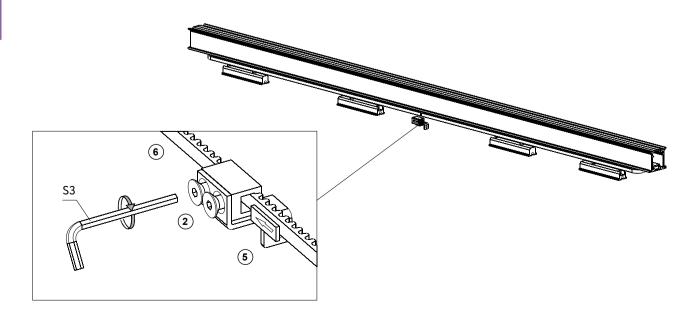
Doors with soft closer



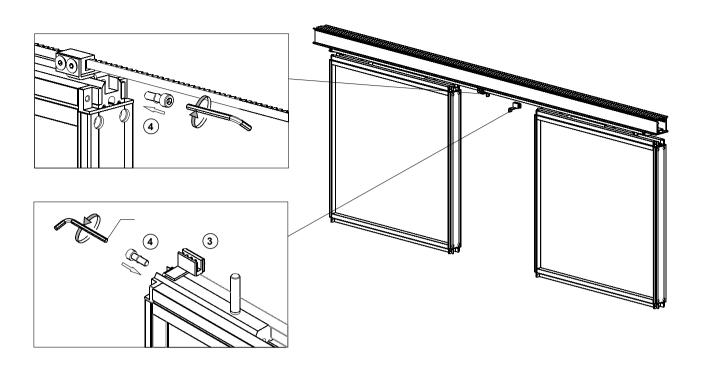


Be sure to cock the soft closer before installation in the track.

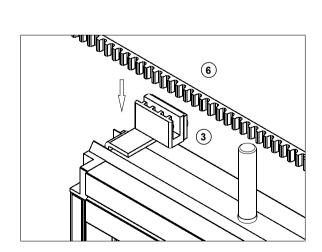
2 Pass the belt around the rollers, cut off the required amount and secure both edges of the belt in the retainer using a plate. The belt is clamped in the retainer without overlapping.

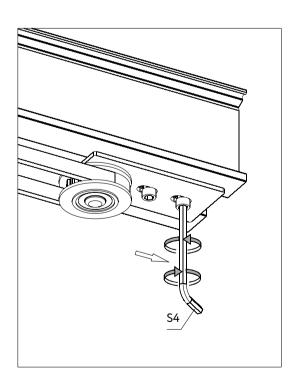


3 Hang and adjust doors. Fix the two belt retainers to the mortgages.



4 Position the doors in the center and place the belt inside the connector. If necessary, adjust the belt tension by moving the roller. Adjust soft closers, positioners and install decorative covers.





NEW

GRACE System Fixed Partition

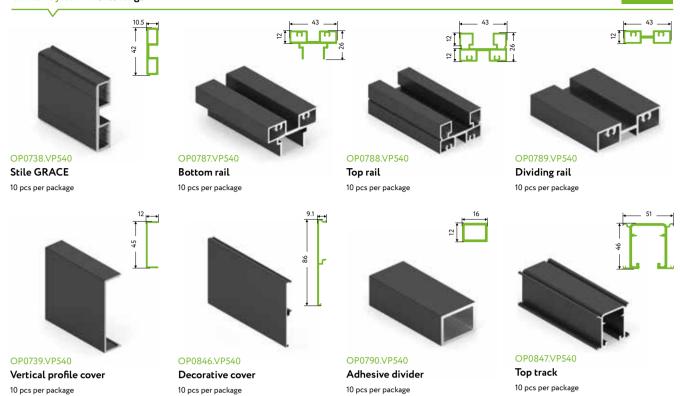
The system is suitable for dividing space and zoning rooms. The partition is attached between the floor and the ceiling, is quickly installed without damaging the walls and can be easily moved or dismantled. The design serves as a mobile wall, is safe and practical.















OP0013.VR000

Fixed partition kit

In the set: bottom mortgage - 2 pcs; top mortgage - 2 pcs; top plate - 2 pcs; bottom plate - 2 pcs; key - 1 pc. 30 sets per package Color: black



OP0001.VR000

Vertical profile plug

In the set: lower - 2 pcs; upper - 2 pcs. 30 sets per package Color: black



AA0084.VM100

Silicon Gasket U Shape, Multi-purpose

Colors: black, transparent 4 mm, 100 m/roll



AA8884.VM200, AA8885.VM240, AA8886.VM250, AA8888.VM320

Silicon Gasket U Shape

4 mm - 200 m/roll 5 mm - 240 m/roll 6 mm - 250 m/roll 8 mm - 320 m/roll



AV0064.VM100, AV0063.VM100, AV0069.VM100

Gasket U shape, PVC, low, 4 mm, 5 mm, 8 mm

Color: transparent, black 100 m/roll



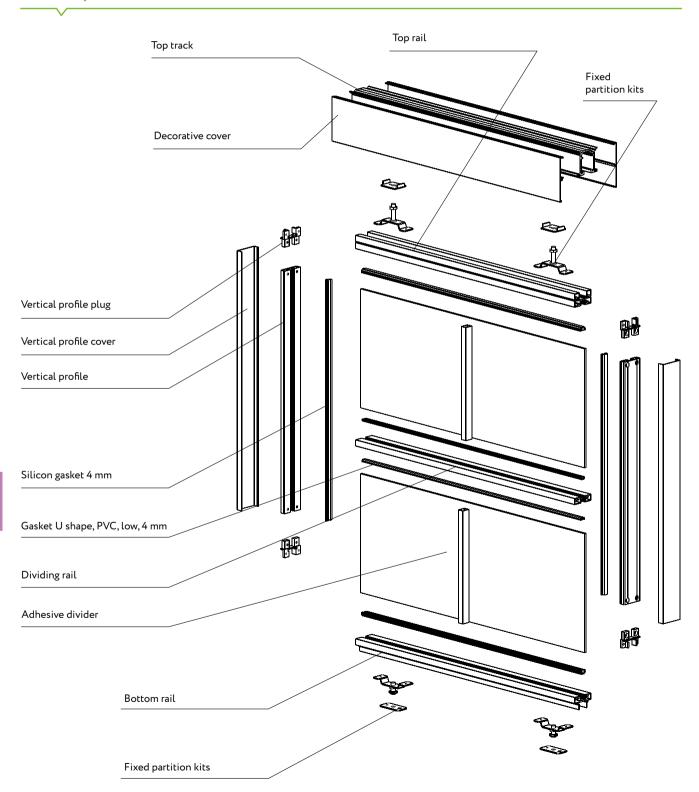
OP0430.VP000.ZN0EP.CH (4 x30 mm)

Self-tapping screw with countersunk head

300 pcs per package

Recommended sizes and weights of doors and partitions			
Door height, mm Door width, mm Door weight, kg			
Fixed partition	up to 3200	up to 1200	up to 50

Door assembly scheme



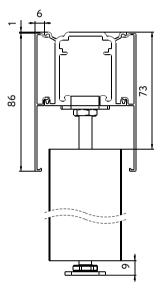
Door sizes calculation according to the doorway parameters for sliding system			
Name Sign Formula			
Door height / Vertical profile cover	Hd	Hd = Hdw - 82 mm	
Vertical profile	H prof	Hprof = Hdw - 32 mm	
Door width	Ld	Ld = Ldw	

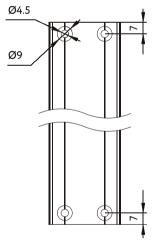
Horizontal profiles length calculation			
Name	Sign	Formula	
Length of top (dividing, bottom) rails	L r	Lr = Ld – 24 mm	

Calculation of panel height according to the type of panel				
Panel type	Sign	Formula		
Chipboard, 10 mm	H ip	Hip = Hd - 33 mm		
Chipboard, 8 mm	H ip	Hip = Hd - 35 mm		
Glass/mirror, 4 mm	H ip	Hip = Hd - 36 mm		

Calculation of panel width according to the type of panel			
Panel type	Sign	Formula	
Chipboard, 10 mm	Lip	Lip = Ld - 8 mm	
Chipboard, 8 mm	Lip	Lip = Ld - 10 mm	
Glass/mirror, 4 mm	Lip	Lip = Ld - 11 mm	

Doorway height Hdw Doorway width Ldw Door height Hd Door width Ld Panel height Hip Panel width Lip Length of top (dividing, bottom) rails Lr Number of doors N Profile height **H**prof

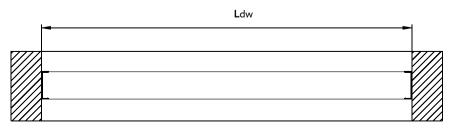




Dividing rail

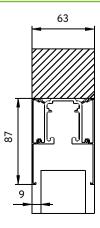
One dividing rail reduces height and width of the panel in the possible combinations by the following values:				
Chipboard (10 mm) / Chipboard (10 mm)	Chipboard (8 mm) / Chipboard (8 mm)	Mirror (4 mm) / Mirror (4 mm)		
2 mm	4 mm	5 mm		
Chipboard (10 mm) / Chipboard (8 mm)	Chipboard (10 mm) / Mirror (4 mm)	Chipboard (8 mm) / Mirror (4 mm)		
3 mm	3.5 mm	4.5 mm		

Installation option

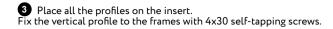


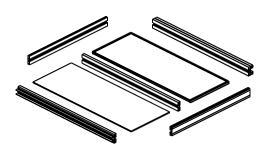
Top track /decorative cover width = Ldw

There is shown the installation of one door. The number of doors in the doorway is not limited.

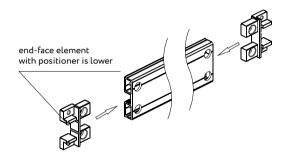


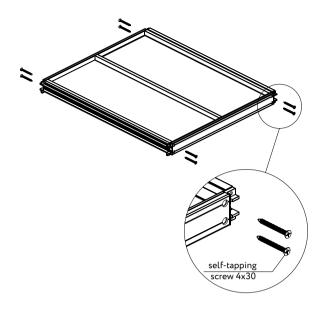
① Cut the profile and the insert according to the design using the calculation table. After this, place the appropriate gasket on the door insert with a thickness of 4 mm or 8 mm.





2 Drill the vertical profile and install the end piece into the edges.



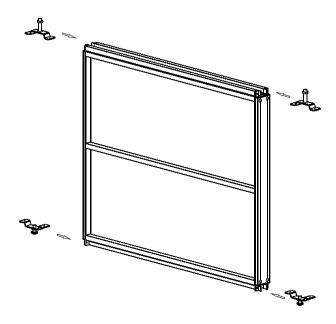


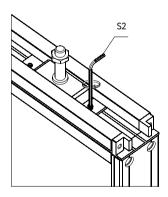


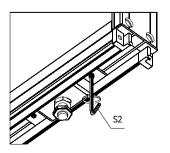
We recommend tightening all horizontal frames with a vertical profile $% \left(1\right) =\left(1\right) \left(1$

Door installation

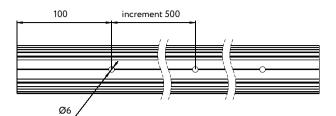
1 Place the accessories into the top and bottom rails. Fix them in a random location closer to the edge of the door.



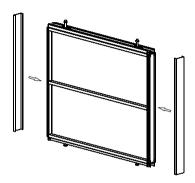




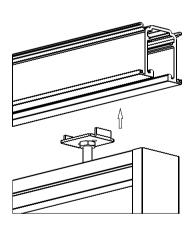
Mark and drill holes in the track. Fix the track to the wall.

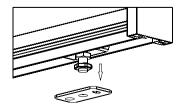


3 Put on the decorative covers of the vertical profile.

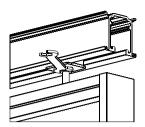


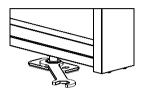
4 Place recurrent plates on the top screws and slide the door into the track. Place the lower flat recurrent plates under the bottom screws.



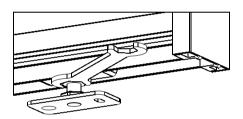


Place the door in the opening. Adjust the height using a special key. Mark and secure the bottom recurrent plate.

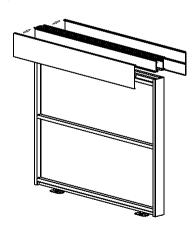




After re-installing the door and making final adjustments to the door, secure the nut at the bottom.



Put on the top track covers.





Shelf System

A very stylish and durable aluminum system, made up with a set of profiles and fasteners.

It can serve as a display shelf in the living room or the hallway. The shelf can also be used for zoning the available space or as a smart addition to walk-in wardrobes.



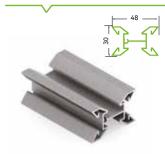






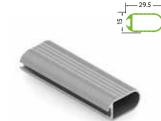
Interior: Black Sandy Color Shelf System

Shelf System. Profile Range



SA0195.VP540

Bearing Profile 6 pcs per pack



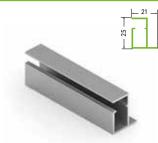
SA0198.VP540 Clothes Rod

20 pcs per pack



SA0199.VP540

Shoe Rack Rod 20 pcs per pack



SA0196.VP540

Shelf Profile 20 pcs per pack

Recommendation:

All anodizing and powder coating colors from Standard System EXW China are available.

Shelf System. Accessories



SA0020.VP000

Leveler

The set includes: Leveler, Adjustment Element with Screw, Adjustment Ferrule (Plastic)
100 pcs in the pack



SA0032.VP000

Wall Mount

150 pcs in the pack



SA0023.VP000

Shelf Profile Clamp

The set includes: Shelf Profile Clamp, Screw -1 pc., Internal Screw -1 pc.
150 pcs in the pack



SA0021.VP000

Clothes Rod Support

The set includes: Clothes Rod Support, Screw - 1 pc., Internal Screw - 1 pc. 300 pcs in the pack



SA0029.VP000

Connector 90° for Bearing Profile

130 pcs in the pack



SA0026.AR000

Shoe Rack Brackets

The set includes: Screw - 1 pc., Internal Screw - 1 pc. Support for the Rack.
30 pcs in the pack



SA0030.VP000

Bearing Profile End Cover

100 pcs in the pack



SA0022.VR000

Shelf Profile End Covers

The set includes 2 pcs (1 right + 1 left). For one shelf two sets are needed. 500 pcs in the pack



Clothes Rod Gasket

Colors: grey, black 200 m / roll



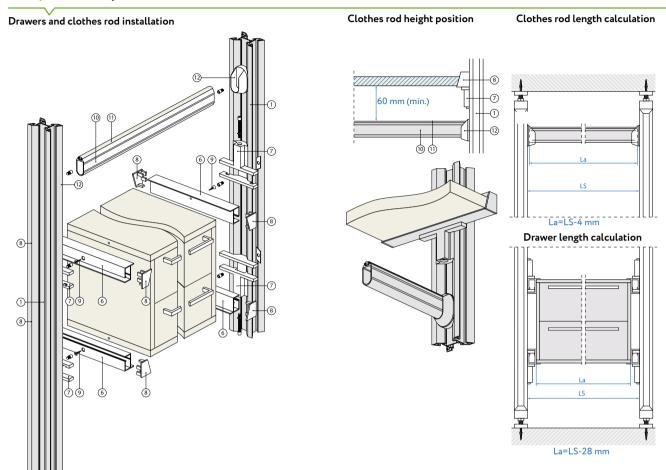
SA0262.AR00

Shoe Rack Rod End Covers

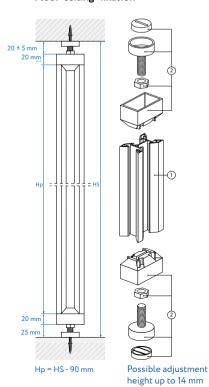
2 pcs in 1 set

Permissible sizes and loads		
Section width between bearing profiles (LDSP 16 mm)	up to 900 mm	
Shelf depth	up to 600 mm	
Load on a pair of shelf profile	up to 25 kg	
Load on a shoe rack rod	up to 10 kg/m	

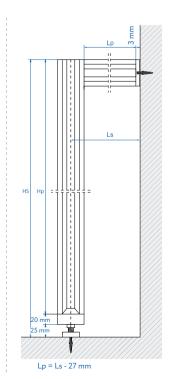
Shelf System. Assembly and Installation Guide



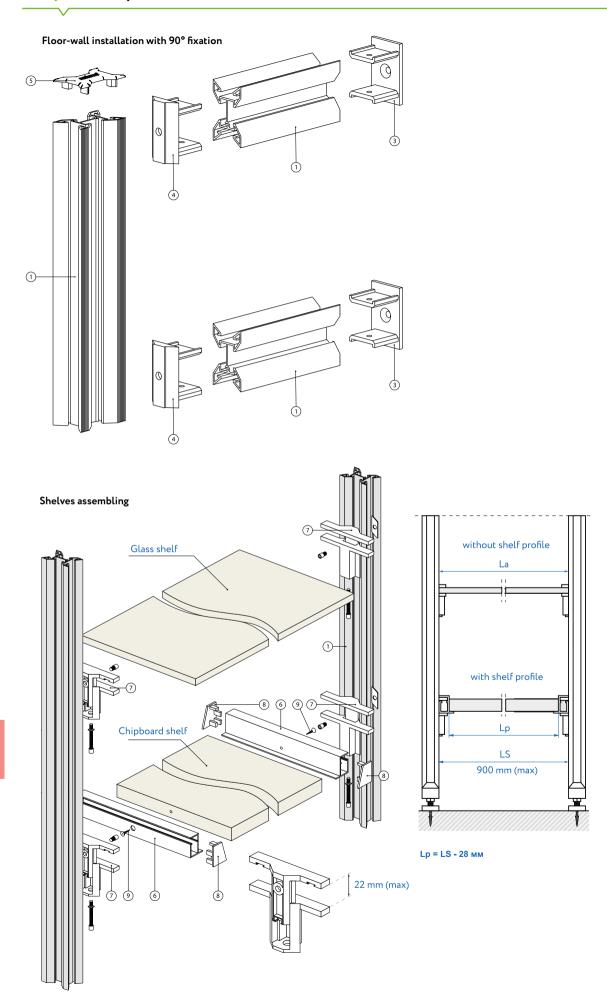
"Floor-ceiling" fixation



"New wall" fixation

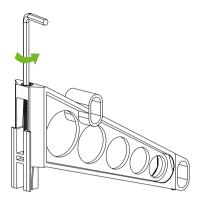


- 1. Bearing Profile
- 2. Leveler
- 3. Wall Mount
- 4. Connector 90° for bearing profile
- 5. Bearing Profile End Cover
- 6. Shelf Profile
- 7. Shelf Profile Clamp
- 8. Shelf Profile End Covers
- 9. Screw
- 10. Clothes Rod
- 11. Clothes Rod Gasket
- 12. Clothes Rod Support

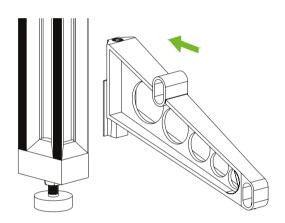


Shoe Rack Bracket Installation

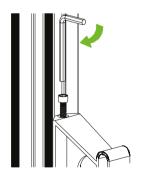
1 Pre-fix the screw with 2-3 turns only.



2 Connect the bracket to the profile.

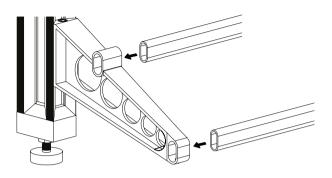


3 Finish by fixing the screw until it is not loose anymore.

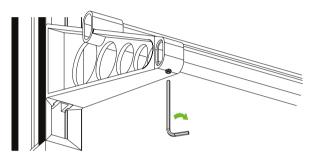


Shoe Rack Rod Installation

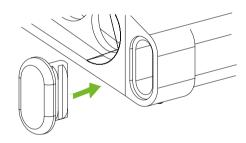
1 Insert two Shoe Rack Rods in the designated holes of the bracket.



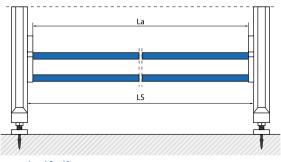
2 Fix the lower rod with a screw.



3 Insert the end covers in the designated holes of the shoe rack brackets.



Length Calculation for the Shoe Rack Rod





QB System

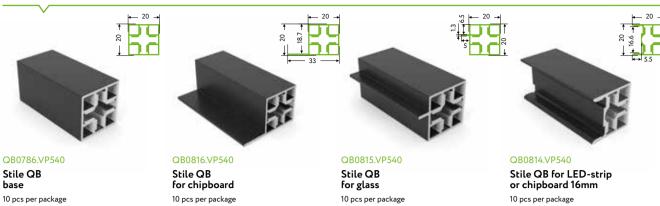
profile and a patented universal cubic connector.

QB is a unique system because there is used a single universal profile connector, which fully replaces plenty of fittings used in other systems.

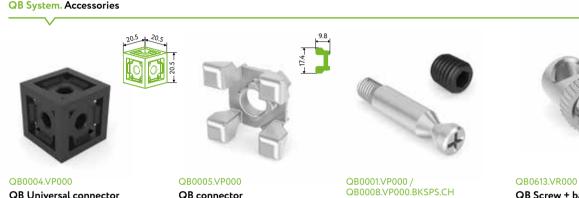
The special cross-sectional shape of the profiles and their variety make it possible to create plenty of options for furniture designs.

The possibility of integrating lighting into a profile awakens imagination and inspires the creation of unique products.

QB System. Profile range



NEW **QB System.** Accessories



QB Universal connector for profile

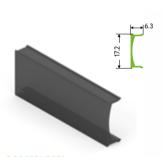
10 pcs per package

QB connector QB Tapered tie rod M6x34/ QB Conical tie screw M6x8, S3 150 pcs per package Color: zinc

100 pcs per package Color: zinc



QB Screw + barrel for screw tie M6x13 1 pc per package Color: zinc



QB0075.VP270 **QB** Profile diffuser 1 pc per package



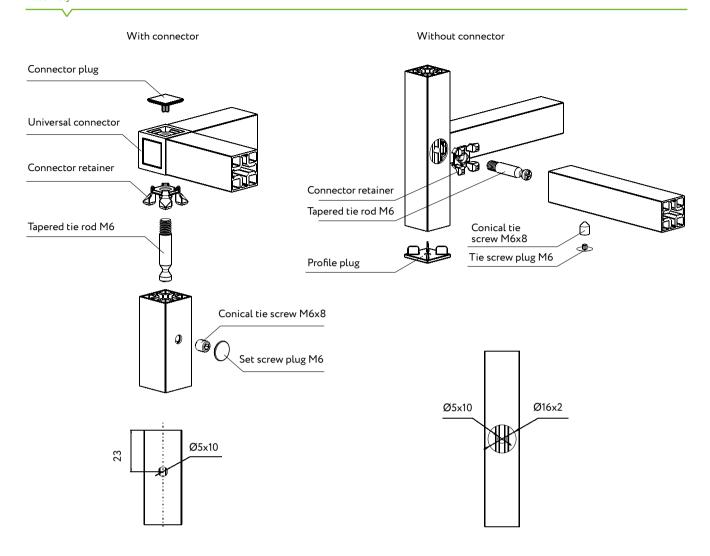
QB Profile plug 100 pcs per package



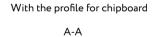
QB0002.VP000 **QB** Connector plug 100 pcs per package



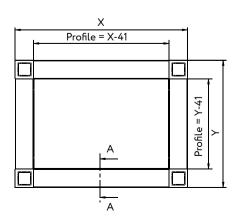
QB Set screw plug M6 100 pcs per package



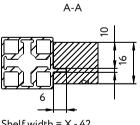
Chipboard filling 16 mm



Shelf width = X - 42Shelf depth = Y - 42

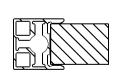


With the profile for glass



Shelf width = X - 42Shelf depth = Y - 41

With the profile for LED-strip A-A

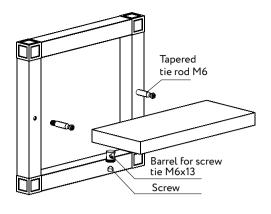


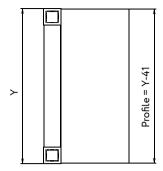
Shelf width = X - 42Shelf depth = Y - 30

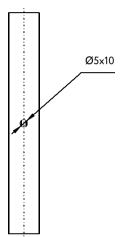
Technical information

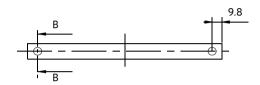
Recommended dimensions and loads			
Height of one cell of the floor structure	150 mm - 600 mm		
Depth of one cell of the floor structure	150 mm - 600 mm		
Width of one cell of the floor structure	150 mm - 900 mm		
Load on a shelf of the floor structure	up to 15 kg		
Height of one cell of the suspended structure	150 mm - 500 mm		
Depth of one cell of the suspended structure	150 mm - 400 mm		
Width of one cell of the suspended structure	150 mm - 900 mm		
Total load on the suspended structure	up to 20 kg		

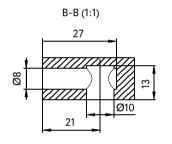
Option with conical tie





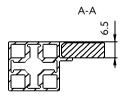




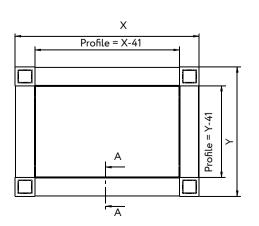


Glass filling

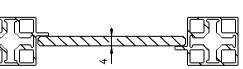
Option with the profile for glass on two sides



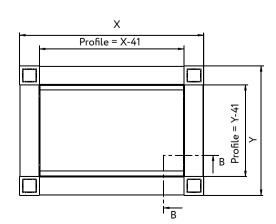
Shelf width = X - 42 Shelf depth = Y - 42

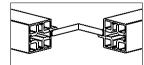


Option with the profile for glass on four sides



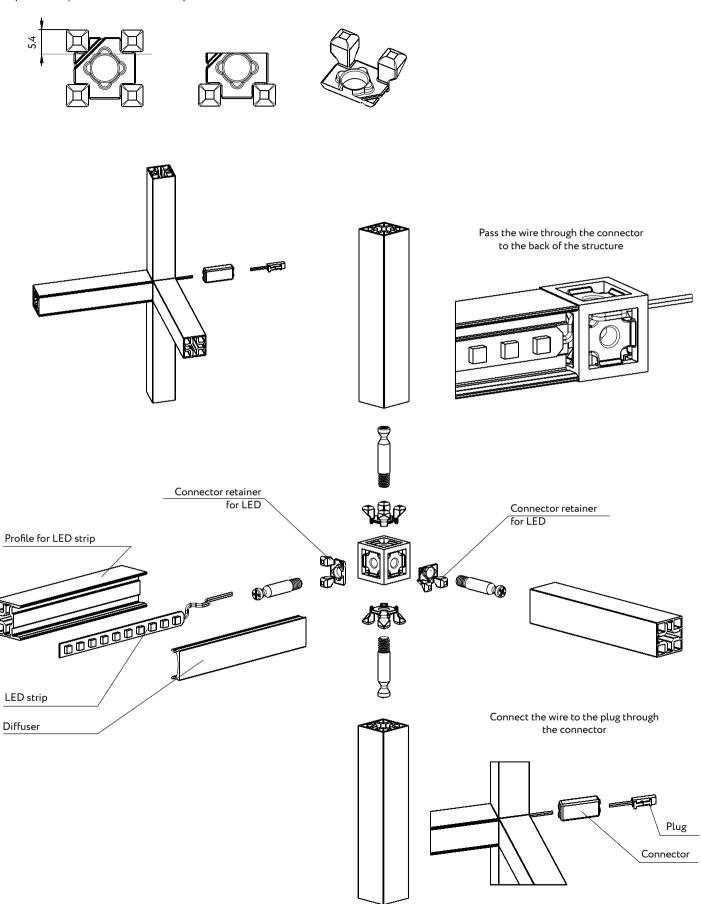






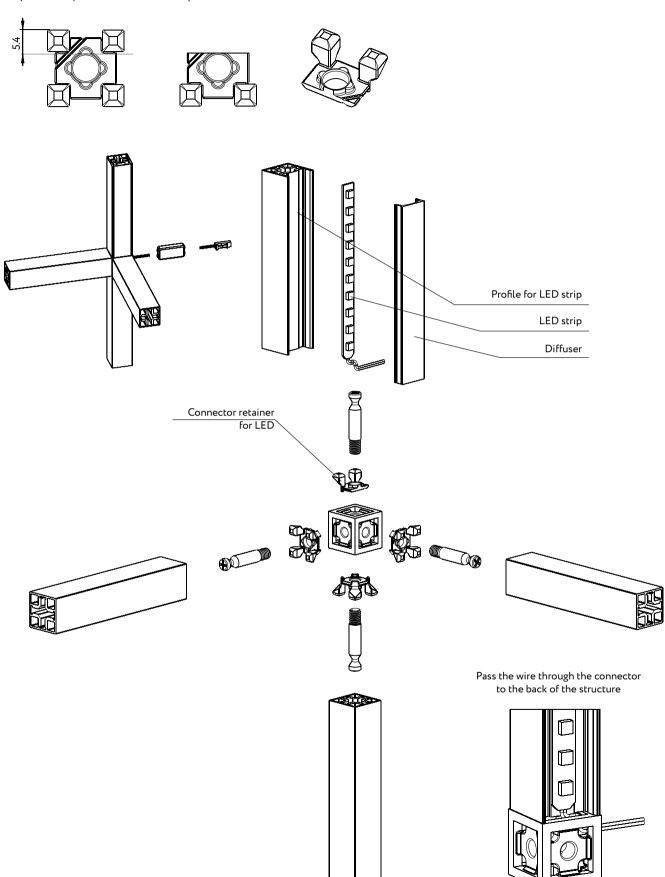
Fixing the LED strip on the side profile

Prepare the required amount of LED strip fasteners



Fixing the LED strip to the back profile

Prepare the required amount of LED strip fasteners



Storage System

Offers a convenient, functional, adjustable and stylish solution to store clothes in various rooms. The system adjusts to any project and easily customizes for different dimensions and locations.

A wide range of interchangeable elements favors various usage of the system: Walkin closets, garages, loggias, niches and sets with built-in sliding door cabinets.

To reach a stylish and modern touch, we recommend you try our Storage System in matt black.





Storage System



Interior: Aristo Storage System Black Color Wooden Decor: Dark

ARISTO Order Formula





HOW TO CHOOSE ARISTO STORAGE SYSTEM?

Choose the Most Suitable Mounting for Your Project:

Top-hung Configuration:

Simple and quick installation: just drill a few holes! The basic component of the system is the (horizontal) Bearing Track WA0285. This is the only element in this type of mounting that is mounted to the wall directly. The (vertical) Top-hung Rails WA0284 hang on the Bearing Track. All the various elements (brackets, shelves, pull-out racks, etc.) are attached to the Tophung Rails. This is the most simple and most popular type of installation, with minimal damage to the walls: ideal for rented housing.

Wall-mounting:

■ For Non-standard Locations

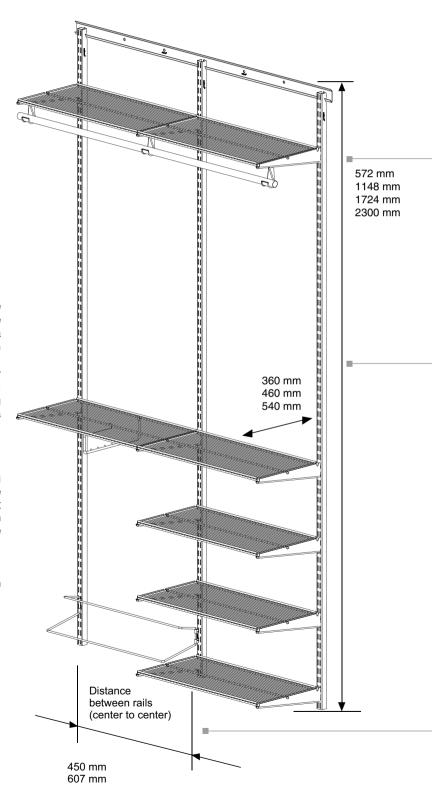
In this type of mounting the weight is carried by the (vertical) Wall-mount Rails WA0283. They are directly mounted to the wall without using a (horizontal) Bearing Track WA0285, only with screws. Such a solution is preferable in non-standard locations, i.e. walls with irregular protrusions, pipes, in the attic, under a staircase; wherever the installation of a (horizontal) Bearing Track is not possible. An additional advantage is the overall cost reduction of the storage system.

Side Mounting:

■ For Cabinets

Not even enough space to install the rails? You can use our special Side Holders for the installation in cabinets and narrow niches. Just fix the Side Holders on the side walls and attach the fixed or the pull-out elements in the same way as with the brackets.

The installation of elements (brackets, shelves, pull-out racks, etc.) to the rails is identical in both different configurations.



Are you looking for a perfect storage system? Here is what you need: Aristo Storage System. Design your or your customer's project according to its unique features and requirements.

2

Choosing the Dimensions:

Height:

572, 1148, 1724 or 2300 mm

The height of your project is determined by the length of the rails. Keep in mind, you always have the opportunity to reduce the length, sawing off part of the rail with a hacksaw.

Depth: 360 mm.

460 mm or 540 mm

360 mm - ideal for shallow niches and grooves;

460 mm – standard and most popular

540 mm – the maximum possible depth, convenient for upper shelves and storage of large items.

For your convenience, we have introduced the concept of "Series" within our Storage System. Each series defines itself through its distinct depth: The depth can be 360, 460 or 540 mm (i.e., Series 360, Series 460 and Series 540). All shelves and elements follow this logic. You may choose the most convenient series for your project. More details you find on the following pages.

Section Width:

450 mm and 607 mm

The section width is determined by the elements you choose. If you choose steel elements, then the distance between the rails (center to center) is 450 mm or 550 mm, if you choose wooden decor elements you need 607 mm instead.

3

Selecting a Suitable Design:

Pragmatism and simplicity for outbuildings and utility rooms: white, metallic, black.

We also recommend steel in matt black for modern and elegant loftstyle interior architecture.



Warmth and coziness for a walk-in closet, a bedroom or any other place inside your home: with wooden decors in wood light, wood dark and wood white







4

Choosing Suitable Elements

Please see the following pages for details.

Flexible Dimensions:

30 to 1830 mm

If widths of 450 or 607 mm are not convenient for your particular project, you may choose the dimensions freely. We offer shelves and rods of different dimensions. You can also cut parts as short as needed.







Metallic

Storage System. Baskets for Racks, Cabinets and Shelfs



WA0271.VP008

Basket 85 mm 527×427×85 mm 10 pcs per pack Colors: Metallic, White, Black



WA0391.VP008

Basket 85 mm

369x427x85 mm 1/10 pcs per pack Colors: Metallic, White, Black



WAU272.VPU18

White

Basket 185 mm 527×427×185 mm 8 pcs per pack Colors: Metallic, White, Black



WA0392.VP018
Basket 185 mm

369×427×185 mm

1/10 pcs per pack Colors: Metallic, White, Black



WA0273.VP028

Basket 285 mm 527×427×285 mm 6 pcs per pack Colors: Metallic, White, Black



WA0322.VR045

Linings for Wire Basket, L=450, Metallic

10×445×45 mm 10/50 pcs per pack Colors: Metallic



WA0322.VR035

Linings for Wire Basket, L=350, Metallic

10×345×45 mm 10/50 pcs per pack Colors: Metallic

Storage System. Top-hung Mount



WA0487.VP190

Bearing Track H27, L=1909

1909x10x27 mm 1/6 pcs per pack Colors: Metallic, White, Black



WA0487.VP130

Bearing Track H27, L=1300

1300x10x27 mm 1/6 pcs per pack Colors: Metallic, White, Black



WA0366.AP045

Bearing Track Cover, L=450

450x11.2x29 mm 1/6 pcs per pack Colors: Metallic, White, Black



WA0366.AP060

Bearing Track Cover, L=607

607x11.2x29 mm 1/6 pcs per pack Colors: Metallic, White, Black

Storage System. Universal Rail



WA0397.VP057

Universal Rail L=572

17x25x572 mm 1/6 pcs per pack Colours: Metallic, White, Black



WA0397.VP114

Universal Rail L=1148

17x25x1148 mm 1/6 pcs per pack Colours: Metallic, White, Black



WA0397.VP172

Universal Rail L=1724

17x25x1724 mm 1/6 pcs per pack Colours: Metallic, White, Black



WA0397.VP230

Universal Rail L=2300

17x25x2300 mm 1/6 pcs per pack Colours: Metallic, White, Black





Side Holders

Side holders are fixed on the side walls of a cabinet. The are suitable for all elements mounted on brackets.



WA0353.VR036

Side Holders, Series 360

310×33.5×8.9 mm 1/20 pcs per pack Colors: Metallic, White, Black



WA0353.VR046

Side Holders, Series 460

415×33,5×8,9 mm 1/20 pcs per pack Colors: Metallic, White, Black



WA0353.VR054

Side Holders, Series 540

500×33.5×8.9 mm 1/20 pcs per pack Colors: Metallic, White, Black



Storage System 450

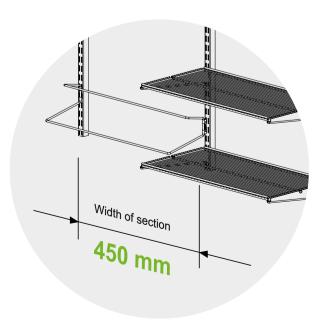
NEW

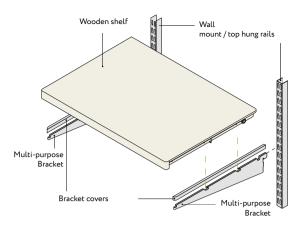
The new functional details for Storage System 450 mm wide favor for more various space planning based on ARISTO Storage System. It is especially helpful for small rooms or ones with non-standard walls.

ARISTO Storage System 450 mm wide brings the atmosphere of order to your home and makes storing of clothes, shoes and accessories convenient. The hung parts leave quite a lot of space while keep a lot of belongings and widen the room visually.

Advantages:

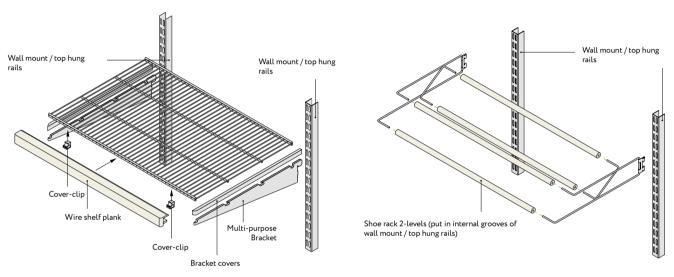
- \cdot a two-section wardrobe needs just 0.5 sq.m;
- fits little space;
- perfect for narrow niches;
- · a winning choice for small flats;
- high quality coating resistant to mechanical exposures;
- easy-to-move and transport;
- $\cdot \, \mathsf{easy} \, \mathsf{self}\text{-}\mathsf{assemble};$
- stylish and modern design;
- $\cdot \ \text{classic and decor collections};\\$
- compatible with all the on-sale items of ARISTO Storage System.





Wire Shelf Plank Installation

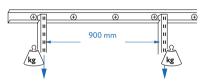
Shoe Rack Installation



Main Technical Specifications

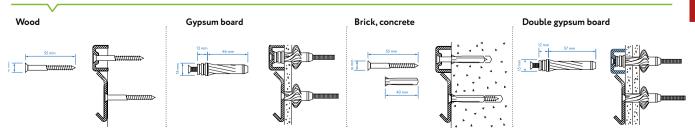
Solid steel in combination with precious types of wood and highquality synthetic materials are used as the materials of choice for this system. The steel is covered in a multifunctional epoxy-polyester hybrid lacquer powder coating, combining an elegant appearance with excellent properties of safety and durability. The coating is intended for indoor-use products such as household appliances, wire products, metal furniture, fittings and lighting devices. It is an environmentally friendly solution, and it is safe for use and safe to touch. The lacquering of our wooden products has similar features and we only choose high-grade materials.

The maximal load for one suspension rail is 250 kg. However, the quality of the wall and of the installation are factors that must be taken into consideration. Therefore, the installation methods and the wall materials must comply with the following limitations:



Wall material	Maximal load near the extreme screw	Maximum load in the middle of bearing track near the screw
Gypsum board, 13 mm	80 kg	110 kg
Double gypsum board, 26 mm	140 kg	180 kg
Chipboard, 12-16 mm	80 kg	110 kg
Wood	130 kg	240 kg
Foam concrete	60 kg	130 kg
Brick	120 kg	230 kg
Concrete	150 kg	250 kg

Wardrobe System. Tracks and Rails Mounting



Maximal load on system elements		
Bearing Track (horizontal), Top-hung Configuration	Length 600 mm, 3 fixation points*	195 kg
	Length 1200 mm, 6 fixation points*	390 kg
	Length 1300 mm, 7 fixation points*	455 kg
	Length 2030 mm, 10 fixation points*	650 kg
Wall-mount Rail (vertical), Wall-mount Configuration	Length 572 mm, 2 fixation points*	60 kg
	Length 1148 mm, 4 fixation points*	100 kg
	Length 1724 mm, 4 fixation points*	140 kg
	Length 2300 mm, 6 fixation points*	180 kg

 $^{^*}$ The hardware used for installation must ensure reliable fastening of the system elements to the wall. The use of screws less than 6×80 mm, anchors less than 6×60 mm is not recommended.

Maximal load on system elements		
Name of the system element	maximal distributed load	maximal distributed installation load together with a round rod
Clothes hanger	8 kg	-
Basket 85 mm	8 kg	-
Basket 185 mm	12 kg	
Basket 285 mm	15 kg	-
Multi-purpose Bracket	20 kg	-
Side holders	40 kg	-
Wire shelf, L=607 mm	40 kg	25 kg
Wire shelf, L=900 mm	20 kg	15 kg
Wire shelf, L=1823 mm	80 kg***	40 kg***
Wire basketshelf, L=607 mm	40 kg	25 kg
Round rod, L=600 mm	15 kg	-
Round rod, L=1000 mm	25 kg	-
Round rod, L=1200 mm	25 kg**	-
Round rod, L=2000 mm	40 kg***	-

^{**} when mounted on 3 brackets
*** when mounted on 4 brackets.

We recommend to have at least 15 mm between the ends of the rails.

The standard distance between the brackets for the shelves is $\sim\!420$ mm height.

The shoe rack needs about 250 mm free space above it (about 6 open slots) for easy storage and access.

Basket S (85 mm high), needs 3 free slots on hung rails (incl. the bracket).

Basket M (185 mm high), needs 6 free slots on hung rails (incl. the bracket).

Basket L (285 mm high), needs 10 free slots on hung rails (incl. the bracket).

The shelf for clothes (incl. the bracket) needs 3 free slots on hung rails. The pull-out rack for trousers needs 3 free slots on hung rails (incl. the bracket). Trousers usually need 760 mm free space below the rack

If the system elements are 607 mm wide, then the distance between internal dimensions of rails should be 609.4 mm (Fig. 1).

If the system elements are 450 mm wide, then the distance between internal dimensions of rails should be 451.4 mm (Fig. 1).

If the system elements are 900 mm wide, then the distance between internal dimensions of rails should be 903.4 mm (Fig. 1).

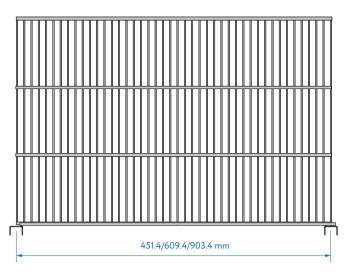
Two different Installation Mountings

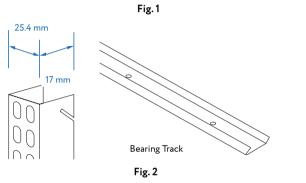
Top-hung Configuration (Fig. 2)

The bearing track is fixed to the wall, the rails are then fixed to it. Holes on the track are located every $203\,\mathrm{mm}$.

Wall-mount Configuration (Fig. 2)

The rails are installed directly to the wall with screws.







There is no difference in functionality between the two installation configurations. The choice depends on the customer's preferences. The Wall-mount Configuration is more suitable for clients who accept to drill more holes into the wall. However, more importantly, this system can be a preferable solution for attics and log- or timber houses. If necessary, the Wall-mount Rail can be cut into smaller parts and used to create additional sections (e.g. for a mezzanine or under a roof).

Side Holders are installed on chipboard walls not less than 16 mm thick. Choose the required height of the shelf and mark all the needed holes. Fix the Side Holders.



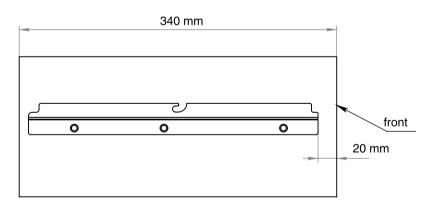
Storage System. Side Holder - Series 360 (WA0353.VR036)

Side Holder Installation. Section Width

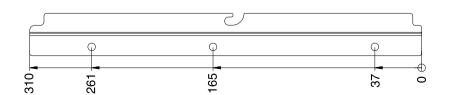
Section width		
Element	Element	Picture
Wire Shelf, Series 360, L=450	457 mm	614 mm
Wire Shelf, Series 360, L=607	614 mm	614 mm
Shelves with Non-standard Length Min. L = 242 mm Max. L = 900 mm	From 250 mm (Lshelf = 242 mm) up to 908 mm (Lshelf = 900 mm)	from 250 mm up to 908 mm

14 mm is the distance between the cross wires of the Wire Shelves.

Side Holder Installation. Section Depth



Scheme



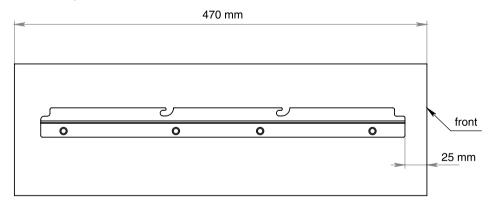


Side Holder Installation. Section Width

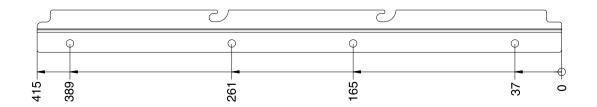
Section width		
Element	Element	Picture
Wire Shelf, Series 460, L=450	457 mm	457 mm
Wire Shelf, Series 460, L=550	556 mm	556 mm
Wire Shelf, Series 460, L=607	614 mm	614 mm
Shelves with Non-standard Length Min. L = 242 mm Max. L = 900 mm	From 250 mm (Lshelf = 242 mm) up to 908 mm (Lshelf = 900 mm)	from 250 mm up to 908 mm

14 mm is the distance between the cross wires of the Wire Shelves.

Side Holder Installation. Section Depth



Scheme

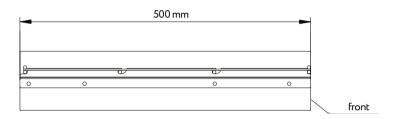


Side Holder Installation. Section Width

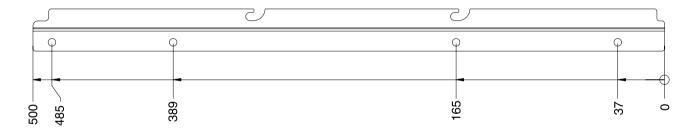
Section Width		
Element	Element	Picture
Wire Shelf, Series 540, L=607	614 mm	614 mm
Shelves with Non-standard Length Min L= 242 мм Max L= 900 мм	From 250 mm (Lshelf = 242 mm) up to 908 mm (Lshelf = 900 mm)	from 250 mm up to 908 mm

14 mm is the distance between the cross wires of the Wire Shelves.

Side Holder Installation. Section Depth



Scheme



Storage System. Elements for Installation

Elements for installation on the shelf	
Element	Code
Wire Shelf Divider, Series 460	WA0340.VP046
Tie Holder, Series 460	WA0342.VP000
Cross Hanger, Series 460	WA0343.VP000
Cross Hanger, Series 360	WA0344.VP000
Multi-purpose Hooks	WA0309.VS000
Basket-shelf Dividers, Series 360	WA0645.VR036

Elements for installation on the shelf		
Element	Code	
Basket-shelf Dividers, Series 460	WA0635.VR046	
Basket-shelf Dividers, Series 460, Wood Light	WD0735.VR046	
Basket-shelf Dividers, Series 460, Wood Dark	WD0734.VR046	
Basket-shelf Dividers, Series 360, Wood Light	WD0745.VR036	
Basket-shelf Dividers, Series 360, Wood Dark	WD0744.VR036	

After receiving the room dimensions and your customer's individual requirements, you should pay attention to the following:

If the system elements are 607 mm wide, then the internal distance between the rails should be 584 mm.

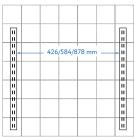
If the system elements are 450 mm wide, then the internal

If the system elements are 900 mm wide, then the internal

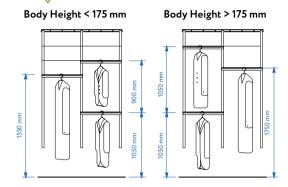
distance between the rails should be 426 mm. distance between the rails should be 878 mm.

Please Remember

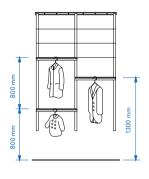
- · Mesh Shelves, Top-hung and Wall-mount Rails can be cut to the required length by sawing off excess length.
- The standard distance between the brackets for the shelves is 420 mm height, but it can be changed according to the customer's wish.
- The Shoe Rack needs about 250 mm free space above it (about 6 open slots) for easy storage and access.
- · Basket S (85 mm high), needs 3 free slots on Top-hung Rails (incl. the
- · Basket M (185 mm high), needs 6 free slots on Top-hung Rails (incl. the bracket).
- · Basket L (285 mm high), needs 10 free slots on Top-hung Rails (incl. the bracket).
- Pull-out Shelves for clothes need 3 free slots on Top-hung Rails (incl. the bracket).
- The Shelf for Clothes (incl. the bracket) needs 3 free slots on Top-hung
- The Pull-out Rack for Trousers needs 3 free slots on Top-hung Rails (incl. the bracket). Trousers usually need 760 mm free space below the rack.
- · If you choose wall mounting, the distance between the axes (centers) of the wall-mounted rails should be 609.4 mm, for the shelves of 607 mm width.



Height Recommendation for the Clothes Bar



Body Height (Children) < 150 mm



Storage System. Melamine Shelves Installation

1 Install the Special-purpose Brackets into the slots of either Wall-mount or Top-hung Rails (Fig. 1).

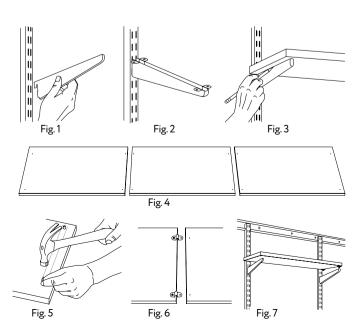
2 Install the Special-purpose Braces into the brackets' gaps (Fig. 2).

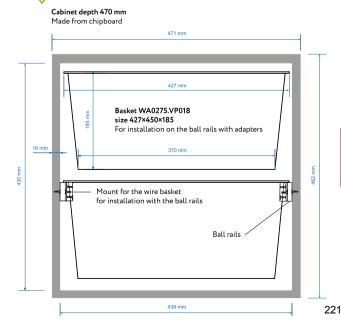
3 Put the melamine shelf on top and mark the location where to connect with bracket and brace (Fig. 3). Do the same with all the

4 Position the shelves in the asse Position the shelves according to the marks that you did before (Fig. 4).

- 5 Install Special-purpose Clamps in the chosen positions (Fig. 5).
- 6 Join adjacent shelves with braces (Fig. 6).
- 7 Insert the shelves into the brackets so that clamps and braces were located precisely in their slots (Fig. 7).

Cabinet assembly







WA0287.VP045

Wire Shelf, Series 360, L=450

450x305x14 mm 1/6 pcs per pack Colors: Metallic, White, Black



WA0345.VP045

Wire Basket-shelf, Series 360, L=450

451x335x95 mm 1/6 pcs per pack Colors: Metallic, White, Black



WA0287.VP060

Wire Shelf, Series 360, L=607

606x305x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA0345.VP060

Wire Basket-shelf, Series 360, L=607

605x335x95 mm 6 pcs per pack Colors: Metallic, White, Black



WA0287.VP090

Wire Shelf, Series 360, L=900

900x305x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA0290.VP036

Multi-purpose Bracket, Series 360

12x333x56 mm 10/40 pcs per pack Colors: Metallic, White, Black



WA0287.VP182

Wire Shelf, Series 360, L=1823

1823x305x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA2934.VR036

Bracket Covers, Series 360

8x406x14 mm 50/400 pcs per pack Colors: Metallic, White, Black

Storage System. Wire Shelfs, Series 460



WA0288.VP045

Wire Shelf, Series 460, L=450

451x406x14 mm 1/6 pcs per pack Colors: Metallic, White, Black



WA0335.VP045

Wire Basket-shelf, Series 460, L=450

451x437x95 mm 1/6 pcs per pack Colours: Metallic, White, Black



WA0288.VP060

Wire Shelf, Series 460, L=607

605x406x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA0335.VP060

Wire Basket-shelf, Series 460, L=607

605x437x95 mm 6 pcs per pack Colors: Metallic, White, Black



WA0288.VP090

Wire Shelf, Series 460, L=900

900x406x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA0291.VP046

Multi-purpose Bracket, Series 460

12x436x74 mm 10/40 pcs per pack Colors: Metallic, White, Black



WA0288.VP182

Wire Shelf, Series 460, L=1823

1823x406x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA2956.VR046

Bracket Covers, Series 460

8x424x16 mm 50/200 pcs per pack Colors: Metallic, White, Black

Storage System. Wire Shelfs, Series 540



WA0289.VP060

Wire Shelf, Series 540, L=607

605x494x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA0289.VP182

Wire Shelf, Series 540, L=1823

1823x494x14 mm 6 pcs per pack Colors: Metallic, White, Black



WA0292.VP054

Multi-purpose Bracket, Series 540

12x522x74 mm 10/40 pcs per pack Colors: Metallic, White, Black



WA2978.VR054

Bracket Covers, Series 540

8x501x16 mm 50/200 pcs per pack Colors: Metallic, White, Black



WA0310.VS000

WA0336.VP049

12x490x73 mm 1/40 pcs per pack

Special-purpose Bracket, L=490

Colors: Metallic, White, Black

Special-purpose Braces

45x12x15 mm The set includes: 6 pcs+12 screws 1/50/200 pcs per pack Colors: Metallic, White



WA0311.VS000

Special-purpose Clamps

8x20 mm 10 pcs per set 50/200 pcs per pack



WA0498.VP030

Special-purpose Bracket, L=300

12x290x56 mm 1/40 pcs per pack Colors: Metallic, White, Black



WA0499.VP040

Special-purpose Bracket, L=400

12x390x56 mm 1/40 pcs per pack Colors: Metallic, White, Black





WA0369 VR000

Wall-mount Plates

108x40x17 mm 2 pcs per set 80 sets per pack Colors: Metallic, White, Black



WA0339.VP000

Wall Rail End Cover

25x17x16 mm 100 pcs per pack Colors: Metallic, White, Black

Storage System. Pull-out Elements, Series 460



WA0389.VP045

Pull-out Basket Frame, Series 460, L=450

448x432x29 mm 1/5 pcs per pack Colours: Metallic, White, Black



WA0390.VP045

Pull-out Basket Frame w/ Soft Closer, Series 460, L=450

448x445x47 mm 1/5 pcs per pack Colours: Metallic, White, Black



WA0387.VP060

Pull-out basket frame, series 460, L=607

607x432x29 mm 1/5 pcs per pack Colors: Metallic, White, Black



WA0371.VP060

Basket Frame w/ Soft Closer, Series 460, L=607

607x445x47 mm 5 pcs per pack Colors: Metallic, White, Black



WA0410.VP045

Pull-out Trousers Rack, Series 460, L=450

448x437x29 mm 1/5 pcs per pack Colours: Metallic, White, Black



WA0393.VP045

Pull-out Trousers Rack w/ Soft Closer, Series 460, L=450

448x445x47 mm 1/5 pcs per pack Colours: Metallic, White, Black



WA0411.VP060

Pull-out trousers rack, series 460, L=607

607x437x25 mm 1/5 pcs per pack Colors: Metallic, White, Black



WA0385.VP060

Pull-out trousers rack w/soft closer, series 460, L=607

607x445x47 mm 1/5 pcs per pack Colors: Metallic, White, Black



WA0412.VP045

Pull-out Shoe Rack, Series 460, L=450

448x432x95 mm 1/5 pcs per pack Colours: Metallic, White, Black



WA0394.VP045

Pull-out Shoe Rack, w/ Soft Closer, Series 460, L=450

448x445x107 mm 1/5 pcs per pack Colours: Metallic, White, Black



WA0413.VP060

Pull-out shoe rack, series 460, L=607

607x432x95 mm 1/5 pcs per pack Colors: Metallic, White, Black



WA0386.VP060

Pull-out shoe rack w/soft closer, series 460, L=607

607x445x107 mm 1/5 pcs per pack Colors: Metallic, White, Black



WA0352.VP045

Static Shoe Rack Series 460, L=450

450x410x98 mm 1/5 pcs per pack Colors: Metallic, White, Black



WA0395.VP045

Shoe Rack - 2 Levels, L=450



WA0352.VP060

Static Shoe Rack Series 460, L=607

608x410x98 mm 1/5 pcs per pack Colors: Metallic, White, Black



Shoe Rack - 2 Levels, L=607

Colors: Metallic, White, Black



WA0396.VP045

Shoe Rack - 1 Level, L=450

442x203x96 mm 1/10 pcs per pack Colors: Metallic, White, Black



WA0304.VP060

Shoe Rack - 1 Level, L=607

600x203x96 mm 1/10 pcs per pack Colors: Metallic, White, Black

442x379x88 mm 1/10 pcs per pack Colors: Metallic, White, Black



600x379x88 mm 1/10 pcs per pack

Storage System. Decor Elements



WD0404.VP045

Wooden Shelf, Series 460, L=450

449x441x32 mm 1/5 pcs per pack Colors: Wood Dark/Metallic



WD0329.VP060

Wooden Shelf, Series 460, L=607

606x441x32 mm 1/5 pcs per pack Colors: Wood Light/Metallic



WD0378.VR046

Basket-shelf Dividers, Series 360, Wood White

10x324x90 mm 2 pcs per pack 1/10 sets per pack Colors: Wood White



WD0405.VP045

Wooden Shelf, Series 460, L=450

449x441x32 mm 1/5 pcs per pack Colors: Wood Light/Metallic



WD0375.VP060

Wooden Shelf, Series 460, L=607

606x441x32 mm 1/5 pcs per pack Color: Wood White/White



WD0734.VR046

Basket-shelf Dividers, Series 460, Wood Dark

10x425x90 mm 2 pcs per pack 1/10 sets per pack Colors: Wood Dark



WD0406.VP045

Wooden Shelf, Series 460, L=450

449x441x32 mm 1/5 pcs per pack Colors: Wood White/White



WD0744.VR036

Basket-shelf Dividers, Series 360, Wood Dark

10×324×90 mm 2 pcs per pack 1/10 sets per pack Colors: Wood Dark



WD0735.VR046

Basket-shelf Dividers, Series 460, Wood Light

10x425x90 mm 2 pcs per pack 1/10 sets per pack Colors: Wood Light



WD0328.VP060

Wooden Shelf, Series 460, L=607

606x441x32 mm 1/5 pcs per pack Colors: Wood Dark/Metallic



WD0745.VR036

Basket-shelf Dividers, Series 360, Wood Light

10×324×90 mm 2 pcs per pack 1/10 sets per pack Colors: Wood Light



WD0379.VR036

Basket-shelf Dividers, Series 460, Wood White

10x425x90 mm 2 pcs per pack 1/10 sets per pack Colors: Wood White



WD0468.VP060

Accessories shelf facade, series 460, L=607

606x442x82 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0469.VP060

Accessories shelf facade, series 460, L=607

606x442x82 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0470.VP060

Accessories shelf facade, series 460, L=607

606x442x82 mm 1/3 pcs per pack Colors: Wood White/White



WD0382.VP000

Accessories Shelf Cover

561×412×6 mm 1/3 pcs per pack Color: Wood Dark



WD0383.VP000

Accessories Shelf Cover

561×412×6 mm 1/3 pcs per pack Color: Wood Light



WD0377.VP000

Accessories Shelf Cover

561×412×6 mm 1/3 pcs per pack Color: Wood White



WD0384.VP000

Accessories Shelf Cover, Glass

561×412×5 mm 1/3 pcs per pack



WD0414.VP045

Pull-out Basket Frame, Series 460, L=450

447x447x38 mm 1/5 pcs per pack Colors: Wood Dark/Metallic Wood Dark/Black



WD0415.VP045

Pull-out Basket Frame, Series 460, L=450

447x447x38 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White Wood Light/Black



WD0416.VP045

Pull-out Basket Frame, Series 460, L=450

447x447x38 mm 1/5 pcs per pack Colors: Wood White/White



WD0407.VP045

Basket Frame w/ Soft Closer, Series 460, L=450

447x456x51 mm 1/5 pcs per pack Colors: Wood Dark/Metallic Wood Dark/Black



WD0408.VP045

Basket Frame w/ Soft Closer, Series 460, L=450

447x456x51 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White Wood Light/Black



WD0300.VP060

Pull-out Basket Frame, Series 460, L=607

606x447x38 mm 1/5 pcs per pack Colors: Wood Dark/Metallic



WD0301.VP060

Pull-out Basket Frame, Series 460, L=607

606x447x38 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White



WD0360.VP060

Basket Frame w/ Soft Closer, Series 460, L=607

606x456x51 mm 1/5 pcs per pack Colors: Wood Dark/Metallic Wood Dark/Black



WD0361.VP060

Basket Frame w/ Soft Closer, Series 460, L=607

606x456x51 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White Wood Light/Black



WD0372.VP060

Basket Frame w/ Soft Closer, Series 460, L=607

606x456x51 mm 1/5 pcs per pack Wood White/White



WD0305.VP060

Shoe Rack - 2 Levels, L=607

600x384x98 mm 1/8 pcs per pack Wood Dark/Metallic



WD0306.VP060

Shoe Rack - 2 Levels, L=607

600x384x98 mm 1/8 pcs per pack Colors: Wood Light/Metallic Wood Light/White



WD0427.VP607

Facade 85 mm

447x450x35 mm 1/3 pcs per pack Colors: Wood White/White



WD0426.VP607

Facade 85 mm

447x450x35 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0425.VP607

Facade 85 mm

447x450x35 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0430.VP607

Facade 185 mm

447x450x35 mm 1/3 pcs per pack Colors: Wood White/White



WD0429.VP607

Facade 185 mm

447x450x35 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0428.VP607

Facade 185 mm

447x450x35 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0433.VP607 Facade 285 mm

450x455x51 mm 1/3 pcs per pack Colors: Wood White/White



WD0432.VP607

Facade 285 mm

450x455x51 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0431.VP607

Facade 285 mm

450x455x51 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0436.VP607

Facade used under Accessories Shelf, 85 mm

450x455x51 mm 1/3 pcs per pack Colors: Wood White/White



WD0435.VP607

Facade used under Accessories Shelf, 85 mm

450x455x51 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0434.VP607

Facade used under Accessories Shelf, 85 mm

450x455x51 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0439.VP607

Facade used under Accessories Shelf, 185 mm

449x441x32 mm 1/3 pcs per pack Colors: Wood White/White



WD0438.VP607

Facade used under Accessories Shelf, 185 mm

449x441x32 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0437.VP607

Facade used under Accessories Shelf, 185 mm

449x441x32 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0442.VP607

Facade used under Accessories Shelf, 285 mm

449x32x32 mm 1/3 pcs per pack Colors: Wood White/White



WD0441.VP607

Facade used under Accessories Shelf, 285 mm

449x32x32 mm 1/3 pcs per pack Colors: Wood Light/Metallic



WD0440.VP607

Facade used under Accessories Shelf, 285 mm

449x32x32 mm 1/3 pcs per pack Colors: Wood Dark/Metallic



WD0424.VP607

Facade Frame, Series 460, L=607

600x430x51 mm 1/5 pcs per pack Colors: Wood White/White



WD0422.VP607

Facade Frame, Series 460, L=607

600x430x51 mm 1/5 pcs per pack Colors: Wood Dark/Metallic Wood Dark/Black



WD0423.VP607
Facade Frame,
Series 460, L=607
600x430x51 mx
1/5 pcs per pack
Colors: Wood Light/Metallic
Wood Light/Black

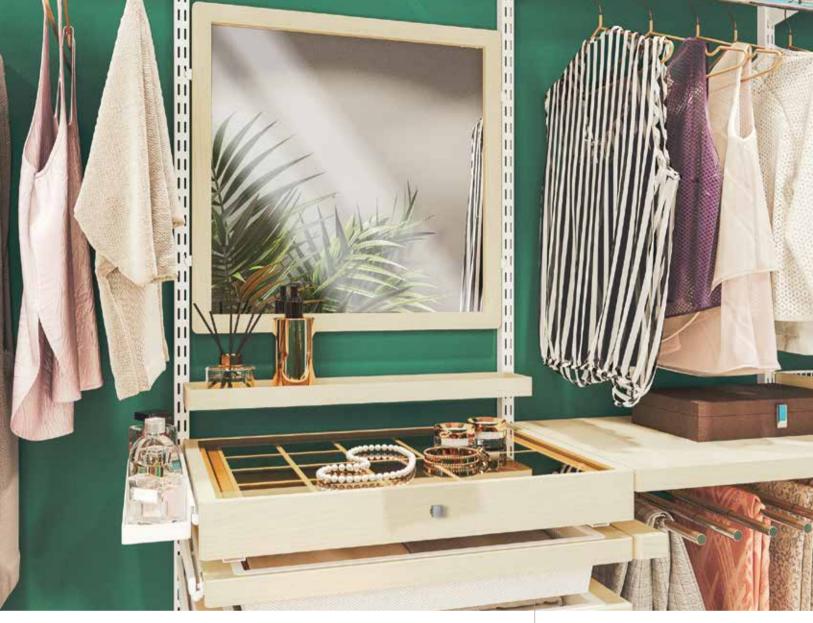


Interior:

ARISTO Storage System

White Color

Wooden Decor: Wood Light



Interior

Aristo Storage System White Color Wooden Decor: Wood Light



WD0417.VP045

Pull-out Trousers Rack, Series 460, L=450

447x446x38 mm 1/5 pcs per pack Colors: Wood Dark/Metallic Wood Dark/Black



WD0303.VP060

Pull-out Trousers Rack, Series 460, L=607

606x446x38 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White



WD0418.VP045

Pull-out Trousers Rack, Series 460, L=450

447x446x38 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White Wood Light/Black



WD0362.VP060

Trousers Rack w/ Soft Closer, Series 460, L=607

606x456x51 mm 1/5 pcs per pack Colors: Wood Dark/Metallic Wood Dark/Black



WD0419.VP045

Pull-out Trousers Rack, Series 460, L=450

447x446x38 mm 1/5 pcs per pack Colors: Wood White/White



WD0302.VP060

Pull-out Trousers Rack, Series 460, L=607

606x446x38 mm 1/5 pcs per pack Colors: Wood Dark/Metallic



WD0363.VP060

Trousers Rack w/ Soft Closer, Series 460, L=607

606x456x51 mm 1/5 pcs per pack Colors: Wood Light/Metallic Wood Light/White Wood Light/Black



WD0373.VP060

Trousers Rack w/ Soft Closer, Series 460, L=607

606x456x51 mm 1/5 pcs per pack Color: Wood White/White



WD0398.VP045

Wire Shelf Plank, L=450

449x32x32 mm 1/20 pcs per pack Colors: Wood Dark



WD0399.VP045

Wire Shelf Plank, L=450

449x32x32 mm 1/20 pcs per pack Colors: Wood Light



WD0400.VP045

Wire Shelf Plank, L=450

449x32x32 mm 1/20 pcs per pack Colors: Wood White



WD0324.VP060

Wire Shelf Plank, L=607, Wood Dark

605x32x32 mm 1/20 pcs per pack Colors: Wood Dark



WD0325.VP060

Wire Shelf Plank, L=607, Wood Light

605x32x32 mm 1/20 pcs per pack Colors: Wood Light



WD0374.VP060

Wire Shelf Plank, L=607, Wood White

605x32x32 mm 1/20 pcs per pack Colors: Wood White



Aristo Storage System White Color Wooden Decor: Wood Ligh





WA0340.VP046

Wire Shelf Divider, Series 460

197x380x20 mm 10/60 pcs per pack Colors: Metallic, White, Black



WA0344.VP000

Clothes Hanger, Series 360

8x288x88 mm 10/80 pcs per pack Color: Chrome



WA0349.VP046

Side Hooks, Series 460

39x35x416 mm 6/60 pcs per pack Colors: Metallic, White, Black



WA0645.VR036

Basket-shelf Dividers, Series 360, Transparent

11x333x96 mm 2 pcs per set 40 sets per pack



WA0180.VP200

Round rod

2000x25 mm 1/10 pcs per pack Color : Black



WA0341.VP000

Side Support

13x216x93 mm 10/120 pcs per pack Colors: Metallic, White, Black



WA0309.VS000

Multi-purpose Hooks

23x32x80 mm 3 pcs per set 25/100 sets per pack Colors: Metallic, White, Black



WA0348.VP036

Side Shelf, Series 360

86x41x316 mm 6/36 pcs per pack Colors: Metallic, White, Black



WA0635.VR046

Basket-shelf Dividers, Series 460, Transparent

11x435x96 mm 2 pcs per set 40 sets per pack



WA0026.VR000

Round Rod End Covers, Black

20x25x20 mm 2 pcs per set 50 pcs per pack



WA0342.VP000

Tie Holder, Series 460

88x388x136 mm 10/30 pcs per pack Colors: Metallic, White



WA0308.VR000

Round Rod Suspensions

35x35x85 mm 2 pcs per set 20/100 sets per pack Colors: Metallic, White, Black



WA0348.VP046

Side Shelf, Series 460

86x41x418 mm 6/36 pcs per pack Colors: Metallic, White, Black



WA0358.VP000

Multi-purpose Basket

147x424x141 mm 12 pcs per pack Colors: Metallic, White, Black



WA0201.VR000

Round Rod End Covers, Chrome

15x25x25 mm 50 pcs per pack



WA0343.VP000

Clothes Hanger, Series 460

8x388x88 mm 10/60 pcs per pack Color: Chrome



WA0349.VP036

Side Hooks, Series 360

39x35x315 mm 6/60 pcs per pack Colors: Metallic, White, Black



WA0351.VP000

Cross Bracket for Basket

75x220x5 mm 12 pcs per pack Colors: Metallic, White, Black



WA0357.VP060

Clothes Dryer Rack

67x645x607 mm Dryer Rack - 1 pc. Bracket - 2 pcs 5 sets per pack Colors: Metallic, White, Black



WA0180.VP300

Round Rod, L=3000, Chrome

3000x25 mm Thickness 1 mm 1/10 pcs per pack



WA0318.VP036

Wire Shelf Cover, Series 360

18x309x19 mm 20/100 pcs per pack Colors: Metallic, White, Black



WA0318.VP046

Wire Shelf Cover, Series 460

18x410x19 mm 20/100 pcs per pack Colors: Metallic, White, Black



WA0318.VP054

Wire Shelf Cover, Series 540

18x499x19 mm 20/100 pcs per pack Colors: Metallic, White, Black

Mirrors



WD0446.VP060

Mirror in a wooden frame, L=607

600x16x570 mm 5 pcs per pack Color: Wood Dark/Metallic Wood Dark/Black



WD0447.VP060

Mirror in a wooden frame, L=607

600x16x570 mm 5 pcs per pack Color: Wood Light/White Wood Light/Metallic Wood Light/Black



WD0448.VP060

Mirror in a wooden frame, L=607

600x16x570 mm 5 pcs per pack Color: Wood White/White



WD0443.VP060

Under Mirror Shelf

605x33x130 mm 5 pcs per pack Color: Wood White, Wood Light, Wood



AA0421.VP057

Mirror 4mm with protective film L=450

442x21x570 mm 5 pcs per pack Color: Black Matt, Silver Matt, White



AA0420.VP057

Mirror 4mm with protective film L=607

600x21x570 mm 5 pcs per pack Color: Black Matt, Silver Matt, White



AA0421.VP114 Mirror 4mm with protective film L=450

442x21x1146 mm 5 pcs per pack Color: Black Matt, Silver Matt, White



Mirror 4mm with protective film L=607

600x21x1146 mm 5 pcs per pack Color: Black Matt, Silver Matt, White



Mirror 4mm with protective film L=450

442x21x1722 mm 5 pcs per pack Color: Black Matt, Silver Matt, White



Mirror 4mm with protective film L=607

600x21x1722 mm 5 pcs per pack Color:Black Matt, Silver Matt, White





UTILITY ROOM STORAGE SYSTEM

ARISTO storage system for utility room allows correct planning of the space and highlighting different zones: rarely used items, garden and hardware tools, sports equipment.

Hooks of the utility room storage system can withstand loads up to 23 kg. Wire shelves will not bend from the weight even of a heavy tool: each bracket can withstand up to 20 kg. If you plan to store more than 40 kg on the shelf, you can install additional brackets.

Steel is resistant to temperature fluctuations and does not deform over time.



AG0532.VP000.MG0PC.CN

Special double hook, rail/wall mount

80x185x327 mm Color: Metallic



AG0533.VP000.MG0PC.CN

Wide hook, rail/wall mount

167x122x232 mm Color: Metallic

NEW

NEW



NEW

AG0531.VP000.MG0PC.CN

Straight double hook, rail/wall mount

80x185x283 mm Color: Metallic



NEW

AG0536.VP000.MG0PC.CN

Straight hook, rail/wall mount 53x149x257 mm

Color: Metallic



AG0535.VP000.MG0PC.CN

Round double hook, rail/wall mount

80x260x184 mm Color: Metallic



AG0530.VP000.MG0PC.CN

Bike rack, rail/wall mount

100x320x146 mm Color: Metallic



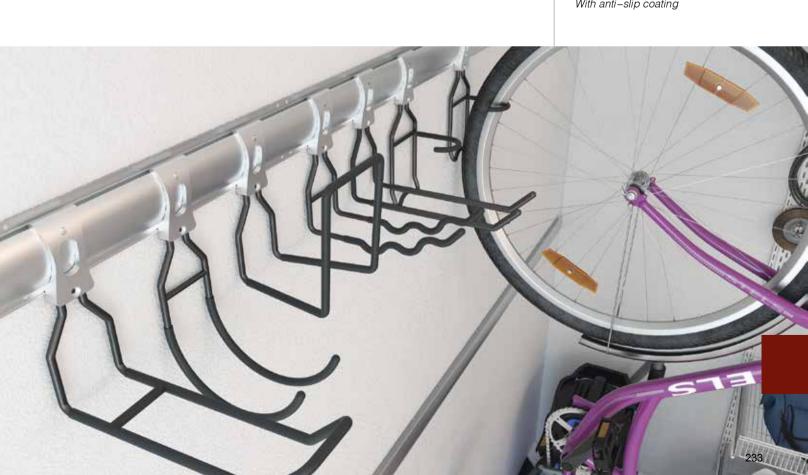
AG0503.VP076.MG0PC.CN AG0502.VP155.MG0PC.CN

Bearing track

760×18×80 mm 1550×18×80 mm Color: Metallic



Utility Room Storage System With anti-slip coating



NEW

NEW

NEW

NEW



MA1201.VP000.MG0PC.CG

Small clamp for perforated panel

33x42x38 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA1203.VP000.MG0PC.CG

Small clamp for perforated panel

33x53x72 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA1204.VP000.MG0PC.CG

Double hook for perforated panel

33x55x31 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA1206.VP000.MG0PC.CG

Radius hook for perforated panel

45x29x66 mm 20/100 pcs per pack Colors: Metallic, White, Black

NEW

NFW

NFW

NIEW



MA1208.VP000.MG0PC.CG

Hook for perforated panel

33x29x59 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA1207.VP000.MG0PC.CG

Long hook for perforated panel

33x29x83 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA1205.VP000.MG0PC.CG

Double long hook for perforated panel

36x55x82 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA1209.VP000.MG0PC.CG

Tray for perforated panel

41x40x88 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA0503.VP011.MG0PC.CG

Key holder

196x116x36 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA0504.VP039.MG0PC.CG

Tool holder

10x395x40 mm 20/100 pcs per pack Colors: Metallic, White, Black



MA0502.VP060.MG0PC.CG

Perforated panel

254x601x17 mm 6 pcs per pack Colors: Metallic, White, Black

Accessories



WA0515.VP000.MG0PC.CG

lron holder

200x386x204 mm Colors: Metallic, White, Black



NEW

WA0516.VP000.MG0PC.CG

Vacuum cleaner holder

334x339x79 mm Colors: Metallic, White, Black



WA0476.VP000.MG0PC.CG

Under mirror shelf

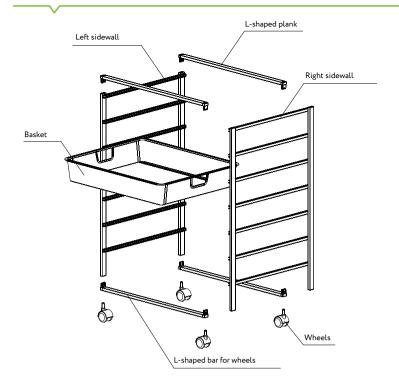
600x133x49 mm Colors: Metallic, White, Black



WA0492.VP000

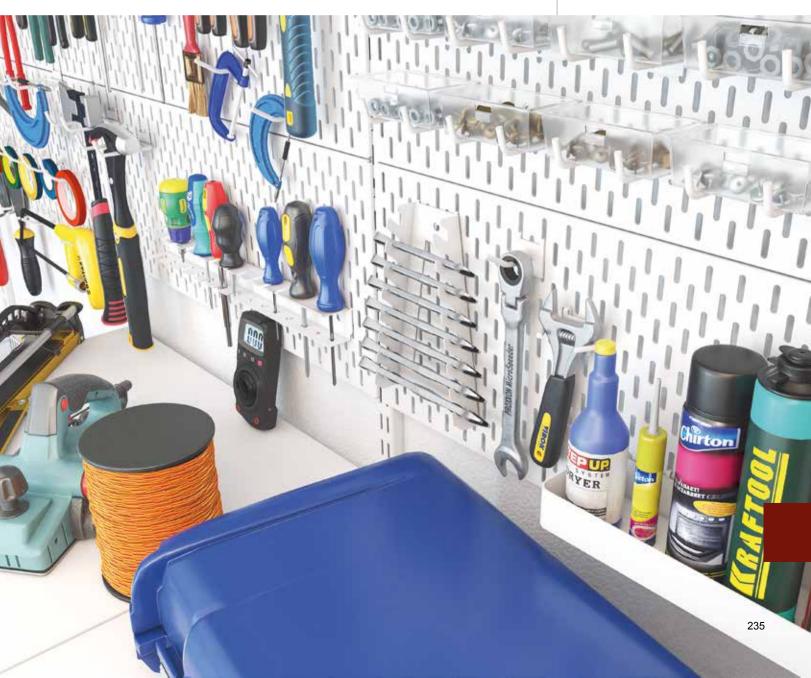
Rack with 7 rails

780x550x435 mm Colors: Metallic, White, Black



Interior:

Utility Room Storage System White color Perforated panel assembly





International Markets

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India / Indian Subcontinent

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For more information check out our website:

aristo.com

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